

## HIGH & LOW TENSION XLPE POWER CABLES



OVER  
**35**  
YEARS OF SUCCESS

PIONEER BY NAME.  
PIONEER BY DEED.



# Some Cables Love To Devour Power **You** Pay For

Electricity flows through the copper strands inside the cables used for wiring. If the copper is not conductor grade, the cables will have less conductivity and greater resistance. Which means that much of the power flowing in from the mains to user outlets will be wasted. But it will be billed.

Some cables may initially cost less due to low grade material used. Low conductivity and high resistance of these cables increases risk of damage and current leakage and also contributes to increased power bills.

Use Pioneer Cables, manufactured by a company committed to excellence in product quality. Pioneer Cables are produced on a most modern plant using **prime conductor grade 99.9% pure copper**. Every single meter is subjected to stringent quality control and conforms to international standards. This is the reason why professionals prefer Pioneer Cables.

**Ask for Pioneer Cables by name.**

*Make The Professionals Choice - Your Choice*



HEAD/SALES OFFICE KARACHI: 1001, Unitowers, I.I. Chundrigar Road, P.O. Box No. 6643, Karachi-74000 (Pakistan).

Phone: +92-21-32416511-14. Sales: +92-21-32410553, 32417786. Fax: +92-21-32475078. ☎ +92335 (PIONEER) 7466337

E-mail: enquiry@pioneer cables.com, raza@pioneer cables.com, hasnain@pioneer cables.com Website: www.pioneer cables.com





## Introducing Triple Extruded XLPE Power Cables

By the Grace of Allah,  
we celebrate our Silver Jubilee  
with yet another milestone  
achievement.

Being the first and only  
Pakistani manufacturer to successfully  
Test and produce

**Triple Extruded XLPE  
Power Cables**  
the latest in Cable Technology.

Type test approved by the  
prestigious HV & SC testing  
laboratory, PEPCO Rawat and  
Faisalabad Campus.

300 mm sq 3 Core AL/XLPE/PVC /  
SWA /PVC 8.7/15 kV Cables are  
made under the latest IEC 60502  
and KESC Spec-123.

Leaders in Cable Technology  
Paving the way for future generations



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E-mail: enquiry@pioneercables.com, raza@pioneercables.com, hasnain@pioneercables.com Website: www.pioneercables.com

# Quality Assurance at its most powerful



The **only**  
**Pakistani**  
manufacturer to  
be awarded  
**ISO 9001-2008**  
Certification for  
the manufacture  
of upto  
**33 kV High**  
**Voltage Cables**


**Buy genuine.  
Buy direct.**

In line with our Total Customer Satisfaction, Pioneer Cables is the **first** cable manufacturer to have our cable successfully Type Tested at the prestigious HV & SC Testing Laboratory, NTDC Rawat.

Pioneer Cables: Leaders in cable technology, Paving the way for future generations



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E-mail: enquiry@pioneercables.com, raza@pioneercables.com, hasnain@pioneercables.com Website: www.pioneercables.com



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\* Siolinx is the Registered Trade Name of Pioneer Cables Ltd. denoting cables having cross-linked polyethylene insulation.

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## A Brief Profile

Pioneer Cables, established in 1980, is an ISO 9001:2008 certified company engaged in the manufacturing of H.T. /L.T. Power Cables, Conductors & General Wiring Cables according to international standards.



Pioneer Cables is the flag ship company of Bawany Group, a well-known and trusted name in Pakistan with a rich history of success and good business ethics that goes back 100+ years. Our sister concern, Bawany Metals Limited is the FIRST in Pakistan to manufacture 99.9% Copper Rods conforming to ASTM B-49. It also produces 99.5% Aluminium Rods conforming to ASTM B-233.

Our manufacturing facilities are based at Hub Chowki, Balochistan about 30 KM from Karachi and

occupy 52,600 sq. meters of prime manufacturing space with associated management and design offices, laboratories, quality control and other departments.

Pioneer Cables is committed to the production of the best product quality utilizing cutting edge European technology in production processes, material applications and logistics procedures. We have the capability to provide a versatile product range to serve individual home consumers as well as the construction, electric utilities, distribution and industrial sectors.

The Company is managed by qualified professionals specializing in different fields. Most of the heads of technical and manufacturing departments have been trained at the plant of AEI Cables Ltd, Gravesend, U.K. Improvements in facilities and upgrading of equipment is a continuing process at our plant.

The scope of this catalogue is to provide an in depth view of the technical information of our high & low tension XLPE power cables specification of siolinx cables from 600/1000 volts to 19/33 kV.



## We are the Pioneers



We are  
Registered with  
almost all  
government,  
semi-government  
Organizations in  
Pakistan i.e.  
WAPDA,  
K-Electric  
(formerly KESC),  
MES, FWO, POF,  
PAEC, NDC,  
DHA, OGDC  
Multinational  
Companies like  
Nestle, Unilever,  
Siemens etc. &  
Prestigious  
Industrial Groups,  
Housing Schemes  
and Commercial  
Plazas.

Pioneer by name.  
Pioneer by deed.

With over 30 years of cable manufacturing Pioneer Cables has the honour to be the **1st:**

Unit in Pakistan to bring the technology of manufacturing XLPE 15 kV grade cables with the technical collaboration of AEI-UK in 1980.

To produce Jelly Filled Telephone Cables up to 1200 pairs by sister concern Pakistan Telephone Cable in 1983.

To have Copper / Aluminium Rod manufacturing industry by sister concern Bawany Metals Limited in 1983.

Pakistani manufacturer having the privilege of cable testing in **KEMA Laboratories, Holland in 1984.**

Cable manufacturer to have cables successfully type tested at the prestigious HV & SC Testing Laboratories, NTDC Rawat.

Manufacturer to produce Triple Extruded H.T XLPE 15 kV cables as per IEC-60502-2 and KESC specifications -123 (the latest in cable technology) in 2008.

To use 100% prime quality Copper / Aluminium Rods (made by our sister concern Bawany Metals Limited) and genuine imported insulating material.

Cable manufacturer with in-house testing facilities in the most modern laboratory in Pakistan for all its products handling various types of tests.

...And the **ONLY** Pakistani manufacturer to be awarded ISO 9001:2008 Certification for making up to 33 kV grade cables (the highest electrical rating manufacturing and testing facility in Pakistan).

## Foreword

To help conserve the country's foreign exchange resources and keeping in view such innovation and future requirements arising out of technological development in the field of Power Cables, the Pioneer Cables Limited was established at Hub Chowki in the District of Lasbella, Balochistan in Technical Collaboration with AEI of U.K. (a subsidiary of GEC) to manufacture all sorts of Power Cables including cross linked polyethylene insulated Low Tension/High Tension Cables for the first time in Pakistan in order to meet the demand and to power the progress of the country.

Pioneer Cables Limited manufactures low and medium voltage PVC insulated armoured & unarmoured Power Cables, besides, XLPE low and medium voltage cables alongside the XLPE HV Cables.

The Cable Plant is the most modern and automated and is fully equipped with adequate testing facilities. It is managed by skilled, highly qualified and experienced personnel trained abroad.

### MANAGEMENT OF COMPANY

The Company is managed by professional Managers in different fields. Almost all heads of technical/manufacturing departments have been trained in AEI Cables Ltd., plant at Gravesend U.K.

## Quality Policy

The Quality Policy of PCL is to produce and supply cables and conductors according to international standards, adhering strictly to specifications to suit customer's requirement.

In order to achieve the objective, the company ensures that suitable plant / machinery and testing facilities are provided and that it is manned by proper trained and qualified staff who can effectively provide quality production.

It is our policy that quality control checks take place at all stages of production right from the start i.e. the selection and receipt of raw material to the finish i.e. completion of Cables / Conductors and its final testing, in order to ensure that it conforms to international standards in respect to quality.

According to the Quality Policy of PCL, if a cable / conductor is found deviating from standards at any stage of production it is not allowed to move further unless remedial action is taken as suggested by the Quality Control Department and if that is not possible it is scrapped altogether.

We firmly believe in producing quality product using the best of materials available and the right production technique so that it is comparable in quality with cables / conductors of international repute and satisfies our customers now and in future and are not prepared to compromise on this point under any circumstances.

We stand by "PRACTICE WHAT YOU PREACH"



**AEI** AEI Cables Limited  
Gravesend Kent DA11 9AF  
**CABLES**

Telephone - Gravesend (STD 0474) 64466  
International + 44 474 64466

Telex - 25829  
Telegrams - Assoclect Gravesend

Your ref

Our ref

Tel ext.

To whom it may concern

Dear Sirs,

This letter serves to confirm that an agreement was drawn up between Associated Electrical Industries Ltd. whose registered office is 1 Stanhope Gate, London W1A IEH, England, and Pioneer Cable Company Ltd. of Uni Tower Building, I.I. Chundrigar Road, Karachi, Pakistan, on the 26th day of November 1980 whereby AEI, who had developed certain technological expertise in the manufacture and know-how of production of elastomeric type power cables in the range up to 35000 volts, would provide technical collaboration with Pioneer Cable Company for the latter to develop cables in the same range. Additionally, AEI has agreed to make available particular insulating materials to enable Pioneer Cables to manufacture cross-linked polyethylene cables in the range quoted above. Within the terms of the agreement, AEI will afford instruction to Pioneer Cables engineers at its Gravesend Factory and that at any reasonable time an AEI engineer, on request, will be available to visit Pioneer Cables factory site to provide immediate assistance.

The duration of technical collaboration agreement is ten years from November 26, 1980. Provisions, however, are made whereby in the event of default either party may terminate the agreement at six months notice.


Yours faithfully



R. H. Simpson  
Manager - Group Services

## 6

Form No. HV/ASIC LabVR-03



# HIGH VOLTAGE AND SHORT CIRCUIT LABORATORY, PEPCO, RAWAT, ISLAMABAD

No. HV/ASICLabVR/HV/365-66

Dated 20.12.2011

## TEST REPORT

### TYPE TESTING OF 15 KV XLPE POWER CABLE

1.	Client	M/S Pioneer Cables Ltd., Karachi
2.	Specimen identification	
	• Type	500/1CA1XLPE/PCVIAWAFV-8.715 KV
	• Make	M/S Pioneer Cables Ltd., Karachi
	• Rating	15 KV
	• Serial No.	Prototype
	• Purchaser	M/S RESCO, Islamabad
	• Purchased by (other than manufacturer)	FOR RESCOTRANS-INDS-GRPM-230011 dated 24.1.2011
	• Supplied by (other than manufacturer)	N/A
	• Repaired by (other than manufacturer)	N/A
3.	Relevant test standards/specs.	P-29:2010 & IEC-60502-2
4.	Test(s) performed on	December 08-2011
5.	Test outcome	Given in Table 1 below

**Table 1. Various tests performed and the results.**

S #	Tests performed	Result	Remarks
1	Bending test – partial discharge test at 15 KV	0.4 PC	Within specified limit
2	tan $\delta$ measurement as a function of temperature at 2 KV.	18 x 10 <sup>-4</sup>	Within specified limit
3	Twenty heating cycles + partial discharge test at 15 KV.	0.4 PC	Within specified limit
4	Lightning impulse voltage withstand test at 95 KV.	Withstood	Qualified
5	Power frequency voltage test at 30.5 KV (15 min).	Withstood	Qualified
6	Power frequency voltage test at 35 KV (4 Hrs).	Withstood	Qualified

**Test(s) supervised by:**

1. Engr. Muhammad Akram Raja

**Test(s) witnessed by:**


1. Engr. Muzaffar Ali Khan


2. Engr. Muhsen Ahmad Hamza

**Director High Voltage Division, Rawat Lab.**

**Deputy Manager (D & S) NTDC, Lahore**

**Technical Manager M/S Pioneer Cables Ltd., Karachi**


  
**General Manager**  
**HV & SC Lab PEPCO**  
**Rawat, Islamabad**



Approved/Checked by: Test Cell Data Control/Gen. Secy

Number. 000380

  
**Pakistan Standards**

  
 Government of Pakistan

**Pakistan Standards and Quality Control Authority**

**Licence for the use of the Pakistan Standard Mark**


Agreement No. \_\_\_\_\_


Licence No. CSMT-2071-A/2012 (R)

M/s. M/S. PIONEER CABLES LTD.

Address: HELI CHOWKI, ZYLLI MUJZA RAHIL, MAIN BCD HIGHWAY, HUR, DIST. LASBELA, BALUCHISTAN


Licence shall be valid from 10/2013 to 30/3/2014 and renewable as prescribed under the Rules.

  
 Director

  
 Director General  
 Pakistan Standards and Quality Control Authority  
 Ministry of Industries and Production  
 Government of Pakistan, Islamabad

Place Karachi

Date: 11th April, 2013

THE FIRST SCHEDULE			
PS Mark	Article / Process	Unit	Pakistan Standard(s)
1		2	3
	PVC INSULATED CABLES (NON-ARMED, BELL, SINGLE SINGLE CORE FOR ELECTRIC POWDER AND LIGHTING "PIONEER" BRAND) PSQC-00027 (P) AND PSQC-00028 (P)		

THE SECOND SCHEDULE			
Article / Process	Unit	Marking Fee Per Unit	Mode of Payment
PVC INSULATED CABLES (NON-ARMED, BELL, SINGLE CORE FOR ELECTRIC POWDER AND LIGHTING "PIONEER" BRAND) PSQC-00027 (P) AND PSQC-00028 (P)		0.1%	Through Bank Draft Quarterly

**HIGH VOLTAGE AND SHORT CIRCUIT TESTING LABORATORY, ISLAMABAD**

No. 1879/01/HYV/CCLAB Date: 26-06-2023

**SYNOPSIS OF TEST RESULTS OF SINGLE CORE 40mm<sup>2</sup> COPPER CONDUCTOR NYLAPLATH, Cu TAP, SC-REINFORCED PVC SHEATHING, 33KV/3000V OF 363 POWER CABLES LTD**

**PURCHASE INFORMATION & OTHER RELEVANT DATA**

Purchaser	K.E.S.C Ltd., Karachi
Manufacturer	363 Power Cables, Lahore, Karachi
Test Specimen	Single core 40mm <sup>2</sup> mm <sup>2</sup> Copper Conductor/NLPE Insulated, Cu TAP, Reinforced PVC Sheathed Cable
Rated Voltage	33KV/33KV
Field and date	4 <sup>th</sup> Floor, dated: 24/06/2023
Date of Test	May 27 <sup>th</sup> , 2003 To June 05 <sup>th</sup> , 2003
Internal Specification	100 - 300 / 1994

**OUTCOME OF TESTS - GIVEN IN TABLE 1 BELOW.**

Table 1. Various tests performed and the results		
S/Ns	Test Performed	Result
1	Breeding test + Partial discharge test	Withstand
2	Tan Delta measurement as a function of voltage	Withstand
3	Tan Delta measurement as a function of temperature	Withstand
4	Heating cycle + Partial discharge test	Withstand
5	Impulse voltage withstand test at 33 KV	Withstand
6	Power Frequency voltage withstand test (10 minutes) at 21 KV	Withstand
7	5 Hours 65 °C voltage test at 21KV	Withstand


**TEST PERFORMED BY**


Engr. M. Ahsan Raza	Density Director, High Voltage Division
Engr. Saad Asif	Density Director, High Voltage Division
Engr. Ahsan Haq	Assistant Director, High Voltage Division
Engr. Zakirullah an-Hussain	Assistant Director, High Voltage Division

**TEST WITNESSED BY**

Engr. Abdul Qadir Memon	E.E. Specification K.E.S.C Ltd.
Engr. Iqbal Zahoor Khan	E.E. Specification K.E.S.C Ltd.
Engr. M. Asadul Hasan	Technical Manager, Faulting Cable Lab.

*Dr. Muhammad Akbar*  
General Manager





**NATIONAL TRANSMISSION & DESPATCH COMPANY LIMITED**

TELE: 051-586610  
051-586599  
05777-610285  
05777-610286  
TELEFAX: 05777-610285

Office of the  
General Manager  
HV & SC TESTING LAB,  
WAPDA, KARACHI,  
ISLAMABAD.

No. 1775 /HV/SC/Lab / A-76

Dated: July 13, 2006

Mr. Rashid Zakria Bawany  
Chief Executive  
Pioneer Cables Ltd.  
Karachi.

Subject: **HEATING /LOADING CYCLE SYSTEM**


Dear Sir :


We are grateful to MS Pioneer Cables Ltd., Karachi for gifting the Heating / Loading Cycle System to HV&SC Lab, Wawat.

Mr. Zahoor-ul-Islam and Mr. Shabid Nasim have duly commissioned the equipment on their visit to the Laboratory during 11-13 July, 2006.

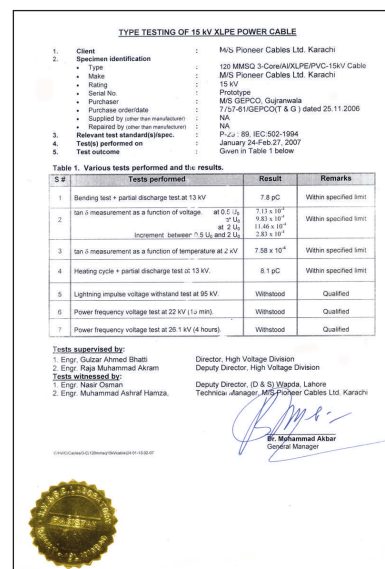
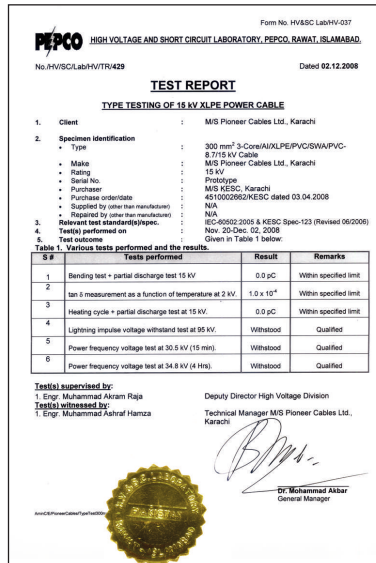
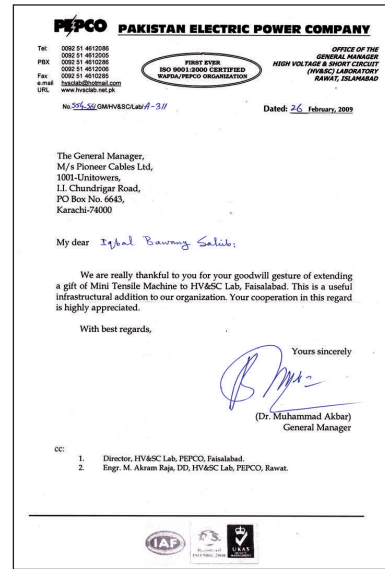
We look forward to have excellent professional relationship with MS Pioneer Cables Ltd. Karachi for mutual benefits of our two organizations.

Thank you and best regards.

  
Dr. Muhammad Akhtar  
General Manager







**Summary of test performed on both 185 mm sq and 300 mm sq cables**

Client : Pioneer Cables Limited  
Pakistan

Reference : Irrevocable letter of credit No. 51617/b

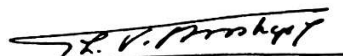
Dates and place of testing : September-November 1984 in the High Voltage Laboratory and Chemical Laboratory of the N.V. Kema, Arnhem, The Netherlands.

Persons present during the tests : The tests were witnessed by  
- Mr. Jamil Gul (K.E.S.C. Limited)  
- Mr. T.G. Marsh (A.E.I. U.K.)  
- Mr. W. Smith (A.E.I. U.K.)

Material Examined : Tests on two types of XLPE cable carried out simultaneously viz (1) ht cable 11-15 kV 3 core XLPE insulated aluminium conductor 185mm sq PVC sheathed and (2) ht cable 11-15 kV 3 core XLPE insulated aluminium conductor 300 mm sq PVC sheathed.

Test Programme : Type test in accordance with IEC 502, 1983 as per our proforma invoice No. ivk/JVK/NVI dtd May 23, 1984.

Summary of the results obtained : The material submitted for tests withstood the electrical and non electrical tests and gave no rise to any remarks.

**N.V. KEMA**

Th.V. Roskopf

## Advantages of XLPE Cables

### Why Cross-Linked Polyethylene

Cross-linked polyethylene insulated cables are durable. Economical and the properties of the insulation offer considerable advantage over paper, polyethylene and PVC, especially where current ratings and short circuit ratings are the primary objects.

### What Is Cross-Linked Polyethylene

Polyethylene and PVC as cable insulants have a number of advantages over impregnated paper and this had led to their widespread adoption for power cable insulation. Polyethylene has high electric strength combined with low loss characteristics, which together with mechanical strength and non-hygroscopic nature gives it a superior insulation performance for both above-ground and underground installation. Like PVC, however, polyethylene is a thermoplastic material with a relatively low melting point and will soften at sufficiently high

temperature thus setting limitations on full load and short-circuit ratings. PVC has a tendency to become brittle at temperatures below 0 °C. Cross-linked polyethylene is a thermosetting material achieved by a processing to the vulcanization of polyethylene, yet retaining all the desirable properties of the original material, polyethylene. It allows greater current carrying capacity and higher overload and short-circuit performance, and where voltage drop is not a problem, a smaller size cable by comparison with PVC may be used with a resulting cost-saving. The material has not true melting point and extensive tests with the Siolinx cable range have shown that the cross-linked polyethylene insulation remains elastic at high temperature consequently guaranteeing long and trouble-free life. The cables described in this publication have a PVC sheath and are not suitable for installation in temperature below 0°C. Cross-linked polyethylene insulated cables however, can be finished with other sheathing





materials, e.g. polyethylene, to produce cables which can be handled and installed at temperature as low as 40°C.

The designs which Pioneer Cables Ltd. employ for the Siolinx range of power cables are based on BS 5467: and the latest IEC recommendations. The agreed insulation thickness for cross-linked polyethylene cable which have been adopted are those established by the IEC.

### Jointing & Terminating

The techniques employed in the installation of low voltage Siolinx cables do not differ materially from those used for PVC insulated cables. For terminations, compression lugs and armour glands are interchangeable with those for PVC insulated cables to BS 6346, simplified joints employing mechanical conductor fittings in a cold pouring compound filled plastic protection box are widely available and are well suited to Siolinx cable constructions. Where soldering or hot pouring compounds are employed, the heat resisting properties of the insulation eliminate problems of distortion associated with PVC insulated cables.

The ruggedness and lightness of 11 kV Siolinx cable allows easy installation utilizing many of the techniques common to low voltage Siolinx and PVC cables. Air insulated terminal boxes offering rapid cable disconnecting facilities can be used to advantage, and because of the simplified systems of stress control available, are little more difficult to install than low tension terminations. In addition to traditional joint designs which use hand applied self amalgamating tapes as the primary insulation, a system employing preformed rubber mouldings is available when maximum speed and simplicity of installation are of prime importance.

Different options for stress relieving such as:-

- 1) Taped stress control method
- 2) Slipon rubber moulded stress control method
- 3) Heat shrink tube stress control method

Details of various manufacturers dealing with jointing and terminating accessories could be given on request.



## **Specification 600 / 1000 V & 1.9 / 3.3 kV Siolinx Cables**

**CONDUCTORS** are plain annealed copper or aluminium complying with BS 6360.

**INSULATION** consists of cross-linked polyethylene which is applied by extrusion to form a compact homogeneous layer.

**BEDDING** consists of extruded layer of black PVC compound complying to BS 7655.

**ARMOUR** for multi-core cables consists of a single layer of galvanised steel wires complying with BS 1442.

**SERVING** The outer sheath is an extruded layer of black PVC complying with the requirements of Type 9 to BS 7655.

**CORE IDENTIFICATION** is provided by colours.

**BENDING RADIUS** During installation, Siolinx cables should not be bent to a radius smaller than that given in the appropriate table.

**DIMENSIONS AND WEIGHTS** given in the tables on pages 13-25 are approximate.

**OTHER CONSTRUCTIONS** It is possible to supply cable with minor difference in construction if sufficient quantity is required.

In this connection it should be noted that armoured cable to this specification aligns with the British Standard 5467: for 600/1000 volt and 1900/3300 Volt Cross Linked polyethylene insulated cable. Cable in accordance with IEC 60502 can be specially manufactured, the main differences being:

1. Armour wire diameter may be one size smaller than IEC 60502 in isolated instances.
2. The PVC sheath thickness over armour is thinner than that required by IEC 60502 on all cables.



## SUSTAINED CURRENT RATINGS (50 Hz A.C.)

The current ratings given in the tables are suitable for close protection as defined in the IEE Wiring Regulations. Values are given for the three customary methods of installation: laid direct in ground, in ducts or in air.

Generally, the current rating will be reduced if there is a variation from the Standard conditions. The rating for most conditions can be calculated by multiplying the sustained current rating by the Factor(s) given in the appropriate adjustment table(s) on pages 42-45.

### STANDARD CONDITIONS

The following conditions have been used to calculate the current ratings in the tables.

Thermal resistivity of soil (g) *	= 1.2°C m/W
Standard ground temperature	= 15°C
Ambient air temperature	= 25°C
Maximum conductor temperature	= 90°C

Depth of burial, from ground surface to centre of cable, centre of duct or to centre of trefoil group of cables or ducts:

600/1000 V Cables = 0.5 m

1.9/3.3 kV Cables = 0.8 m

### OVERLOAD CONDITIONS

Cross-linked polyethylene cables can, without undue detriment, safely operate at an increased conductor temperature of 130°C subject to a maximum aggregate period of 36 hours per annum.

The permissible current rating under overload conditions is given by multiplying the sustained current rating by the factor given in the appropriate adjustment table on pages 42-45.

### SHORT-CIRCUIT CURRENT RATINGS

In addition to the normal sustained current ratings, consideration must also be given to short-circuit ratings when selecting cable sizes. Ratings for given durations are listed in the tables on pages 14-26.





### VOLTAGE DROP (V<sub>d</sub>)

This is mainly applicable to low voltage cables and can be calculated approximately using the following formula:

$$V_d = \frac{mv \times I \times L}{1000}$$

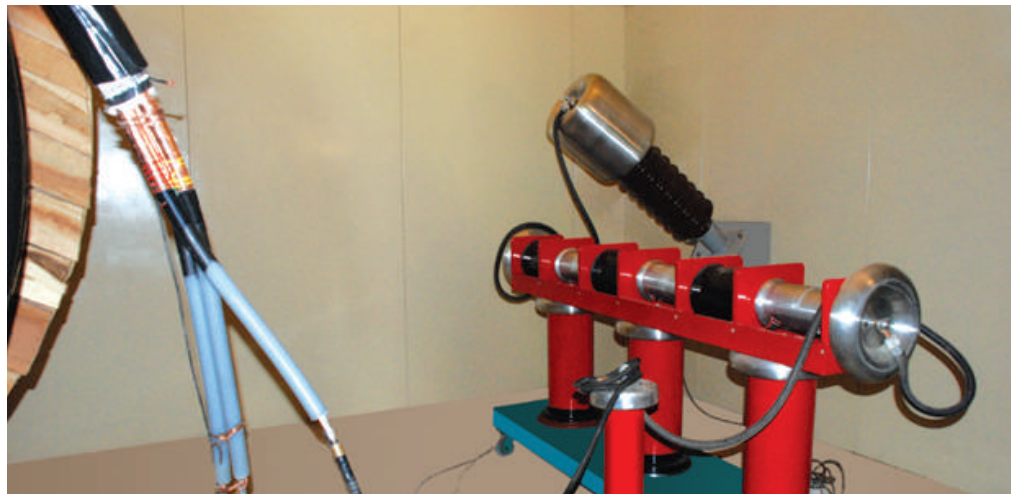
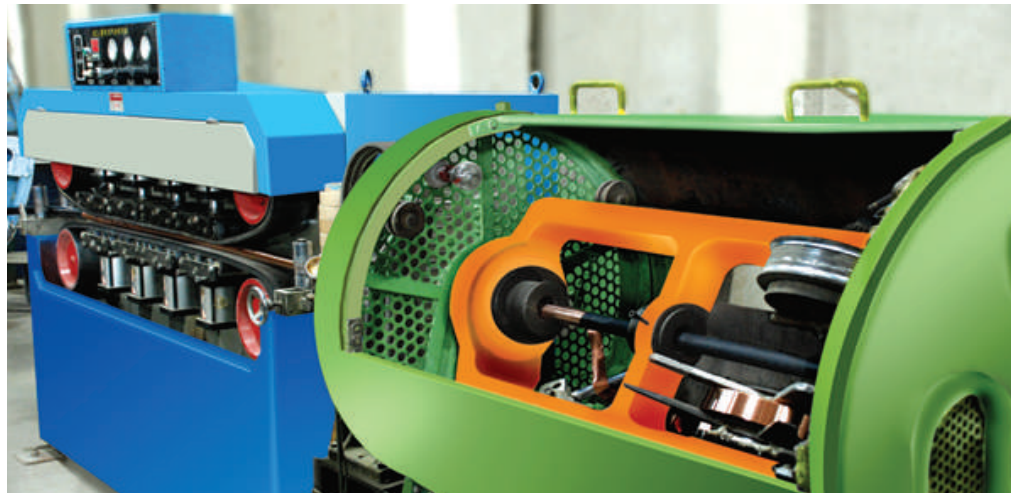
where:

- I = Current carried per conductor in amperes
- L = Route Length in meters
- mv = approximate voltage drop/ampere/meter

Note: The maximum allowable voltage drop is normally 2.5%

Under the IEE assessment of New Techniques Scheme the ANTS Committee has accepted 600/1000 V XLPE cables as suitable for use in and around buildings subject to a maximum conductor temperature 85 °C in the line with IEC recommendations. The current ratings in the catalogue are based on a maximum conductor temperature of 90 °C and the derating factors applicable to 85 °C are to be found in the appropriate adjustment tables.

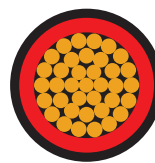
\* If cables are buried in the ground and loaded continuously, consideration should be given to the possibility of local increase in soil thermal resistivity due to moisture migration, making it desirable to reduce the maximum conductor operating temperature to 80 °C. A conductor operating temperature of 90 °C is only recommended if the thermal resistivity of the soil in the dry conduction is known and is used in the calculation of the current rating.



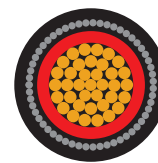
# SINGLE-CORE 600 / 1000 V

## XLPE Insulated Cables

### Stranded Copper Conductor



Unarmoured



Armoured

Nominal Area of Conductor				sq.mm	50	70	95	120	150	185	240	300	400	500	630
Thickness of Insulation				mm	1.0	1.1	1.1	1.2	1.4	1.6	1.7	1.8	2.0	2.2	2.4
Unarmoured Cable	Thickness of Overheath	mm		1.4	1.4	1.5	1.5	1.6	1.6	1.7	1.7	1.8	1.9	2.0	2.0
	Approximate Overall Diameter	mm		15	17	19	21	23	25	28	31	35	38	45	45
	Approximate cable weight	kg/km		600	800	1050	1300	1600	2000	2600	3200	4050	5050	6500	6500
	Minimum bending radius	mm		125	150	175	175	200	200	250	250	300	350	400	400
Armoured Cable	Thickness of bedding	mm		0.8	0.8	0.8	0.8	1.0	1.0	1.0	1.0	1.2	1.2	1.2	1.2
	Extruded Lapped	mm		0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
	Armour wire diameter	mm		0.9	1.25	1.25	1.25	1.6	1.6	1.6	1.6	2.0	2.0	2.0	2.0
	Thickness of oversheath	mm		1.5	1.5	1.6	1.6	1.7	1.8	1.8	1.9	2.0	2.1	2.2	2.2
	Approx. overall diameter	mm		18	21	23	24	28	30	33	36	40	44	51	51
	Extruded bedding	mm		18	21	23	24	27	30	32	35	40	43	50	50
	Lapped bedding	mm		18	21	23	24	27	30	32	35	40	43	50	50
	Approximate cable weight	kg/km		700	1000	1250	1550	1900	2350	2950	3600	4600	5700	7250	7250
	Minimum bending radius	mm		150	175	200	200	250	250	300	300	350	400	450	450
	Maximum armour resistance at 20°C	ohm/km		1.3	0.77	0.69	0.64	0.44	0.40	0.37	0.33	0.23	0.21	0.18	0.18
Unarmoured or Armoured Cable	Maximum resistance of conductor	D.C at 20°C	ohm/km	0.387	0.268	0.193	0.153	0.124	.0991	.0754	.0601	.0470	.0366	.0283	.0283
		*A.C at 90°C	ohm/km	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079	0.063	0.050	.0405	.0405
Unarmoured Cable	* Inductance	mH/km		0.291	0.280	0.272	0.264	0.264	0.261	0.256	0.253	0.251	0.248	0.246	0.246
	* Reactance at 50 Hz	ohm/km		0.092	0.088	0.086	0.083	0.083	0.082	0.081	0.080	0.079	0.078	0.078	0.078
	Impedance at 90°C	ohm/km		0.493	0.347	0.257	0.210	0.178	0.150	0.172	0.112	0.101	0.094	0.089	0.089
Armoured Cable	* Inductance	mH/km		0.331	0.323	0.310	0.298	0.300	0.296	0.286	0.280	0.280	0.274	0.268	0.268
	* Reactance at 50 Hz	ohm/km		0.104	0.102	0.098	0.094	0.095	0.093	0.090	0.088	0.088	0.087	0.085	0.085
	Impedance at 90°C	ohm/km		0.495	0.350	0.261	0.214	0.184	0.157	0.132	0.118	0.108	0.101	0.095	0.095
Unarmoured Cable	Ø Sustained current rating (based on the standard conditions on Page 12)	laid direct	amp	230	285	330	380	430	480	560	640	710	810	910	910
		in single way ducts	amp	230	285	335	385	430	485	560	640	710	810	920	920
		in air	amp	220	280	345	405	470	550	650	750	880	1020	1160	1160
1 Armoured Cable		laid direct	amp	235	290	345	390	435	490	560	630	700	770	840	840
		in single-way ducts	amp	235	280	330	370	405	440	500	550	580	620	670	670
		in air	amp	235	300	365	425	485	560	660	750	860	960	1080	1080
2 Unarmoured or Armoured Cable	Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60	>60	>60	>60	>60
		for 1.0 sec	kA	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7	55.9	>60	>60	>60
		for 3.0 sec	kA	3.9	5.6	7.8	9.9	12.2	15.3	20.1	25.2	32.2	40.7	52.6	52.6
2 Armoured Cable	Maximum earth fault short-circuit current rating	for 0.2 sec	kA	4.0	6.4	7.1	7.9	11.4	12.6	14.1	15.3	21.6	24.0	26.8	26.8
		for 1.0 sec	kA	1.7	2.8	3.2	3.5	5.1	5.6	6.3	6.8	9.6	10.7	12.0	12.0
		for 3.0 sec	kA	1.0	1.6	1.8	2.0	2.9	3.2	3.6	3.9	5.5	6.2	6.9	6.9

\* Cables in touching trefoil arrangement.

Ø Cables in touching trefoil or trefoil ducts.

Note 1: Ratings for armoured cables assume armour is bonded at both ends of route.

Note 2: Symmetrical, conductor temperature rise, 90°C to 250°C.

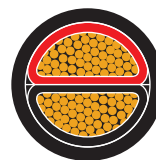
Earth fault, armour temperature rise, 85°C to 160°C.



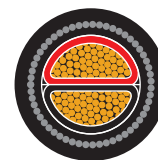
## TWIN-CORE 600 / 1000 V

### XLPE Insulated Cables

### Stranded Copper Conductor



Unarmoured



Armoured

Nominal Area of Conductor Thickness of Insulation				sq.mm	mm	*16	25	35	50	70	95	120	150	185	240	300
						0.7	0.9	0.9	1.0	1.1	1.1	1.2	1.4	1.6	1.7	1.8
Unarmoured Cable	Thickness of Overheath		mm	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.9	2.0	2.2	2.3	2.5	2.6
	Approximate Overall Diameter		mm	19	22	24	22	25	28	31	34	38	43	47	52	57
	Approximate cable weight		kg/km	450	700	900	1150	1600	2150	2650	3250	4050	5250	6500		
	Minimum bending radius		mm	175	200	200	200	200	200	250	250	300	350	350	400	
Armoured Cable	Thickness of bedding	Extruded	mm	0.8	0.8	1.0	1.0	1.0	1.2	1.2	1.2	1.2	1.4	1.4	1.6	
		Lapped	mm	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	
	Armour wire diameter		mm	1.25	1.25	1.6	1.6	1.6	2.0	2.0	2.0	2.0	2.5	2.5	2.5	
	Thickness of oversheath		mm	1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.4	2.5	2.6		
	Approx. overall diameter	Extruded bedding	mm	21	25	28	26	29	33	36	39	45	49	53		
		Lapped bedding	mm	21	25	28	25	29	33	35	38	43	48	52		
	Approximate cable weight		kg/km	750	1050	1400	1750	2300	3150	3750	4450	5750	7150	8550		
	Minimum bending radius		mm	175	200	250	250	250	300	300	350	400	400	450		
	Maximum armour resistance at 20 °C		ohm/km	3.7	3.1	2.1	2.4	2.1	1.4	1.3	1.2	0.84	0.76	0.69		
Unarmoured or Armoured Cable	Maximum resistance of conductor	D.C at 20 °C	ohm/km	1.15	0.727	0.524	0.387	0.268	0.193	0.153	0.124	.0991	.0754	.0601		
		*A.C at 90 °C	ohm/km	1.47	0.927	0.668	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079		
	Inductance		mH/km	0.260	0.251	0.246	0.244	0.241	0.232	0.231	0.233	0.233	0.231	0.288		
		Reactance at 50 Hz	ohm/km	0.082	0.079	0.078	0.077	0.076	0.073	0.073	0.074	0.074	0.073	0.072		
Unarmoured Cable	Sustained current rating (based on the standard conditions on page 12).	laid direct	amp	120	160	195	230	290	335	395	445	510	590	670		
		in single way ducts	amp	105	135	160	195	240	290	335	380	425	490	570		
		in air	amp	105	140	175	210	265	335	385	435	500	600	690		
Armoured Cable		laid direct	amp	140	180	215	255	315	380	430	480	540	630	700		
		in single way ducts	amp	115	145	175	210	260	310	355	400	455	520	590		
		in air	amp	120	160	200	240	300	375	430	490	570	670	770		
Unarmoured or Armoured Cable	Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	5.1	8.1	11.2	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60		
		for 1.0 sec	kA	2.2	3.6	5.0	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7		
		for 3.0 sec	kA	1.3	2.0	2.9	3.9	5.6	7.8	9.9	12.2	15.3	20.1	25.2		
Armoured Cable	Maximum earth fault short-circuit current rating	for 0.2 sec	kA	3.6	4.3	6.2	5.4	6.2	9.2	10.0	11.0	15.6	17.3	18.9		
		for 1.0 sec	kA	1.6	1.9	2.7	2.4	2.7	4.1	4.4	4.9	7.0	7.7	8.4		
		for 3.0 sec	kA	0.9	1.1	1.6	1.3	1.6	2.3	2.5	2.8	4.0	4.4	4.9		

\* Circular conductors

Note 1: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 85°C to 160°C.

# THREE-CORE 600 / 1000 V

## XLPE Insulated Cables

### Stranded Copper Conductor



Unarmoured



Armoured

Nominal Area of Conductor				sq.mm	*16	25	35	50	70	95	120	150	185	240	300
Thickness of Insulation				mm	0.7	0.9	0.9	1.0	1.1	1.1	1.2	1.4	1.6	1.7	1.8
Unarmoured Cable	Thickness of Overheath	mm			1.8	1.8	1.8	1.8	1.9	2.0	2.1	2.2	2.4	2.6	2.7
	Approximate Overall diameter	mm			18	20	22	25	29	33	37	40	45	51	55
	Approximate cable weight	kg/km			650	1000	1250	1650	2300	3100	3900	4750	5950	7750	9600
	Minimum bending radius	mm			175	200	250	200	250	300	300	350	400	450	450
Armoured Cable	Thickness of bedding	mm			0.8	1.0	1.0	1.0	1.0	1.2	1.2	1.4	1.4	1.4	1.6
	Extruded Lapped	mm			0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
	Armour wire diameter	mm			1.25	1.6	1.6	1.6	1.6	2.0	2.0	2.5	2.5	2.5	2.5
	Thickness of oversheath	mm			1.6	1.7	1.8	1.8	1.9	2.1	2.2	2.3	2.4	2.6	2.7
	Approx. overall diameter	mm			22	24	26	29	33	38	42	47	54	57	62
	Extruded bedding	mm			22	24	26	29	33	33	41	46	50	56	60
	Lapped bedding	mm			22	24	26	29	33	33	41	46	50	56	60
	Approximate cable weight	kg/km			1000	1550	1900	2350	3150	4300	5200	6600	7950	10000	12050
	Minimum bending radius	mm			200	250	250	250	300	350	350	400	450	500	500
	Maximum armour resistance at 20°C	ohm/km			3.5	2.2	2.0	2.0	1.8	1.3	1.1	0.78	0.71	0.63	0.58
Unarmoured or Armoured Cable	Maximum resistance of conductor	D.C at 20°C	ohm/km		1.15	0.727	0.524	0.387	0.268	0.193	0.153	0.124	.0991	.0754	.0601
		*A.C at 90°C	ohm/km		1.47	0.927	0.668	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079
	Inductance	mH/km			0.260	0.251	0.246	0.244	0.241	0.232	0.231	0.233	0.233	0.231	0.288
	Reactance at 50 Hz	ohm/km			0.082	0.079	0.078	0.077	0.076	0.073	0.073	0.074	0.074	0.073	0.072
Unarmoured Cable	Impedance at 90°C	ohm/km			1.46	0.931	0.674	0.500	0.351	0.264	0.210	0.176	0.148	0.123	0.108
	Sustained current rating (based on the standard conditions on page 12).	laid direct in single way	amp		110	145	175	210	260	305	355	400	450	430	590
		ducts in air	amp		90	120	145	170	210	255	295	325	375	435	500
			amp		100	130	160	195	250	305	355	415	470	560	650
Armoured Cable	laid direct in single way	ducts	amp		115	150	180	215	265	315	360	405	460	530	590
		in air	amp		94	125	150	175	215	260	300	335	380	440	495
			amp		105	140	170	205	260	320	370	430	490	580	660
Unarmoured or Armoured Cable	Maximum symmetrical short-circuit current rating	for 0.2 sec	kA		5.1	8.1	11.2	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60
		for 1.0 sec	kA		2.2	3.6	5.0	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7
		for 3.0 sec	kA		1.3	2.0	2.9	3.9	5.6	7.8	9.9	12.2	15.3	20.1	25.2
Armoured Cable	Maximum earth fault short-circuit current rating	for 0.2 sec	kA		3.8	6.0	6.7	6.5	7.6	10.8	11.8	16.9	18.5	21.0	23.1
		for 1.0 sec	kA		1.7	2.7	3.0	2.9	3.4	4.8	5.3	7.5	8.3	9.4	10.3
		for 3.0 sec	kA		0.9	1.5	1.7	1.7	1.9	2.7	3.0	4.3	4.7	5.4	5.9

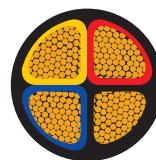
\* Circular conductors

Note 1: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 85°C to 160°C.

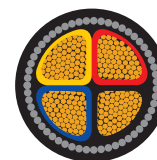
## FOUR-CORE 600 / 1000 V

### XLPE Insulated Cables

### Stranded Copper Conductor



Unarmoured



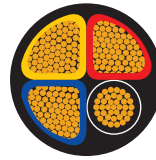
Armoured

Nominal Area of Conductor				sq.mm	*16	25	35	50	70	95	120	150	185	240	300
Thickness of Insulation				mm	0.7	0.9	0.9	1.0	1.1	1.1	1.2	1.4	1.6	1.7	1.8
Unarmoured Cable	Thickness of Overheath		mm	1.8	1.8	1.8	1.8	1.8	2.0	2.1	2.2	2.4	2.6	2.9	3.0
	Approximate Overall diameter		mm	18	24	26	29	33	38	42	47	52	59	64	
	Approximate cable weight		kg/km	850	1250	1650	2150	3050	4100	5150	6300	7900	10300	12800	
	Minimum bending radius		mm	175	250	250	250	300	350	350	400	450	500	550	
Armoured Cable	Thickness of bedding	Extruded	mm	0.8	1.0	1.0	1.0	1.2	1.2	1.4	1.4	1.4	1.6	1.6	
		Lapped	mm	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	
	Armour wire diameter		mm	1.25	1.6	1.6	1.6	2.0	2.0	2.5	2.5	2.5	2.5	2.5	
	Thickness of oversheath		mm	1.6	1.7	1.8	1.9	2.1	2.2	2.3	2.4	2.6	2.7	2.9	
	Approx. overall diameter	Extruded bedding	mm	24	30	32	33	39	43	49	53	58	65	71	
		Lapped bedding	mm	24	29	32	33	38	42	47	52	57	63	69	
	Approximate cable weight		kg/km	1250	1900	2350	3000	4250	5450	7050	8400	10200	12850	15600	
	Minimum bending radius		mm	200	250	300	300	350	350	400	450	500	550	600	
	Maximum armour resistance at 20 °C		ohm/km	3.1	2.0	1.8	1.8	1.2	1.1	0.76	0.68	0.61	0.54	0.49	
Unarmoured or Armoured Cable	Maximum resistance of conductor	D.C at 20 °C	ohm/km	1.15	0.727	0.524	0.387	0.268	0.193	0.153	0.124	.0991	.0754	.0601	
		*A.C at 90 °C	ohm/km	1.47	0.927	0.668	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079	
	Inductance		mH/km	0.260	0.251	0.246	0.244	0.241	0.232	0.231	0.233	0.233	0.231	0.288	
	Reactance at 50 Hz		ohm/km	0.082	0.079	0.078	0.077	0.076	0.073	0.073	0.074	0.074	0.073	0.072	
Unarmoured Cable	Impedance at 90 °C		ohm/km	1.46	0.931	0.674	0.500	0.351	0.264	0.210	0.176	0.148	0.123	0.108	
Armoured Cable	Sustained current rating (based on the standard conditions on page 12).	laid direct	amp	110	145	175	210	260	305	355	400	450	430	590	
		in single way	amp	90	120	145	170	210	255	295	325	375	435	500	
		ducts	amp	100	130	160	195	250	305	355	415	470	560	650	
		in air	amp												
Armoured Cable	Sustained current rating (based on the standard conditions on page 12).	laid direct	amp	115	150	180	215	265	315	360	405	460	530	590	
		in single way	amp	94	125	150	175	215	260	300	335	380	440	495	
		ducts	amp	105	140	170	205	260	320	370	430	490	580	660	
		in air	amp												
Unarmoured or Armoured Cable	Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	5.1	8.1	11.2	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60	
		for 1.0 sec	kA	2.2	3.6	5.0	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7	
		for 3.0 sec	kA	1.3	2.0	2.9	3.9	5.6	7.8	9.9	12.2	15.3	20.1	25.2	
Armoured Cable	Maximum earth fault short-circuit current rating	for 0.2 sec	kA	4.2	6.5	7.4	7.6	11.0	12.4	17.3	19.3	21.4	24.7	27.2	
		for 1.0 sec	kA	1.8	2.9	3.3	3.4	4.9	5.5	7.7	8.6	9.5	11.0	12.1	
		for 3.0 sec	kA	1.0	1.7	1.9	1.9	2.8	3.2	4.4	5.0	5.5	6.3	7.0	

\* Circular conductors

Note 1: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 85°C to 160°C.

**FOUR-CORE 600 / 1000 V**  
**XLPE Insulated Cables**  
**Stranded Copper Conductor**  
**(3 Phase + Reduced Neutral)**



Unarmoured



Armoured

Nominal Area of Conductor				Phase	sq.mm	*25	35	50	70	95	120	150	185	240	300	400
				Neutral	sq.mm	16	16	25	35	50	70	70	95	120	150	185
Unarmoured Cable	Thickness of Insulation	Phase	mm			0.9	0.9	1.0	1.1	1.1	1.2	1.4	1.6	1.7	1.8	1.8
		Neutral	mm			0.7	0.7	0.9	0.9	1.0	1.1	1.1	1.1	1.2	1.4	1.6
	Thickness of Overheath		mm			1.8	1.8	1.8	1.9	2.0	2.2	2.3	2.4	2.6	2.8	2.9
	Approximate Overall diameter		mm			25	27	28	32	36	41	44	49	56	61	63
	Approximate cable weight		kg/km			1200	1450	1950	2750	3650	4700	5550	6700	9100	11250	11700
	Minimum bending radius		mm			200	250	250	300	300	350	400	400	450	500	550
Armoured Cable	Thickness of bedding	Extruded	mm			1.0	1.0	1.0	1.2	1.2	1.2	1.4	1.4	1.6	1.6	1.6
		Lapped	mm			0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
	Armour wire diameter		mm			1.6	1.6	1.6	2.0	2.0	2.0	2.5	2.5	2.5	2.5	2.5
	Thickness of oversheath		mm			1.7	1.8	1.9	2.0	2.1	2.2	2.4	2.5	2.6	2.8	2.8
	Approx. overall diameter	Extruded bedding	mm			29	31	32	37	41	46	51	56	62	68	69
		Lapped bedding	mm			28	31	32	37	41	45	50	55	61	66	67
	Approximate cable weight		kg/km			1800	2150	2750	3850	4950	6150	7550	9200	11550	14000	14450
	Minimum bending radius		mm			250	250	300	300	350	400	400	450	500	550	550
	Maximum armour resistance at 20°C		ohm/km			2.1	1.9	1.8	1.3	1.1	0.98	0.71	0.64	0.57	0.52	0.50
Unarmoured or Armoured Cable	Maximum resistance of conductor	D.C at 20°C	ohm/km			0.727	0.524	0.387	0.268	0.193	0.153	0.124	.0991	.0754	.0601	.0470
		*A.C at 90°C	ohm/km			0.927	0.668	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079	0.063
	Inductance		mH/km			0.251	0.246	0.244	0.241	0.232	0.231	0.233	0.233	0.231	0.228	0.228
	Reactance at 50 Hz		ohm/km			0.079	0.078	0.077	0.076	0.073	0.073	0.074	0.074	0.073	0.072	0.072
Unarmoured Cable	Impedance at 90°C		ohm/km			0.931	0.674	0.500	0.351	0.264	0.210	0.176	0.148	0.123	0.108	0.108
	Sustained current rating (based on the standard conditions on page 12).	laid direct in single way	amp			145	175	210	260	305	355	400	450	430	590	590
		ducts	amp			120	145	170	210	255	295	325	375	435	500	500
		in air	amp			130	160	195	250	305	355	415	470	560	650	650
1 Armoured Cable		laid direct in single way	amp			150	180	215	265	315	360	405	460	530	590	590
		ducts	amp			125	150	175	215	260	300	335	380	440	495	495
		in air	amp			140	170	205	260	320	370	430	490	580	660	660
1 Unarmoured or Armoured Cable	Maximum symmetrical short-circuit current rating	for 0.2 sec	kA			8.1	11.2	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60	>60
		for 1.0 sec	kA			3.6	5.0	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7	43.7
		for 3.0 sec	kA			2.0	2.9	3.9	5.6	7.8	9.9	12.2	15.3	20.1	25.2	25.2
1 Armoured Cable	Maximum earth fault short-circuit current rating	for 0.2 sec	kA			6.4	7.1	7.2	10.5	11.8	13.4	18.5	20.6	23.1	25.5	26.0
		for 1.0 sec	kA			2.8	3.1	3.2	4.7	5.3	6.6	8.3	9.2	10.3	11.4	11.6
		for 3.0 sec	kA			1.6	1.8	1.8	2.7	3.0	3.4	4.7	5.3	5.9	6.6	6.7

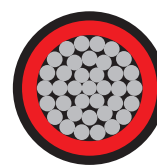
\* Circular conductors

Note 1: Short-circuit current ratings based upon:  
Symmetrical, conductor temperature rise, 90°C to 250°C.  
Earth fault, armour temperature rise, 85°C to 160°C.

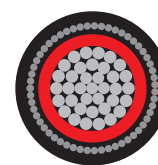
## SINGLE-CORE 600 / 1000 V

### XLPE Insulated Cables

### Stranded Aluminium Conductors



Unarmoured



Armoured

Nominal Area of Conductor Thickness of Insulation				sq.mm	50	70	95	120	150	185	240	300
				mm	1.1	1.1	1.1	1.2	1.4	1.6	1.7	1.8
Unarmoured Cable	Thickness of Overheath		mm		1.4	1.4	1.5	1.5	1.6	1.6	1.7	1.8
	Approximate Overall diameter		mm		14	16	18	19	22	24	26	29
	Approximate cable weight		kg/km		250	350	450	500	650	650	950	1200
	Minimum bending radius		mm		215	150	150	175	200	200	250	250
Armoured Cable	Thickness of bedding	Extruded	mm		0.8	0.8	0.8	0.8	1.0	1.0	1.0	1.0
		Lapped	mm		0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
	Armour wire diameter		mm		0.9	1.25	1.25	1.25	1.6	1.6	1.6	1.6
	Armour strip	thickness	mm		0.6	0.6	0.6	0.6	0.6	0.6	1.0	1.0
		width	mm		2.4	2.4	2.4	2.4	2.4	2.4	3.6	3.6
	Thickness of oversheath		mm		1.5	1.5	1.6	1.6	1.7	1.8	1.8	1.9
	Approx. overall diameter (Wire)	Extruded bedding	mm		17	20	21	23	26	28	31	34
		Lapped bedding	mm		17	20	21	23	26	28	31	33
	Approximate cable weight		kg/km		350	500	600	700	900	1100	1300	1550
	Approximate overall diameter (Strip)		mm		16	18	20	22	24	26	30	32
			mm		16	18	20	22	24	26	29	32
	Approximate cable weight		kg/km		350	450	550	650	750	950	1200	1450
	Minimum bending radius		mm		150	175	175	200	250	250	250	300
	Maximum resistance armour at 20 °C	aluminium wire	ohm/km		1.4	0.84	0.76	0.68	0.48	0.43	0.39	0.36
		aluminium strip	ohm/km		1.8	1.6	1.4	1.3	1.1	0.99	0.52	0.46
Unarmoured or Armoured Cable	Maximum resistance of conductor	D.C at 20 °C	ohm/km		0.641	0.443	0.320	0.253	0.206	0.164	0.125	0.100
		*A.C at 90 °C	ohm/km		0.822	0.568	0.411	0.325	0.265	0.211	0.162	0.130
Unarmoured Cable	*Inductance		mH/km		0.295	0.284	0.274	0.269	0.269	0.267	0.261	0.258
	*Reactance at 50 Hz		ohm/km		0.093	0.090	0.087	0.085	0.085	0.084	0.082	0.082
	Impedance at 90 °C		ohm/km		0.811	0.566	0.412	0.330	0.274	0.224	0.179	0.152
Armoured Cable	*Inductance		mH/km		0.399	0.331	0.317	0.308	0.310	0.305	0.295	0.289
	*Reactance at 50 Hz		ohm/km		0.107	0.104	0.100	0.097	0.098	0.096	0.093	0.091
	Impedance at 90 °C		ohm/km		0.813	0.568	0.415	0.334	0.278	0.229	0.184	0.157
Unarmoured Cable	Ø Sustained current rating (based on the standard conditions on page 12).	laid direct	amp		175	215	260	295	330	370	430	490
		in single way ducts	amp		180	220	260	295	325	370	435	495
		in air	amp		165	215	265	310	360	420	495	580
Armoured Cable		laid direct	amp		175	220	260	295	330	375	435	490
		in single way ducts	amp		180	220	260	295	330	365	410	455
		in air	amp		170	215	265	310	355	410	495	570
Unarmoured or Armoured Cable	Maximum symmetrical short-circuit current rating	for 0.2 sec	kA		9.4	13.7	19.0	24.0	29.5	37.0	48.7	>60
		for 1.0 sec	kA		4.2	6.1	8.5	10.7	13.2	16.5	21.7	27.3
		for 3.0 sec	kA		2.4	3.5	4.9	6.2	7.6	9.5	12.5	15.7
Armoured Cable	Maximum earth fault short-circuit current rating for 1.0 sec.	aluminium wire	kA		1.5	2.5	2.8	3.2	4.5	4.9	5.5	6.0
		aluminium wire	kA		1.3	1.4	1.6	1.8	2.0	2.2	4.2	4.7

\* Cable in touching trefoil arrangement.

Ø Cable in touching trefoil or trefoil ducts.

Note 1: Ratings for armoured cables assume armour is bonded at both ends of route.

Note 2: Short-circuit current ratings based upon:

Symmetrical, conductor temperature rise, 90°C to 250°C.

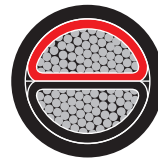
Earth fault, armour temperature rise, 85°C to 160°C.



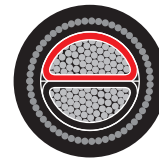
## TWIN-CORE 600 / 1000 V

### XLPE Insulated Cables

### Stranded Aluminium Conductors



Unarmoured



Armoured

Nominal Area of Conductor			sq.mm	*16	25	35	50	70	95
Thickness of Insulation			mm	0.7	0.9	0.9	1.0	1.1	1.1
Unarmoured Cable	Thickness of Overheath		mm	1.8	1.8	1.8	1.8	1.8	1.9
	Approximate Overall diameter		mm	18	21	23	20	23	26
	Approximate cable weight		kg/km	250	350	400	500	700	850
	Minimum bending radius		mm	150	175	200	175	200	250
Armoured Cable	Thickness of bedding	Extruded	mm	0.8	0.8	1.0	1.0	1.0	1.2
		Lapped	mm	0.8	0.8	0.8	0.8	0.8	0.8
	Armour wire diameter		mm	1.25	1.25	1.6	1.6	1.6	2.0
	Armour strip	thickness	mm	0.6	0.6	0.6	0.6	1.0	1.0
		width	mm	2.4	2.4	2.4	2.4	3.6	3.6
	Thickness of oversheath		mm	1.5	1.6	1.7	1.8	1.9	2.0
	Approx. overall diameter (Wire)	Extruded bedding	mm	20	23	27	24	27	31
		Lapped bedding	mm	20	23	26	24	27	30
	Approximate cable weight		kg/km	550	700	900	1100	1350	1800
	Approximate overall diameter (Strip)	Extruded bedding	mm	19	22	25	22	26	29
		Lapped bedding	mm	19	22	24	22	26	28
	Approximate cable weight		kg/km	300	400	500	600	850	1100
	Minimum bending radius		mm	175	200	250	200	250	250
	Maximum resistance armour at 20°C	aluminium wire	ohm/km	4.0	3.3	2.3	2.6	2.3	1.6
		aluminium strip	ohm/km	1.5	1.2	1.1	1.3	0.62	0.54
Unarmoured or Armoured Cable	Maximum resistance of conductor	D.C at 20°C	ohm/km	1.91	1.20	0.868	0.641	0.443	0.320
		*A.C at 90°C	ohm/km	2.42	1.54	1.11	0.822	0.568	0.411
	*Inductance		mH/km	0.253	0.255	0.247	0.244	0.241	0.234
	Reactance at 50 Hz		ohm/km	0.080	0.081	0.078	0.077	0.076	0.074
Unarmoured or Armoured Cable	Impedance at 90°C		ohm/km	2.42	1.54	1.11	0.826	0.574	0.418
	Sustained current rating (based on the standard conditions on page 12).	laid direct	amp	92	120	150	180	225	265
		in single way ducts	amp	77	100	120	140	180	220
		in air	amp	79	105	130	155	200	245
Armoured Cable		laid direct	amp	105	135	165	195	240	285
		in single way ducts	amp	85	110	130	155	195	235
		in air	amp	89	120	145	175	220	270
Unarmoured or Armoured Cable	Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	3.2	5.0	7.0	9.4	13.7	19.0
		for 1.0 sec	kA	1.4	2.2	3.1	4.2	6.1	8.5
		for 3.0 sec	kA	0.8	1.3	1.8	2.4	3.5	4.9
Armoured Cable	Maximum earth fault short-circuit current rating for 1.0 sec.	steel wire	kA	1.4	1.7	2.6	2.3	2.6	3.7
		aluminium strip	kA	1.5	1.8	2.1	1.8	3.5	4.0

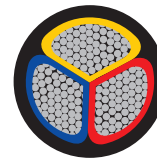
\* Circular conductors

Note 1: Short-circuit current ratings based upon:  
Symmetrical, conductor temperature rise, 90°C to 250°C.  
Earth fault, armour temperature rise, 85°C to 160°C.

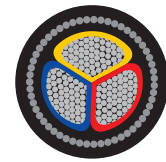
## THREE-CORE 600 / 1000 V

### XLPE Insulated Cables

### Stranded Aluminium Conductors



Unarmoured



Armoured

Nominal Area of Conductor				sq.mm	*16	25	35	50	70	95	120	150	185	240	300
Thickness of Insulation				mm	0.7	0.9	0.9	1.0	1.1	1.1	1.2	1.4	1.6	1.7	1.8
Unarmoured Cable	Thickness of overheat		mm	1.8	1.8	1.8	1.8	1.8	1.9	2.0	2.2	2.2	2.4	2.6	2.7
	Approximate overall diameter		mm	18	20	22	25	29	33	37	40	45	51	55	55
	Approximate cable weight		kg/km	350	450	550	700	950	1250	1500	1850	2300	2900	3550	3550
	Minimum bending radius		mm	175	200	200	200	250	250	300	350	350	400	400	450
Armoured Cable	Thickness of bedding	Extruded	mm	0.8	1.0	1.0	1.0	1.0	1.2	1.2	1.4	1.4	1.4	1.6	1.6
		Lapped	mm	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
	Armour wire diameter		mm	1.25	1.6	1.6	1.6	1.6	2.0	2.0	2.5	2.5	2.5	2.5	2.5
	Armour strip thickness		mm	0.6	0.6	0.6	1.6	1.0	1.0	1.4	1.4	1.4	1.4	1.8	1.8
		width	mm	2.4	2.4	2.4	2.4	3.6	3.6	4.8	4.8	4.8	4.8	6.4	6.4
	Thickness of oversheath		mm	1.6	1.7	1.8	1.8	1.9	2.1	2.2	2.3	2.4	2.6	2.6	2.7
	Approx. overall diameter (wire)	Extruded	mm	22	24	26	29	33	37	42	47	54	57	62	62
		bedding	mm	22	24	26	28	32	36	40	44	49	54	59	59
	Approximate cable weight		kg/km	650	1000	150	1400	1700	2300	2700	3500	4100	4950	5800	5800
	Approx. overall diameter (strip)	Extruded	mm	20	24	26	26	30	34	38	42	46	51	56	56
		bedding	mm	20	23	26	25	30	33	37	41	45	50	55	55
	Approximate cable weight		kg/mm	400	550	650	800	1150	1500	1900	2250	2750	3400	4250	4250
	Minimum bending radius		mm	175	250	250	250	250	300	350	400	400	450	500	500
	Maximum resistance of steel wire		ohm/km	3.7	2.4	2.1	2.2	1.9	1.3	1.2	0.86	0.76	0.69	0.63	0.63
	armour at 20 °C	aluminium strip	ohm/km	1.4	1.2	1.1	1.1	0.52	0.46	0.30	0.27	0.25	0.21	0.15	0.15
Unarmoured or Armoured Cable	Maximum resistance of conductor	D.C at 20 °C	ohm/km	1.91	1.20	0.868	0.641	0.443	0.320	0.253	0.206	0.164	0.125	0.100	0.100
		*A.C at 90 °C	ohm/km	2.42	1.54	1.11	0.822	0.568	0.411	0.325	0.265	0.211	0.162	0.130	0.130
	Inductance		mH/km	0.253	0.255	0.247	0.244	0.241	0.234	0.233	0.235	0.236	0.233	0.231	0.231
	Reactance at 50 Hz		ohm/km	0.080	0.081	0.078	0.077	0.076	0.074	0.074	0.074	0.075	0.074	0.073	0.073
Unarmoured Cable	Sustained current rating (based on the standard conditions on page 12).	laid direct in single way	amp	86	110	135	165	195	240	270	305	345	405	455	455
		ducts in air	amp	70	92	105	130	165	195	230	250	290	335	385	385
			amp	74	100	120	155	185	230	270	310	360	425	495	495
			amp	74	100	120	155	185	230	270	310	360	425	495	495
Armoured Cable	Sustained current rating (based on the standard conditions on page 12).	laid direct in single way	amp	89	115	135	165	200	240	275	310	350	410	460	460
		ducts in air	amp	72	94	110	135	165	200	230	255	295	340	385	385
			amp	77	105	125	155	195	235	280	320	370	440	510	510
			amp	77	105	125	155	195	235	280	320	370	440	510	510
Unarmoured or Armoured Cable	Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	3.2	5.0	7.0	9.4	13.7	19.0	24.0	29.5	37.0	48.7	>60	>60
		for 1.0 sec	kA	1.4	2.2	3.1	4.2	6.1	8.5	10.7	13.2	16.5	21.7	27.3	27.3
		for 3.0 sec	kA	0.8	1.3	1.8	2.4	3.5	4.9	6.2	7.6	9.5	12.5	15.7	15.7
			kA	0.8	1.3	1.8	2.4	3.5	4.9	6.2	7.6	9.5	12.5	15.7	15.7
Armoured Cable	Maximum earth fault short-circuit current rating for 1.0 sec.	steel wire	kA	1.6	2.4	2.7	2.7	3.1	4.4	4.9	6.8	7.7	8.6	9.4	9.4
		aluminium strip	kA	1.6	2.0	2.2	2.2	4.2	4.7	7.4	8.2	9.1	10.4	15.1	15.1

\* Circular conductors

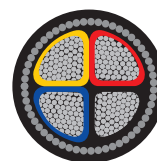
Note 1: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 85°C to 160°C.

## FOUR-CORE 600 / 1000 V

### XLPE Insulated Cables Stranded Aluminium Conductors



Unarmoured

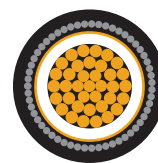


Armoured

Nominal Area of Conductor			sq.mm	*16	25	35	50	70	95	120	150	185	240	300
Thickness of Insulation			mm	0.7	0.9	0.9	1.0	1.1	1.1	1.2	1.4	1.6	1.7	1.8
Unarmoured Cable	Thickness of overheat	mm		1.8	1.8	1.8	1.8	2.0	2.1	2.2	2.4	2.6	2.8	3.0
	Approximate overall diameter	mm		18	24	26	29	33	38	42	47	52	59	64
	Approximate cable weight	kg/km		400	550	700	900	1200	1600	1950	2400	3000	3800	4700
	Minimum bending radius	mm		175	200	250	250	250	300	350	400	450	500	550
Armoured Cable	Thickness of bedding	mm		0.8	1.0	1.0	1.0	1.2	1.2	1.4	1.4	1.4	1.6	1.6
	Extruded Lapped	mm		0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
	Armour wire diameter	mm		1.25	1.6	1.6	1.6	2.0	2.0	2.5	2.5	2.5	2.5	2.5
	Armour strip thickness	mm		0.6	0.6	0.6	1.0	1.0	1.4	1.4	1.4	1.4	1.4	1.8
	width	mm		2.4	2.4	2.4	3.6	3.6	4.8	4.8	4.8	4.8	6.4	6.4
	Thickness of oversheath	mm		1.6	1.7	1.8	1.9	1.9	2.2	2.3	2.4	2.6	2.7	2.9
	Approx. overall diameter (wire)	mm		23	28	31	31	37	40	45	49	54	60	66
	Extruded bedding	mm		23	27	30	31	36	39	44	48	53	59	65
	Approximate cable weight	kg/km		800	1150	1350	1650	2350	2850	3700	4300	5100	6150	7200
	Approx. overall diameter (strip)	mm		21	26	29	30	34	39	43	47	52	59	64
	Extruded bedding	mm		21	25	28	29	34	38	42	46	51	57	63
	Approximate cable weight	kg/mm		450	650	800	1100	1500	2000	2400	2850	3500	4500	5450
	Minimum bending radius	mm		200	250	250	250	300	350	400	400	450	500	550
	Maximum resistance of wire	ohm/km		3.4	2.1	1.9	1.9	1.3	1.2	0.82	0.74	0.66	0.59	0.54
	armour at 20°C	aluminium												
	strip	ohm/km		1.3	1.0	0.90	0.51	0.44	0.28	0.25	0.23	0.20	0.14	0.13
Unarmoured or Armoured Cable	Maximum resistance of conductor	D.C at 20°C	ohm/km	1.91	1.20	0.868	0.641	0.443	0.320	0.253	0.206	0.164	0.125	0.100
		*A.C at 90°C	ohm/km	2.42	1.54	1.11	0.822	0.568	0.411	0.325	0.265	0.211	0.162	0.130
	Inductance	mH/km		0.253	0.255	0.247	0.244	0.241	0.234	0.233	0.235	0.236	0.233	0.231
	Reactance at 50 Hz	ohm/km		0.080	0.081	0.078	0.077	0.076	0.074	0.074	0.074	0.075	0.074	0.073
Unarmoured Cable	Sustained current rating (based on the standard conditions on page 12).	laid direct in single way	amp	86	110	135	165	195	240	270	305	345	405	455
		ducts	amp	70	92	105	130	165	195	230	250	290	335	385
		in air	amp	74	100	120	155	185	230	270	310	360	425	495
Armoured Cable	laid direct in single way	ducts	amp	89	115	135	165	200	240	275	310	350	410	460
		ducts	amp	72	94	110	135	165	200	230	255	295	340	385
		in air	amp	77	105	125	155	195	235	280	320	370	440	510
Unarmoured or Armoured Cable	Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	3.2	5.0	7.0	9.4	13.7	19.0	24.0	29.5	37.0	48.7	>60
		for 1.0 sec	kA	1.4	2.2	3.1	4.2	6.1	8.5	10.7	13.2	16.5	21.7	27.3
		for 3.0 sec	kA	0.8	1.3	1.8	2.4	3.5	4.9	6.2	7.6	9.5	12.5	15.7
Armoured Cable	Maximum earth fault short-circuit current rating for 1.0 sec	steel wire	kA	1.7	2.7	3.0	3.0	4.6	5.1	7.1	7.9	8.8	9.9	10.8
		aluminium strip	kA	1.8	2.2	2.5	4.2	4.9	7.8	8.7	9.6	10.9	15.9	17.4

\* Circular conductors

Note 1: Short-circuit current ratings based upon:  
Symmetrical, conductor temperature rise, 90°C to 250°C.  
Earth fault, armour temperature rise, 85°C to 160°C.



## SINGLE-CORE 1900 / 3300 V

### XLPE Insulated Cables

### Stranded Copper Conductors

Nominal Area of Conductor			sq.mm	50	70	95	120	150	185	240	300	400	500	630
Thickness of Insulation			mm	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.2	2.4
Thickness of bedding	Extruded	mm	0.8	0.8	0.8	1.0	1.0	1.0	1.0	1.0	1.0	1.2	1.2	1.2
	Lapped	mm	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
	Armour wire diameter	mm	1.25	1.25	1.25	1.6	1.6	1.6	1.6	1.6	1.6	2.0	2.0	2.0
	Thickness of oversheath	mm	1.6	1.6	1.6	1.7	1.7	1.8	1.8	1.8	1.9	2.0	2.1	2.2
Approx. overall diameter	Extruded bedding	mm	21	23	25	28	29	31	34	36	40	44	51	
	Lapped bedding	mm	21	23	25	27	29	31	33	36	40	43	50	
Approximate cable weight			kg/km	850	1050	1350	1700	2000	2400	3000	3650	4600	5700	7250
Minimum bending radius			mm	175	200	200	250	250	250	300	300	350	400	450
Maximum armour resistance of at 20 °C			kg/km	0.76	0.68	0.62	0.43	0.41	0.37	0.35	0.31	0.23	0.20	0.18
Maximum resistance of conductor	D.C at 20 °C	ohm/km	0.387	0.268	0.193	0.153	0.124	.0991	.0754	.0601	.0470	.0366	.0283	
	*A.C at 90 °C	ohm/km	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079	0.063	.0505	.0405	
* Inductance		mH/km	0.364	0.343	0.327	0.319	0.310	0.301	0.291	0.283	0.280	0.274	0.268	
* Reactance at 50 Hz		ohm/km	0.115	0.108	0.103	0.101	0.098	0.095	0.092	0.089	0.088	0.087	0.085	
Impedance at 90 °C		ohm/km	0.498	0.352	0.263	0.217	0.185	0.158	0.134	0.119	0.108	0.101	0.095	
Ø Sustained current rating (based on the standard conditions on page 12).	laid direct	amp	225	275	325	370	415	465	530	590	660	720	790	
	in single way ducts	amp	220	270	315	345	380	420	470	510	540	580	630	
	in air	amp	245	305	370	430	490	560	660	750	860	960	1080	
2 Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60	>60	>60	>60	
	for 1.0 sec	kA	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7	55.9	>60	>60	
	for 3.0 sec	kA	3.9	5.6	7.8	9.9	12.2	15.3	20.1	25.2	32.3	40.7	52.6	
2 Maximum fault short-circuit current rating	for 0.2 sec	kA	6.4	7.1	8.1	11.1	12.0	12.9	14.4	15.6	21.6	24.0	26.8	
	for 1.0 sec	kA	2.8	3.2	3.6	4.9	5.3	5.8	6.4	7.0	9.6	10.7	12.0	
	for 3.0 sec	kA	1.6	1.8	2.0	2.8	3.1	3.3	3.7	4.0	5.5	6.2	6.9	

\* Cable in touching trefoil arrangement.

Ø Cable in touching trefoil or trefoil ducts.

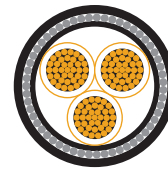
Note 1: Ratings assume armour is bonded at both ends of route.

Note 2: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 85°C to 160°C.

## THREE-CORE 1900 / 3300 V

### XLPE Insulated Cables

### Stranded Copper Conductors

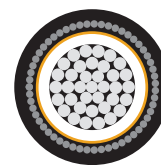


Nominal Area of Conductor			sq.mm	*16	25	35	50	70	95	120	150	185	240	300
Thickness of Insulation			mm	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Thickness of bedding	Extruded	mm	1.0	1.0	1.0	1.0	1.2	1.2	1.4	1.4	1.4	1.6	1.6	1.6
	Lapped	mm	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Armour wire diameter		mm	1.6	1.6	1.6	2.0	2.0	2.0	2.5	2.5	2.5	2.5	2.5	2.5
Thickness of oversheath		mm	1.8	1.8	1.9	2.0	2.1	2.2	2.3	2.4	2.5	2.6	2.7	2.7
Approx. overall diameter	Extruded bedding	mm	31	33	35	36	39	42	47	49	53	58	62	62
	Lapped bedding	mm	31	32	35	36	38	41	45	48	52	56	61	61
Approximate cable weight		kg/km	1500	1850	2250	2950	3700	4700	5950	6900	8150	10150	12150	12150
Minimum bending radius		mm	250	300	300	300	350	350	400	400	450	500	500	500
Maximum armour resistance of at 20°C		ohm/km	1.9	1.8	1.6	1.3	1.2	1.1	0.78	0.73	0.68	0.61	0.56	0.56
Maximum resistance of conductor	D.C at 20°C	ohm/km	1.15	0.727	0.524	0.387	0.268	0.193	0.153	0.124	.0991	.0754	.0601	.0601
	*A.C at 90°C	ohm/km	1.47	0.927	0.668	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079	0.079
Inductance		mH/km	0.326	0.306	0.286	0.275	0.264	0.255	0.246	0.241	0.236	0.231	0.227	0.227
Reactance at 50 Hz		ohm/km	0.103	0.097	0.090	0.087	0.083	0.081	0.078	0.076	0.075	0.073	0.072	0.072
Impedance at 90°C		ohm/km	1.47	0.933	0.675	0.502	0.353	0.267	0.212	0.177	0.149	0.123	.1087	.1087
Sustained current rating (based on the standard conditions on page 12).	laid direct	amp	115	145	175	205	255	305	345	385	435	500	560	560
	in single way ducts	amp	95	120	145	175	215	255	295	330	370	425	480	480
	in air	amp	110	145	175	210	265	325	380	430	495	580	660	660
1 Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	5.1	8.1	11.2	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60	>60
	for 1.0 sec	kA	2.2	3.6	5.0	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7	43.7
	for 3.0 sec	kA	1.3	2.0	2.9	3.9	5.6	7.8	9.9	12.2	15.3	21.1	25.2	25.2
1 Maximum earth fault short-circuit current rating	for 0.2 sec	kA	7.0	7.6	8.2	10.0	11.0	12.4	16.9	18.1	19.3	21.8	23.5	23.5
	for 1.0 sec	kA	3.1	3.4	3.7	4.4	4.9	5.5	7.5	8.1	8.6	9.7	10.5	10.5
	for 3.0 sec	kA	1.8	1.9	2.1	2.5	2.8	3.2	4.3	4.6	5.0	5.6	6.0	6.0

\* Circular conductors

Note 1: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 85°C to 160°C.





## SINGLE-CORE 1900 / 3300 V

### XLPE Insulated Cables

### Stranded Aluminium Conductors

Nominal Area of Conductor Thickness of Insulation			sq.mm	50	70	95	120	150	185	240	300
			mm	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Thickness of bedding	Extruded	mm	0.8	0.8	0.8	1.0	1.0	1.0	1.0	1.0	1.0
	Lapped	mm	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Armour wire diameter		mm	1.25	1.25	1.25	1.6	1.6	1.6	1.6	1.6	1.6
Armour strip thickness		mm	0.6	0.6	0.6	0.6	0.6	1.0	1.0	1.0	1.0
	width	mm	2.4	2.4	2.4	2.4	2.4	3.6	3.6	3.6	3.6
Thickness of oversheath		mm	1.6	1.6	1.6	1.7	1.7	1.8	1.8	1.8	1.9
Approx. overall diameter	Extruded bedding	mm	20	22	23	26	28	29	32	34	34
	Lapped bedding	mm	20	22	23	26	27	29	31	34	34
Approximate cable weight		kg/km	500	600	700	850	950	1100	1350	1550	1550
Approx. overall diameter strip	Extruded bedding	mm	19	20	22	24	25	28	30	33	33
	Lapped bedding	mm	19	20	22	24	25	28	30	32	32
Approximate cable weight		kg/km	450	500	600	700	800	1050	1250	1500	1500
Minimum bending radius		mm	175	200	200	250	250	250	300	300	300
Maximum armour resistance of at 20 °C	Aluminium wire	ohm/km	0.82	0.74	0.68	0.48	0.45	0.41	0.37	0.35	0.35
	Aluminium strip	ohm/km	1.6	1.4	1.3	1.1	1.1	0.54	0.49	0.46	0.46
Maximum resistance of conductor	D.C at 20 °C	ohm/km	0.641	0.443	0.320	0.253	0.206	0.164	0.125	0.100	0.100
	A.C at 90 °C	ohm/km	0.822	0.568	0.411	0.325	0.265	0.211	0.162	0.130	0.130
* Inductance		mH/km	0.375	0.353	0.335	0.331	0.321	0.311	0.314	0.291	0.291
* Reactance at 50 Hz		ohm/km	0.118	0.111	0.106	0.104	0.101	0.098	0.099	0.092	0.092
Impedance at 90 °C		ohm/km	0.814	0.569	0.416	0.336	0.279	0.230	0.187	0.157	0.157
1 Sustained current rating (based on the standard conditions on page 12).	laid direct	amp	175	220	260	295	330	375	435	490	490
	in single way ducts	amp	180	220	260	295	330	365	410	455	455
	in air	amp	170	215	265	310	355	410	495	570	570
2 Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	9.4	13.7	19.0	24.0	29.5	37.0	48.7	>60	>60
	for 1.0 sec	kA	4.2	6.1	8.5	10.7	13.2	16.5	21.7	27.3	27.3
	for 3.0 sec	kA	2.4	3.5	4.9	6.2	7.6	9.5	12.5	15.7	15.7
2 Maximum earth fault short-circuit current rating for 1.0 sec.	Aluminium wire	kA	2.6	2.9	3.2	4.5	4.8	5.2	5.7	6.2	6.2
	Aluminium strip	kA	1.4	1.6	1.8	2.0	2.1	4.0	4.3	4.7	4.7

\* Cable in touching trefoil arrangement.

∅ Cable in touching trefoil or trefoil ducts.

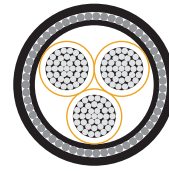
Note 1: Ratings assume armour is bonded at both ends of route.

Note 2: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 85°C to 160°C.

## THREE-CORE 1900 / 3300 V

### XLPE Insulated Cables

### Stranded Aluminium Conductors



Nominal Area of Conductor			sq.mm	*16	25	35	50	70	95	120	150	185	240	300
Thickness of Insulation			mm	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Thickness of bedding	Extruded	mm	1.0	1.0	1.0	1.2	1.2	1.2	1.2	1.4	1.4	1.4	1.6	1.6
	Lapped	mm	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Armour wire diameter		mm	1.6	1.6	1.6	2.0	2.0	2.0	2.0	2.5	2.5	2.5	2.5	2.5
Armour strip	thickness	mm	0.6	0.6	1.0	1.0	1.0	1.4	1.4	1.4	1.4	1.4	1.8	1.8
	width	mm	2.4	2.4	3.6	3.6	3.6	4.8	4.8	4.8	4.8	4.8	6.4	6.4
Thickness of oversheath		mm	1.8	1.8	1.9	2.0	2.0	2.2	2.3	2.4	2.5	2.6	2.6	2.7
Approx. overall diameter	Extruded bedding	mm	29	31	34	34	37	40	44	47	50	55	59	59
	Lapped bedding	mm	29	31	33	33	36	40	43	46	49	53	57	57
Approximate cable weight		kg/km	1150	1300	1500	1900	2250	2700	3400	3800	4350	5100	5900	5900
Approx. overall diameter strip	Extruded bedding	mm	27	29	33	32	35	39	42	45	48	53	57	57
	Lapped bedding	mm	27	29	32	31	34	38	41	44	47	52	56	56
Approximate cable weight		kg/km	600	750	950	1100	1400	1800	2150	2450	2900	3650	4350	4350
Minimum bending radius		mm	250	250	300	300	300	350	400	400	400	450	500	500
Maximum armour resistance of at 20°C	Steel wire	ohm/km	2.1	1.9	1.7	1.4	1.3	0.12	0.84	0.80	0.72	0.66	0.61	0.61
	Aluminium strip	ohm/km	1.0	0.90	0.45	0.50	0.45	0.28	0.27	0.24	0.24	0.15	0.15	0.15
Maximum resistance of conductor	D.C at 20°C	ohm/km	1.91	1.20	0.868	0.641	0.443	0.320	0.253	0.206	0.164	0.125	0.100	0.100
	A.C at 90°C	ohm/km	2.42	1.54	1.11	0.822	0.568	0.411	0.325	0.265	0.211	0.162	0.130	0.130
* Inductance		mH/km	0.325	0.305	0.291	0.280	0.267	0.257	0.251	0.245	0.240	0.234	0.230	0.230
* Reactance at 50 Hz		ohm/km	0.103	0.096	0.092	0.088	0.084	0.081	0.079	0.077	0.076	0.074	0.073	0.073
Impedance at 90°C		ohm/km	2.42	1.54	1.11	0.827	0.575	0.419	0.335	0.277	0.225	0.179	0.150	0.150
Sustained current rating (based on the standard conditions on page 12).	laid direct	amp	86	110	135	155	195	230	265	295	335	390	440	440
	in single way ducts	amp	73	93	110	130	165	195	225	250	285	330	375	375
	in air	amp	82	110	130	160	200	245	285	320	370	440	510	510
1 Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	3.2	5.0	7.0	9.4	13.7	19.0	24.0	29.5	37.0	48.7	>60	>60
	for 1.0 sec	kA	1.4	2.2	3.1	4.2	6.1	8.5	10.7	13.2	16.5	21.7	27.3	27.3
	for 3.0 sec	kA	0.8	1.3	1.8	2.4	3.5	4.9	6.2	7.6	9.5	12.5	15.7	15.7
1 Maximum earth fault short-circuit current rating for 1.0 sec.	Steel wire	kA	2.8	3.1	3.4	4.2	4.7	5.1	7.0	7.5	8.1	8.8	9.5	9.5
	Aluminium strip	kA	2.3	2.6	4.8	4.5	4.9	7.8	8.2	9.1	9.6	14.4	15.1	15.1

\* Circular conductors

Note 1: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 85°C to 160°C.

## **Specification 6.35/11 kV - 8.7/15 kV & 19/33 kV Siolinx Cables to IEC 60502-2**

**CONDUCTORS** are plain annealed stranded copper or stranded aluminium complying with IEC 60228.

**CONDUCTORS SCREENING** is a layer of extruded semi-conducting compound having a nominal thickness of 0.7 mm.

**INSULATION** consists of Cross-linked polyethylene which is applied by extrusion to form a compact homogeneous layer, the average thickness of the insulation is than 3.4 mm for 11 kV, 4.5 for 15 kV and 8 mm for 33 kV Cables.

**INSULATION SCREEN** This will be a layer of cross-linkable semi-conducting compound extruded directly over the insulation at the same time when the conductor screen and XLPE insulation are extruded OR Insulation consist of a semi-conducting varnish & semi-conducting tape to IEC 502 .

**METALLIC SCREEN** It will consist of a layer of copper tape applied helically with overlap over insulation screen. Other combinations of metallic screens as per customer's requirement can also be provided on request. The metallic screen provides the earth fault current path and it is of a cross section designed as per customer's performance specification. In case of three core cables, phase identification tapes (red/ yellow/blue) are generally applied under the metallic screen.

**LAYING-UP** The screened cores of multi-core cables are laid up with suitable fillers to form a compact circular assembly. A suitable binder is applied over the laid up cores.

**BEDDING** consists of an extruded layer of black PVC compound complying with the requirements of Type 9 to BS. 7655.

**ARMOUR** Multi-core cables are armoured with galvanised steel wires or double Steel Tape. These give the cable strength. While single-core cables are not normally armoured, nonmagnetic armour of aluminium wire or strip is available if requested.

**OVERSHEATH** consists of an extruded layer of black PVC compound complying with the requirements of Type 9 to BS. 7655.

**BENDING RADIUS** during installation, Siolinx cables should not be bent to a radius smaller than that given in the appropriate table.

**DIMENSIONS AND WEIGHTS** given in the tables on pages 30-41 are approximate.

**OTHER CONSTRUCTIONS** It is possible to supply cables with construction other than mentioned above, indeed minor changes may be made at any time enabling us to maintain an economically priced cable as the relative material prices vary.

## SUSTAINED CURRENT RATING (50 Hz A.C.)

Current ratings are given for the three customary methods of installation laid direct in ground, in ducts or in air.

Generally, the current rating will be reduced if there is a variation from the Standard conditions. The rating for most conditions can be calculated by multiplying the sustained current rating by the factor(s) given in the appropriate adjustment table(s) on pages 42-45.

## STANDARD CONDITIONS

The following conditions have been used to calculate the current ratings in the tables:

Thermal resistivity of soil (g)*	= 1.2°C m/W
Standard ground temperature	= 15°C
Ambient air temperature	= 25°C
Maximum conductor temperature*	= 90°C
Depth of burial, from ground surface to centre of cable, centre of duct or to centre of trefoil group of cables or ducts:	= 0.8 m

\* If cables are buried in the ground and loaded continuously, consideration should be given to the possibility of local increase in soil thermal resistivity due to moisture migration, making it desirable to reduce the maximum conductor operating temperature to 80°C. A conductor operating temperature of 90°C is only recommended if the thermal resistivity of the soil in the dry conduction is known and is used in the calculation of the current rating.

See pages 42-45 for variations in standard conditions.

**BONDING** screens will normally be earthed at the terminations.

## OVERLOAD CONDITIONS

Cross-linked polyethylene cables can, without undue detriment, safely operate at an increased conductor temperature of 130°C subject to a maximum aggregate period of 36 hours per annum.

The permissible current rating under overload conditions is given by multiplying the sustained current rating by the factor given in the appropriate adjustment table on pages 42-45.

## SHORT-CIRCUIT CURRENT RATINGS

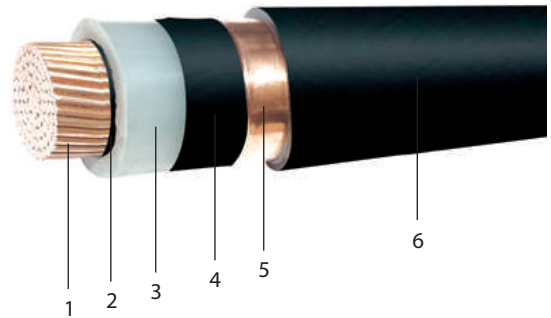
In addition to the normal sustained current ratings, consideration must also be given to short-circuit ratings when selecting cable sizes. Ratings for given durations are listed in the tables on pages 30-41.

## CONSTRUCTIONAL DETAILS

6.35/11 kV - 8.7/15 kV - 19/33 kV  
SIOLINX CABLES TO IEC 60502-2

### SINGLE CORE CABLE

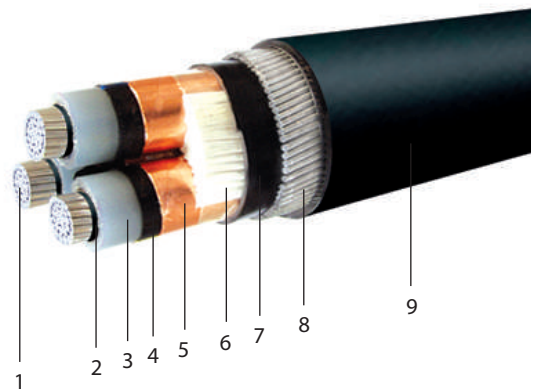
1. CONDUCTOR  
Compacted Circular Stranded Copper  
OR Aluminium Conductor
2. CONDUCTOR SCREEN  
Extruded Semi Conducting Layer
3. INSULATION  
XLPE
4. INSULATION SCREEN  
Extruded Semi Conducting Layer with  
Copper Tape OR Semi Conducting Tape  
with Copper Tape
5. METALLIC SCREEN  
Plain Copper Tape
6. OVERSHEATH  
PVC



Note: Can also make Aluminium Wire Armoured

### THREE CORE CABLE SINGLE WIRE ARMoured CABLE

1. CONDUCTOR  
Compacted Circular Stranded Copper  
OR Aluminium Conductor
2. CONDUCTOR SCREEN  
Extruded Semi Conducting Layer
3. INSULATION  
XLPE
4. INSULATION SCREEN  
Extruded Semi Conducting Layer with  
Copper Tape OR Semi Conducting Tape  
with Copper Tape
5. METALLIC SCREEN  
Plain Copper Tape
6. PP FILLER
7. INNER SHEATH  
PVC
8. ARMOUR  
Steel Wires
9. OVERSHEATH  
PVC





## SINGLE-CORE 6350 / 11000 V

### Cable with Stranded Copper Conductors

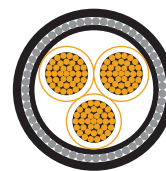


Nominal Area of Conductor Thickness of Insulation			sq.mm mm	16 3.4	25 3.4	35 3.4	50 3.4	70 3.4	95 3.4	120 3.4	150 3.4	185 3.4	240 3.4	300 3.4	400 3.4	500 3.4	630 3.4
Thickness of copper screen tape			mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of Oversheath			mm	1.5	1.6	1.6	1.7	1.7	1.8	1.8	1.9	1.9	2.0	2.1	2.2	2.3	2.4
Approximate overall diameter			mm	19	21	22	23	25	27	29	30	32	34	37	40	43	47
Approximate cable weight			kg/mm	450	560	695	830	1080	1365	1640	1940	2330	2940	3600	4460	5495	6925
Minimum bending radius			mm	350	400	400	450	450	500	500	550	600	600	650	700	750	850
Maximum resistance of conductor	D.C at 20°C	ohm/km	1.15	0.727	0.524	0.387	0.268	0.193	0.153	0.124	0.0991	0.0754	0.0601	0.0470	0.0366	0.0283	
	*A.C at 90°C	ohm/km	1.47	0.927	0.668	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079	0.063	0.0505	0.0405	
* Inductance		mH/km	0.505	0.472	0.441	0.422	0.398	0.382	0.365	0.358	0.344	0.331	0.321	0.313	0.304	0.288	
* Reactance at 50 Hz		ohm/km	0.158	0.148	0.138	0.132	0.125	0.120	0.114	0.112	0.108	0.103	0.100	0.098	0.095	0.090	
Impedance at 90°C		ohm/km	1.44	0.919	0.669	0.500	0.356	0.269	0.223	0.192	0.164	0.140	0.126	0.115	0.107	0.098	
Maximum Capacitance		µf/km	0.200	0.230	0.250	0.280	0.310	0.350	0.380	0.410	0.450	0.500	0.540	0.600	0.660	0.780	
Max. Charging current at normal voltage and frequency		amp/km	0.40	0.45	0.49	0.54	0.61	0.69	0.75	0.81	0.88	0.98	1.07	1.19	1.31	1.53	
Ø Sustained current rating (based on the standard conditions on page 28).	laid direct	amp	120	155	180	215	260	315	355	395	450	520	580	660	740	830	
	in single way ducts	amp	120	150	180	215	260	310	350	390	440	510	570	640	710	790	
	in air	amp	130	170	205	245	310	375	435	495	570	670	770	890	1020	1190	
1 Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	5.1	8.1	11.5	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60	>60	>60	>60	
	for 1.0 sec	kA	2.2	3.6	5.0	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7	55.9	>60	>60	
	for 3.0 sec	kA	1.3	2.0	2.9	3.9	5.6	7.8	9.9	12.2	15.3	21.1	25.2	32.3	40.7	52.6	
1 Maximum earth-fault short-circuit current rating	for 0.2 sec	kA	3.9	3.9	3.9	3.9	3.9	6.2	6.2	6.2	8.5	8.5	8.5	12.3	12.3	12.3	
	for 1.0 sec	kA	1.7	1.7	1.7	1.7	1.7	2.7	2.7	2.7	3.8	3.8	3.8	5.5	5.5	5.5	
	for 3.0 sec	kA	1.0	1.0	1.0	1.0	1.0	1.6	1.6	1.6	2.2	2.2	2.2	3.1	3.1	3.1	

\* Cable in touching trefoil arrangement.

Ø Cable in touching trefoil or trefoil ducts.

Note 1: Ratings assume armour is bonded at both ends of route.  
Short-circuit current rating based upon:  
Symmetrical, conductor temperature rise, 90°C to 250°C.  
Earth fault, armour temperature rise, 85°C to 160°C.



## THREE-CORE 6350 / 11000 V

### Cable with Stranded Copper Conductors

Nominal Area of Conductor		sq.mm	16	25	35	50	70	95	120	150	185	240	300
Thickness of Insulation		mm	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4
Thickness of copper screen tape		mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of extruded bedding		mm	1.2	1.3	1.3	1.4	1.4	1.5	1.6	1.6	1.7	1.8	1.9
Armour wire diameter		mm	2.0	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	3.15	3.15
Thickness of oversheath		mm	2.3	2.5	2.5	2.6	2.8	2.9	3.1	3.1	3.2	3.4	3.6
Approximate over all diameter		mm	44	47	51	53	57	62	65	69	72	79	86
Approximate cable weight		kg/km	3045	3565	4588	5150	6140	7315	8400	9520	10860	13900	16565
Minimum bending radius		mm	600	650	700	750	800	850	900	950	1050	1050	1150
Maximum Armour resistance at 20 °C		ohm/km	0.87	0.65	0.61	0.58	0.54	0.51	0.45	0.45	0.43	0.31	0.29
Maximum resistance of conductors	D.C at 20 °C	ohm/km	1.15	0.727	0.524	0.387	0.268	0.193	0.153	0.124	0.0991	0.0754	0.0601
	A.C at 90 °C	ohm/km	1.47	0.927	0.668	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079
Inductance		mH/km	0.449	0.418	0.390	0.372	0.351	0.334	0.319	0.310	0.300	0.289	0.280
Reactance	at 50 Hz	ohm/km	0.141	0.131	0.122	0.116	0.110	0.104	0.100	0.097	0.094	0.090	0.087
Impedance	at 90 °C	ohm/km	1.46	0.934	0.679	0.506	0.359	0.267	0.220	0.186	0.158	0.133	0.117
Maximum capacitance		±f/km	0.20	0.230	0.250	0.280	0.310	0.350	0.380	0.410	0.450	0.500	0.540
Max. Charging current at normal voltage & frequency		amp/km	0.40	0.45	0.49	0.54	0.61	0.69	0.75	0.81	0.88	0.98	1.07
Armour loss at 50 Hz and at maximum laid direct current rating		kW/km	0.1	0.2	0.3	0.5	0.9	1.4	2.0	2.7	3.5	6.2	8.2
Sustained current rating (based on the standard conditions on page 28).	laid direct	amp	110	145	170	200	245	295	335	375	420	485	540
	in single way ducts	amp	94	120	145	170	210	250	280	315	365	420	465
	in air	amp	110	145	175	210	260	320	365	415	470	560	630
1 Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	5.1	8.1	11.2	15.2	21.9	30.4	47.3	47.3	59.3	>60	>60
	for 1.0 sec	kA	2.2	3.6	5.0	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7
	for 3.0 sec	kA	1.3	2.0	2.9	3.9	5.6	7.8	9.9	12.2	15.3	21.1	25.2
Maximum earth fault short-circuit current rating	for 0.2 sec	kA	5.1	8.1	11.2	15.2	21.9	27.9	29.7	31.4	33.2	45.7	48.5
	for 1.0 sec	kA	2.2	3.6	5.0	6.8	9.8	12.4	13.2	14.0	14.8	20.4	21.7
	for 3.0 sec	kA	1.3	2.0	2.9	3.9	5.6	7.2	7.6	8.1	8.5	11.8	12.5

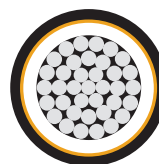
Note 1: Short-circuit current ratings based upon:

Symmetrical, conductor temperature rise, 90°C to 250°C.

Earth fault, armour temperature rise, 75°C to 160°C.

## SINGLE-CORE 6350 / 11000 V

### Cable with Stranded Aluminium Conductors

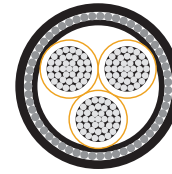


Nominal Area of Conductor			sq.mm	16	25	35	50	70	95	120	150	185	240	300	400	500	630
Thickness of Insulation			mm	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4
Thickness of copper screen tape	mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of Oversheath	mm	1.5	1.6	1.6	1.7	1.7	1.8	1.8	1.9	1.9	2.0	2.1	2.2	2.3	2.4	2.4	2.4
Approximate overall diameter	mm	19	21	22	23	25	27	29	30	32	34	37	40	43	47	47	47
Approximate cable weight	kg/mm	345	400	475	530	640	760	875	985	1140	1380	1610	1970	2350	2870	2870	2870
Minimum bending radius	mm	350	400	400	450	450	500	500	550	550	600	600	700	750	850	850	850
Maximum resistance of conductor	D.C at 20°C	ohm/km	1.91	1.20	0.868	0.641	0.443	0.320	0.253	0.206	0.164	0.125	0.100	0.0778	0.0605	0.0469	0.0469
	*A.C at 90°C	ohm/km	2.42	1.54	1.11	0.822	0.568	0.411	0.325	0.265	0.211	0.162	0.130	0.102	0.080	0.064	0.064
* Inductance	mH/km	0.505	0.472	0.441	0.422	0.398	0.382	0.365	0.358	0.344	0.331	0.321	0.313	0.304	0.288	0.288	0.288
* Reactance at 50 Hz	ohm/km	0.158	0.148	0.138	0.132	0.125	0.120	0.114	0.112	0.108	0.103	0.100	0.098	0.095	0.090	0.090	0.090
Impedance at 90°C	ohm/km	2.39	1.51	1.09	0.815	0.571	0.418	0.337	0.282	0.233	0.187	0.160	0.139	0.124	0.110	0.110	0.110
Maximum Capacitance	µf/km	0.200	0.230	0.250	0.280	0.310	0.350	0.380	0.410	0.450	0.500	0.540	0.600	0.660	0.780	0.780	0.780
Max. Charging current at normal voltage and frequency	amp/km	0.40	0.45	0.49	0.54	0.61	0.69	0.75	0.81	0.88	0.98	1.07	1.79	1.31	1.53	1.53	1.53
Sustained current rating (based on the standard conditions on page 28).	laid direct	amp	92	155	140	165	200	240	275	305	345	400	450	520	590	670	670
	in single way ducts	amp	91	115	140	165	200	240	270	300	340	395	445	510	570	650	650
	in air	amp	98	130	115	185	235	285	330	375	430	510	585	710	810	960	960
1 Maximum symmetrical short-circuit current rating	for 0.2 sec	kA	3.2	5.2	7.2	9.7	14.1	19.5	24.7	30.3	38.1	50.1	>60	>60	>60	>60	>60
	for 1.0 sec	kA	1.4	2.3	3.2	4.3	6.3	8.7	11.0	13.5	17.0	22.4	28.1	35.9	45.3	58.5	58.5
	for 3.0 sec	kA	0.8	1.3	1.8	2.5	3.6	5.0	6.3	7.8	9.8	12.9	16.2	20.7	26.1	33.7	33.7
1 Maximum earth-fault short-circuit current rating	for 0.2 sec	kA	3.2	3.9	3.9	3.9	3.9	6.2	6.2	6.2	8.5	8.5	8.5	12.3	12.3	12.3	12.3
	for 1.0 sec	kA	1.4	1.7	1.7	1.7	1.7	2.7	2.7	2.7	3.8	3.8	3.8	5.5	5.5	5.5	5.5
	for 3.0 sec	kA	0.8	1.0	1.0	1.0	1.0	1.6	1.6	1.6	2.2	2.2	2.2	3.1	3.1	3.1	3.1

\* Cable in touching trefoil arrangement.

∅ Cable in touching trefoil or trefoil ducts.

Note 1: Ratings assume armour is bonded at both ends of route.  
Short-circuit current rating based upon:  
Symmetrical, conductor temperature rise, 90°C to 250°C.  
Earth fault, armour temperature rise, 85°C to 160°C.



## THREE-CORE 6350 / 11000 V

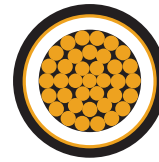
### Cable with Stranded Aluminium Conductors

Nominal Area of Conductor		sq.mm	16	25	35	50	70	95	120	150	185	240	300
Thickness of Insulation		mm	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4	3.4
Thickness of copper screen tape		mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of extruded bedding		mm	1.2	1.3	1.3	1.4	1.4	1.5	1.6	1.6	1.7	1.8	1.9
Armour wire diameter		mm	2.0	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	3.15	3.15
Thickness of oversheath		mm	2.3	2.5	2.5	2.6	2.8	2.9	3.1	3.1	3.2	3.4	3.6
Approximate overall diameter		mm	44	47	51	53	57	62	65	69	72	79	86
Approximate cable weight		kg/km	2740	3090	3915	4250	4820	5490	6090	6630	7295	9215	10610
Minimum bending radius		mm	600	650	700	750	800	850	900	900	950	1050	1150
Maximum Armour resistance at 20 °C		ohm/km	0.87	0.65	0.61	0.58	0.54	0.51	0.48	0.45	0.43	0.31	0.29
Maximum resistance of conductors	D.C at 20 °C	ohm/km	1.91	1.20	0.868	0.641	0.443	0.320	0.253	0.206	0.164	0.125	0.100
	A.C at 90 °C	ohm/km	2.42	1.54	1.11	0.822	0.568	0.411	0.325	0.265	0.211	0.162	0.130
Inductance		mH/km	0.449	0.418	0.390	0.372	0.351	0.334	0.319	0.310	0.300	0.289	0.280
Reactance	at 50 Hz	ohm/km	0.141	0.131	0.122	0.116	0.110	0.104	0.100	0.097	0.094	0.090	0.087
Impedance	at 90 °C	ohm/km	2.42	1.53	1.11	0.830	0.578	0.422	0.340	0.261	0.230	0.184	0.156
Maximum capacitance		±f/km	0.200	0.230	0.250	0.280	0.310	0.350	0.380	0.410	0.450	0.500	0.540
Max. charging current at normal voltage & frequency		amp/km	0.40	0.45	0.49	0.54	0.61	0.69	0.75	0.81	0.88	0.98	1.07
Armour loss at 50 Hz and at maximum laid direct current rating		kW/km	0.1	0.1	0.2	0.3	0.5	0.8	1.2	1.6	2.1	3.6	5.1
Sustained current rating (based on the standard conditions on page 28).	laid direct	amp	86	110	130	155	190	225	260	290	325	370	425
	in single way ducts	amp	73	93	110	130	160	190	215	245	275	325	365
	in air	amp	86	110	135	160	200	240	280	315	360	425	485
1 Maximum symmetrical short circuit current rating	for 0.2 sec	kA	3.2	5.2	7.2	9.7	14.1	19.5	24.7	30.3	38.1	50.1	>60
	for 1.0 sec	kA	1.4	2.3	3.2	4.3	6.3	8.7	11.0	13.5	17.0	22.4	28.1
	for 3.0 sec	kA	0.8	1.3	1.8	2.5	3.6	5.0	6.3	7.8	9.8	12.9	16.2
Maximum earth fault short-circuit current rating	for 0.2 sec	kA	3.2	5.2	7.2	9.7	14.1	19.5	24.7	30.3	33.2	45.7	48.5
	for 1.0 sec	kA	1.4	2.3	3.2	4.3	6.3	8.7	11.0	13.5	14.8	20.4	21.7
	for 3.0 sec	kA	0.8	1.3	1.8	2.5	3.6	5.0	6.3	7.8	8.5	11.8	12.5

Note 1: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 75°C to 160°C.

## SINGLE-CORE 8700 / 15000 V

### Cable with Stranded Copper Conductor



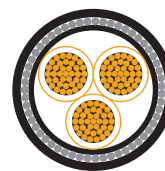
Nominal Area of Conductor		sq.mm	16	25	35	50	70	95	120	150	185	240	300	400	500	630
Thickness of Insulation		mm	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5
Thickness of copper screen tape		mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of oversheath		mm	1.5	1.6	1.7	1.7	1.8	1.8	1.8	1.9	1.9	2.0	2.1	2.2	2.3	2.4
Approximate overall diameter		mm	22	23	25	26	28	29	31	32	34	36	39	42	46	50
Approximate cable weight		kg/km	595	715	845	990	1240	1550	1825	2160	2530	3165	3870	4715	5785	7340
Minimum bending radius		mm	400	450	450	500	550	550	600	600	700	700	800	800	900	950
Maximum resistance of conductor	D.C at 20°C	ohm/km	1.15	0.727	0.524	0.387	0.268	0.193	0.153	0.124	0.0991	0.0754	0.0601	0.0470	0.0366	0.0283
	*A.C at 90°C	ohm/km	1.47	0.927	0.668	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079	0.063	0.0505	0.0405
* Inductance		mH/km	0.505	0.472	0.441	0.422	0.398	0.382	0.365	0.358	0.344	0.331	0.321	0.313	0.304	0.288
* Reactance		ohm/km	0.158	0.148	0.138	0.132	0.125	0.120	0.114	0.112	0.108	0.103	0.100	0.098	0.095	0.09
Impedance		ohm/km	1.44	0.919	0.669	0.500	0.356	0.269	0.223	0.192	0.164	0.140	0.126	0.125	0.107	0.098
Maximum Capacitance		µf/km	0.166	0.186	0.207	0.223	0.25	0.278	0.30	0.325	0.345	0.383	0.426	0.433	0.475	0.525
Max. Charging current at normal voltage & frequency		amp/km	0.453	0.508	0.57	0.6	0.68	0.760	0.82	0.88	0.94	1.046	1.164	1.184	1.3	1.435
Ø Sustained current rating (based on the standard conditions on page 28).																
	laid direct	amp	120	155	180	215	260	315	355	395	450	520	580	660	740	830
	in single way ducts	amp	120	150	180	215	260	310	350	390	440	510	570	640	710	790
	in air	amp	130	170	205	245	310	375	435	495	570	670	770	890	1020	1190
Maximum symmetrical short-circuit current rating																
	for 0.2 sec	kA	5.1	8.1	11.2	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60	>60	>60	>60
	for 1.0 sec	kA	2.2	3.6	5	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7	55.9	>60	>60
	for 3.0 sec	kA	1.3	2.0	2.9	3.9	5.6	7.8	9.9	12.2	15.3	20.1	25.2	32.3	40.7	52.6
1 Maximum earth-fault short-circuit current rating	for 0.2 sec	kA	3.9	3.9	3.9	3.9	3.9	6.2	6.2	6.2	8.5	8.5	8.5	12.3	12.3	12.3
	for 1.0 sec	kA	1.7	1.7	1.7	1.7	1.7	2.7	2.7	2.7	3.8	3.8	3.8	5.5	5.5	5.5
	for 3.0 sec	kA	1.0	1.0	1.0	1.0	1.0	1.6	1.6	1.6	2.2	2.2	2.2	3.1	3.1	3.1

\* Cable in touching trefoil arrangement.

Ø Cable in touching trefoil or trefoil ducts.

Note 1: Ratings assume armour is bonded at both ends of route.  
Short-circuit current rating based upon:  
Symmetrical, conductor temperature rise, 90°C to 250°C.  
Earth fault, armour temperature rise, 85°C to 160°C.





## THREE-CORE 8700 / 15000 V

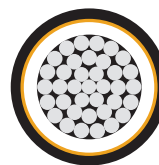
### Cable with Stranded Copper Conductors

Nominal Area of Conductor		sq.mm	16	25	35	50	70	95	120	150	185	240	300
Thickness of Insulation		mm	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5
Thickness of copper screen tape	mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of extruded bedding	mm	1.4	1.4	1.5	1.5	1.5	1.5	1.6	1.7	1.7	1.8	1.9	2.0
Armour wire diameter	mm	2.0	2.5	2.5	2.5	2.5	2.5	2.5	2.5	3.15	3.15	3.15	3.15
Thickness of oversheath	mm	2.5	2.6	2.7	2.8	2.9	3.1	3.2	3.3	3.4	3.5	3.8	3.8
Approximate over all diameter	mm	50	53	56	59	63	67	71	74	79	84	90	90
Approximate cable weight	kg/km	4330	4900	5500	6180	7200	8420	9530	11545	12990	15390	18260	18260
Minimum bending radius	mm	650	700	750	800	850	900	950	1050	1050	1050	1150	1150
Maximum Armour resistance	ohm/km	0.84	0.64	0.6	0.57	0.53	0.50	0.47	0.34	0.32	0.31	0.29	0.29
Maximum resistance of conductor	D.C at 20 °C	ohm/km	1.15	0.727	0.524	0.387	0.268	0.193	0.153	0.124	0.0991	0.0754	0.0601
	A.C at 90 °C	ohm/km	1.47	0.927	0.668	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079
Inductance	mH/km	0.451	0.422	0.393	0.377	0.355	0.377	0.321	0.312	0.305	0.291	0.283	0.283
Reactance	ohm/km	0.143	0.133	0.125	0.118	0.115	0.108	0.102	0.099	0.095	0.092	0.890	0.890
Impedance	ohm/km	1.48	0.939	0.681	0.507	0.361	0.272	0.226	0.188	0.160	0.135	0.119	0.119
Maximum capacitance													
Max. Charging current	±f/km	0.166	0.186	0.207	0.223	0.25	0.278	0.30	0.325	0.345	0.383	0.426	0.426
at normal voltage & frequency	amp/km	0.33	0.37	0.412	0.44	0.5	0.55	0.6	0.65	0.69	0.76	0.85	0.85
Armour loss at 50 Hz and at maximum laid direct sustained current rating (based on the standard conditions on page 28).	kW/km	0.12	0.22	0.33	0.54	0.95	1.9	2.5	3.5	4.00	7.5	9.5	9.5
laid direct in single way ducts in air	amp	115	152	180	215	260	298	340	390	437	490	545	545
	amp	98	132	155	185	220	262	304	345	390	430	490	490
	amp	115	161	195	230	285	338	388	449	505	580	670	670
Maximum symmetrical short circuit current rating	for 0.2 sec	kA	5.1	8.1	11.2	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60
	for 1.0 sec	kA	2.2	3.6	5.0	6.8	9.8	13.4	17.2	21.1	26.5	34.9	43.7
	for 3.0 sec	kA	1.3	2.0	2.9	3.9	5.6	7.8	9.9	12.2	15.53	20.1	25.2
Maximum earth fault short-circuit current rating	for 0.2 sec	kA	5.1	8.1	11.2	15.2	21.9	27.9	29.7	31.4	33.2	45.7	48.5
	for 1.0 sec	kA	2.2	3.6	5.0	6.8	9.8	12.4	13.2	14.0	14.8	20.4	21.7
	for 3.0 sec	kA	1.3	2.0	2.9	3.9	5.6	7.2	7.6	8.1	8.5	11.8	12.5

Note 1: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 75°C to 160°C.

## SINGLE-CORE 8700 / 15000 V

### Cable with Stranded Aluminium Conductors

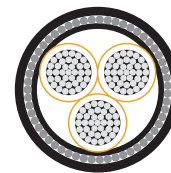


Nominal Area of Conductor		sq.mm	16	25	35	50	70	95	120	150	185	240	300	400	500	630
Thickness of Insulation		mm	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5
Thickness of copper screen tape	mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of oversheath	mm	1.5	1.6	1.7	1.7	1.7	1.8	1.8	1.9	1.9	2.0	2.1	2.2	2.3	2.4	2.4
Approximate overall diameter	mm	22	23	25	26	28	29	31	32	34	36	39	42	46	50	50
Approximate cable weight	kg/km	490	560	625	690	800	940	1055	1210	1340	1605	1880	2225	2625	3150	3150
Minimum bending radius	mm	400	450	450	500	550	550	600	600	700	700	800	800	900	950	950
Maximum resistance of conductors	D.C at 20°C	ohm/km	1.91	1.20	0.868	0.641	0.443	0.320	0.253	0.206	0.164	0.125	0.100	0.0778	0.0605	0.0469
	A.C at 90°C	ohm/km	2.42	1.54	1.11	0.822	0.568	0.411	0.325	0.265	0.211	0.162	0.130	0.102	0.080	0.064
* Inductance	mH/km	0.505	0.472	0.441	0.422	0.398	0.382	0.365	0.358	0.344	0.331	0.321	0.313	0.304	0.288	0.288
* Reactance	ohm/km	1.58	0.148	0.138	0.132	0.125	0.120	0.114	0.112	0.108	0.103	0.100	0.098	0.095	0.090	0.090
Impedance	ohm/km	2.37	1.51	1.09	0.815	0.571	0.418	0.337	0.282	0.233	0.187	0.160	0.139	0.124	0.110	0.110
Maximum Capacitance	µf/km	0.166	0.186	0.207	0.223	0.25	0.278	0.30	0.325	0.345	0.383	0.426	0.433	0.475	0.525	0.525
Max. Charging current at normal voltage & frequency	amp/km	0.453	0.508	0.57	0.6	0.68	0.760	0.82	0.88	0.94	1.046	1.164	1.184	1.3	1.435	1.435
Ø Sustained current rating (based on the standard conditions on page 28).	laid direct	amp	92	115	140	165	200	240	275	305	345	400	450	520	590	670
	in single way ducts	amp	91	115	140	165	200	240	270	300	340	395	445	510	570	650
	in air	amp	98	130	155	185	235	285	330	375	430	510	585	710	810	960
Maximum symmetrical short circuit current rating	for 0.2 sec	kA	3.2	5.2	7.2	9.7	14.1	19.5	24.7	30.3	38.1	50.1	>60	>60	>60	>60
	for 1.0 sec	kA	1.4	2.3	3.2	4.3	6.3	8.7	11.0	13.5	17.0	22.4	28.1	35.9	45.3	58.5
	for 3.0 sec	kA	0.8	1.3	1.8	2.5	3.6	5.0	6.3	7.8	9.8	12.9	16.2	20.7	26.1	33.7
1 Maximum earth-fault short-circuit current rating	for 0.2 sec	kA	3.2	3.9	3.9	3.9	3.9	6.2	6.2	6.2	8.5	8.5	8.5	12.3	12.3	12.3
	for 1.0 sec	kA	1.4	1.7	1.7	1.7	1.7	2.7	2.7	2.7	3.8	3.8	3.8	5.5	5.5	5.5
	for 3.0 sec	kA	0.8	1.0	1.0	1.0	1.0	1.6	1.6	1.6	2.2	2.2	2.2	3.1	3.1	3.1

\* Cable in touching trefoil arrangement.

Ø Cable in touching trefoil or trefoil ducts.

Note 1: Ratings assume armour is bonded at both ends of route.  
Short-circuit current rating based upon:  
Symmetrical, conductor temperature rise, 90°C to 250°C.  
Earth fault, armour temperature rise, 85°C to 160°C.



## THREE-CORE 8700 / 15000 V

### Cable with Stranded Aluminium Conductors

Nominal Area of Conductor			sq.mm	16	25	35	50	70	95	120	150	185	240	300
Thickness of Insulation			mm	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5
Thickness of copper screen tape		mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of extruded bedding		mm	1.4	1.4	1.5	1.5	1.5	1.6	1.7	1.7	1.8	1.9	2.0	2.0
Armour wire diameter		mm	2.0	2.5	2.5	2.5	2.5	2.5	2.5	3.15	3.15	3.15	3.15	3.15
Thickness of oversheath		mm	2.3	2.6	2.7	2.8	2.9	3.1	3.2	3.3	3.4	3.5	3.8	3.8
Approximate overall diameter		mm	50	53	56	59	63	67	71	74	79	84	90	90
Approximate cable weight		kg/km	4030	4430	4830	5280	5895	6605	7230	8670	9436	10725	12325	12325
Minimum bending radius		mm	650	700	750	800	850	900	900	950	1050	1050	1150	1150
Maximum Armour resistance	at 20 °C	ohm/km	0.86	0.64	0.6	0.57	0.53	0.50	0.47	0.34	0.32	0.31	0.29	0.29
Maximum resistance of conductors	D.C at 20 °C	ohm/km	1.91	1.20	0.868	0.641	0.443	0.320	0.253	0.206	0.164	0.125	0.100	0.100
	A.C at 90 °C	ohm/km	2.42	1.54	1.11	0.822	0.568	0.411	0.325	0.265	0.211	0.162	0.130	0.130
Inductance		mH/km	0.451	0.422	0.393	0.377	0.355	0.377	0.321	0.312	0.305	0.291	0.283	0.283
Reactance		ohm/km	0.143	0.133	0.125	0.188	0.115	0.108	0.102	0.099	0.095	0.092	0.089	0.089
Impedance		ohm/km	2.43	1.55	1.13	0.835	0.578	0.425	0.345	0.282	0.232	0.186	0.159	0.159
Maximum capacitance		±f/km	0.166	0.186	0.207	0.223	0.25	0.278	0.30	0.325	0.345	0.383	0.426	0.426
Max. charging current at normal voltage & frequency		amp/km	0.453	0.508	0.57	0.6	0.68	0.760	0.82	0.88	0.94	1.046	1.164	1.164
Armour loss at 50 Hz and at maximum laid direct current rating			kW/km	0.12	0.22	0.33	0.35	0.52	0.85	1.25	1.65	2.2	3.8	5.1
Sustained current rating (based on the standard conditions on page 28).	laid direct	amp	86	110	130	155	190	225	260	290	325	370	425	425
	in single way ducts	amp	73	93	110	130	160	190	215	245	275	325	365	365
	in air	amp	80	110	135	160	200	240	280	315	360	425	485	485
1 Maximum symmetrical short circuit current rating	for 0.2 sec	kA	3.2	5.2	7.2	9.7	14.1	19.5	24.7	30.3	38.1	50.1	>60	>60
	for 1.0 sec	kA	1.4	2.3	3.2	4.3	6.3	8.7	11.0	13.5	17.0	22.4	28.1	28.1
	for 3.0 sec	kA	0.8	1.3	1.8	2.5	3.6	5.0	6.3	7.8	9.8	12.9	16.2	16.2
Maximum earth fault short-circuit current rating	for 0.2 sec	kA	3.2	5.2	7.2	9.7	14.1	19.5	24.7	30.3	33.2	45.7	48.5	48.5
	for 1.0 sec	kA	1.4	2.3	3.2	4.3	6.3	8.7	11.0	13.5	14.8	20.4	21.7	21.7
	for 3.0 sec	kA	0.8	1.3	1.8	2.5	3.6	5.0	6.3	7.8	8.5	11.8	12.5	12.5

Note 1: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 75°C to 160°C.

## SINGLE-CORE 19000 / 33000 V

### Cable with Stranded Copper Conductors

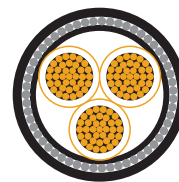


Nominal Area of Conductor		sq.mm	50	70	95	120	150	185	240	300	400	500	630
Thickness of Insulation		mm	8.0	8.0	8.5	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0
Thickness of copper screen tape	mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of oversheath	mm	2.0	2.0	2.1	2.1	2.2	2.2	2.2	2.3	2.4	2.5	2.6	2.7
Approximate overall diameter	mm	35	36	39	40	42	43	46	49	51	55	58	58
Approximate cable weight	kg/km	1415	1685	2035	2320	2695	3090	3740	4475	5390	6630	8190	8190
Minimum bending radius	mm	800	850	950	950	1000	1100	1100	1200	1200	1300	1400	1400
Maximum resistance of conductors	D.C at 20°C	ohm/km	0.387	0.268	0.193	0.153	0.124	.0991	.0754	.0601	.0470	.0366	.0283
	A.C at 90°C	ohm/km	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079	0.063	.0505	.0405
* Inductance	mH/km	0.490	0.462	0.442	0.423	0.410	0.397	0.380	0.367	0.356	0.344	0.325	0.325
* Reactance at 50 Hz	ohm/km	0.153	0.145	0.138	0.132	0.128	0.124	0.119	0.115	0.111	0.108	0.102	0.102
Impedance at 90°C	ohm/km	0.506	0.364	0.277	0.232	0.201	0.175	0.152	0.138	0.126	0.119	0.109	0.109
Maximum capacitance	µf/km	0.160	0.170	0.190	0.200	0.220	0.230	0.250	0.270	0.300	0.330	0.380	0.380
Max. charging current at normal voltage & frequency	amp/km	0.90	1.0	1.10	1.18	1.26	1.35	1.48	1.61	1.75	1.91	2.20	2.20
Sustained current rating (based on the standard conditions on page 28).	laid direct	qmp	215	265	315	355	400	450	520	590	670	750	860
	in single way ducts	amp	215	260	310	355	395	445	520	580	660	750	850
	in air	amp	260	320	390	450	510	590	690	790	910	1040	1210
1 Maximum symmetrical short circuit current rating	for 0.2 sec	kA	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60	>60	>60	>60
	for 1.0 sec	kA	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7	55.9	>60	>60
	for 3.0 sec	kA	3.9	5.6	7.8	9.9	12.2	15.3	20.1	25.2	32.3	40.7	52.6
Maximum earth fault short-circuit current rating	for 0.2 sec	kA	3.9	3.9	6.2	6.2	6.2	8.5	8.5	8.5	12.3	12.3	12.3
	for 1.0 sec	kA	1.7	1.7	2.7	2.7	2.7	3.8	3.8	3.5	5.5	5.5	5.5
	for 3.0 sec	kA	1.0	1.0	1.6	1.6	1.6	2.2	2.2	2.2	3.1	3.1	3.1

\* Cable in touching trefoil arrangement.

Ø Cable in touching trefoil or trefoil ducts.

Note 1: Ratings assume armour is bonded at both ends of route.  
Short-circuit current rating based upon:  
Symmetrical, conductor temperature rise, 90°C to 250°C.  
Earth fault, armour temperature rise, 85°C to 160°C.



## THREE-CORE 19000 / 33000 V

### Cable with Stranded Copper Conductors

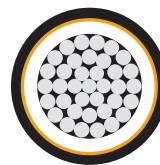
Nominal Area of Conductor		sq.mm	50	70	95	120	150	185	240	300
Thickness of Insulation		mm	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0
Thickness of copper screen tape	mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of extruded bedding	mm	1.8	1.8	1.9	2.0	2.0	2.1	2.2	2.3	
Armour wire diameter	mm	3.15	3.15	3.15	3.15	3.15	3.15	3.15	3.15	3.15
Thickness of oversheath	mm	3.4	3.5	3.7	3.8	3.9	4.0	4.2	4.3	
Approximate overall diameter	mm	80	84	88	92	95	98	104	110	
Approximate cable weight	kg/km	9550	10330	11720	12920	14120	16115	18320	21530	
Minimum bending radius	mm	1600	1700	1700	1800	1900	1900	2000	2200	
Maximum resistance of conductor	D.C at 20 °C	ohm/km	0.387	0.268	0.193	0.153	0.124	.0991	.0754	.0601
	A.C at 90 °C	ohm/km	0.494	0.342	0.247	0.196	0.159	0.127	0.098	0.079
Maximum armour resistance at 20 °C		ohm/km	0.34	0.30	0.29	0.28	0.27	0.25	0.24	0.23
Inductance	mH/km	0.460	0.434	0.412	0.393	0.381	0.367	0.352	0.340	
Reactance at 50 Hz	ohm/km	0.144	0.136	0.129	0.123	0.119	0.115	0.110	0.106	
Impedance	ohm/km	0.513	0.368	0.277	0.231	0.199	0.171	0.147	0.132	
Maximum capacitance	±f/km	0.16	0.17	0.19	0.20	0.22	0.23	0.25	0.27	
Max. charging current at normal voltage & frequency	amp/km	0.90	1.00	1.10	1.18	1.26	1.35	1.48	1.61	
Armour loss at 50 Hz	kW/km	1.0	1.7	2.6	3.3	4.3	5.7	7.9	10.2	
Sustained current rating (based on the standard conditions on page 28).	laid direct	amp	205	250	300	335	375	420	485	540
	in single way ducts	amp	180	220	260	295	325	375	430	475
	in air	amp	225	275	330	380	425	485	570	640
1 Maximum symmetrical short circuit current rating	for 0.2 sec	kA	15.2	21.9	30.4	38.5	47.3	59.3	>60	>60
	for 1.0 sec	kA	6.8	9.8	13.6	17.2	21.1	26.5	34.9	43.7
	for 3.0 sec	kA	3.9	5.6	7.8	9.9	12.2	15.3	20.1	25.2
1 Maximum earth fault short-circuit current rating	for 0.2 sec	kA	15.2	21.9	30.4	38.5	47.3	56.3	59.1	>60
	for 1.0 sec	kA	6.8	9.8	13.6	17.5	21.1	25.1	26.4	28.0
	for 3.0 sec	kA	3.9	5.6	7.8	9.9	12.2	14.5	15.2	16.1

Note 1: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 75°C to 160°C.



## SINGLE-CORE 19000 / 33000 V

### Cable with Stranded Aluminium Conductors

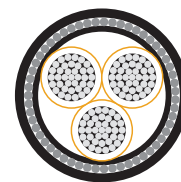


Nominal Area of Conductor		sq.mm	50	70	95	120	150	185	240
Thickness of Insulation		mm	8.0	8.0	8.5	8.0	8.0	8.0	8.0
Thickness of copper screen tape	mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of oversheath	mm	2.0	2.0	2.1	2.1	2.2	2.2	2.3	2.3
Approximate overall diameter	mm	35	36	39	40	42	43	46	46
Approximate cable weight	kg/km	1130	1275	1455	1580	1785	1950	2240	2240
Maximum bending radius	mm	800	850	950	950	1000	1100	1100	1100
Maximum resistance of conductors	D.C at 20°C	ohm/km	0.641	0.443	0.320	0.253	0.206	0.164	0.125
	A.C at 90°C	ohm/km	0.822	0.568	0.411	0.325	0.265	0.211	0.162
* Inductance	mH/km	0.490	0.462	0.442	0.423	0.410	0.397	0.380	0.380
* Reactance at 50 Hz	ohm/km	0.153	0.145	0.138	0.132	0.128	0.124	0.119	0.119
Impedance at 90°C	ohm/km	0.819	0.576	0.424	0.344	0.288	0.241	0.197	0.197
Maximum capacitance	µf/km	0.160	0.170	0.190	0.200	0.220	0.230	0.250	0.250
Max. charging current at normal voltage & frequency	amp/km	0.90	1.00	1.10	1.18	1.26	1.35	1.48	1.48
Ø Sustained current rating (based on the standard conditions on Page 28).	laid direct	amp	165	205	245	275	310	350	410
	in single way ducts	amp	165	200	240	275	305	345	400
	in air	amp	200	250	305	350	395	455	540
1 Maximum symmetrical short circuit current rating	for 0.2 sec	kA	9.7	14.1	19.5	24.7	30.3	38.1	50.1
	for 1.0 sec	kA	4.3	6.3	8.7	11.0	13.3	17.0	22.4
	for 3.0 sec	kA	2.5	3.6	5.0	6.3	7.8	9.8	12.9
Maximum earth fault short-circuit current rating	for 0.2 sec	kA	3.9	3.9	6.2	6.2	6.2	8.5	8.5
	for 1.0 sec	kA	1.7	1.7	2.7	2.7	2.7	3.8	3.8
	for 3.0 sec	kA	1.0	1.0	1.6	1.6	1.6	2.2	2.2

\* Cable in touching trefoil arrangement.

Ø Cable in touching trefoil or trefoil ducts.

Note 1: Ratings assume armour is bonded at both ends of route.  
Short-circuit current ratings based upon:  
Symmetrical, conductor temperature rise, 90°C to 250°C.  
Earth fault, armour temperature rise, 85°C to 160°C.



## THREE-CORE 19000 / 33000 V

### Cable with Stranded Aluminium Conductors

Nominal Area of Conductor Thickness of Insulation		sq.mm	50	70	95	120	150	185	240
		mm	8.0	8.0	8.0	8.0	8.0	8.0	8.0
Thickness of copper screen tape		mm	0.076	0.076	0.076	0.076	0.076	0.076	0.076
Thickness of extruded bedding		mm	1.8	1.8	1.9	2.0	2.0	2.1	2.2
Armour wire diameter		mm	3.15	3.15	3.15	3.15	3.15	3.15	3.15
Thickness of oversheath		mm	3.4	3.5	3.7	3.8	3.9	4.0	4.2
Approximate overall diameter		mm	80	84	88	92	95	98	104
Approximate cable weight		kg/km	8650	9015	9915	10650	11335	12630	13750
Minimum bending radius		mm	1600	1700	1700	1800	1900	1900	2000
Maximum armour resistance of conductor	D.C at 20 °C	ohm/km	0.641	0.443	0.320	0.253	0.206	0.164	0.125
	A.C at 90 °C	ohm/km	0.822	0.568	0.411	0.325	0.265	0.211	0.162
Maximum armour resistance at 20 °C		ohm/km	0.34	0.30	0.29	0.28	0.27	0.25	0.24
Inductance		mH/km	0.460	0.434	0.412	0.393	0.381	0.367	0.352
Reactance at 50 Hz		ohm/km	0.144	0.136	0.129	0.123	0.119	0.115	0.110
Impedance		ohm/km	0.834	0.584	0.429	0.347	0.289	0.240	0.194
Maximum capacitance		±f/km	0.16	0.17	0.19	0.20	0.22	0.23	0.25
Max. charging current at normal Voltage & frequency		amp/km	0.90	1.00	1.10	1.18	1.26	1.35	1.48
Armour loss at 50 Hz		kW/km	0.6	1.0	1.5	2.1	2.6	3.5	4.8
Sustained current rating (based on the standard conditions on page 28).	laid direct	amp	160	195	230	265	295	330	380
	in single way ducts	amp	140	170	200	230	2553	295	340
	in air	amp	175	215	260	295	35	380	445
1 Maximum symmetrical short circuit current rating	for 0.2 sec	kA	9.7	14.1	19.5	24.7	30.3	38.1	50.1
	for 1.0 sec	kA	4.3	6.3	8.7	11.0	13.5	17.0	22.4
	for 3.0 sec	kA	2.5	3.6	5.0	6.3	7.8	9.8	12.9
Maximum earth fault short-circuit current rating	for 0.2 sec	kA	9.7	14.1	19.5	24.7	30.3	38.1	50.1
	for 1.0 sec	kA	4.3	6.3	8.7	11.0	13.5	17.0	22.4
	for 3.0 sec	kA	2.5	3.6	5.0	6.3	7.8	9.8	12.9

Note 1: Short-circuit current ratings based upon:  
 Symmetrical, conductor temperature rise, 90°C to 250°C.  
 Earth fault, armour temperature rise, 75°C to 160°C.

## ADJUSTMENT TABLES

The following tables of adjustment factors are to be applied to sustained ratings when installation conditions vary from the Standard.

### CABLES LAID DIRECT IN GROUND Variation in Soil Thermal Resistivity

#### Twin and Multicore

Nominal area of conductor sq. mm	Value of g. degree C m/W							
	0.7	0.8	0.9	1.0	1.5	2.0	2.5	3.0
16	1.16	1.12	1.08	1.05	0.93	0.84	0.77	0.72
25	1.17	1.13	1.09	1.05	0.93	0.83	0.77	0.71
35	1.17	1.13	1.09	1.06	0.92	0.83	0.76	0.71
50	1.17	1.13	1.09	1.06	0.92	0.83	0.76	0.71
70	1.18	1.14	1.09	1.06	0.92	0.83	0.75	0.70
95	1.18	1.14	1.09	1.06	0.92	0.83	0.75	0.70
120	1.19	1.14	1.10	1.06	0.92	0.82	0.75	0.69
150	1.19	1.14	1.10	1.06	0.92	0.82	0.75	0.69
185	1.19	1.14	1.10	1.06	0.92	0.82	0.74	0.69
240	1.20	1.15	1.10	1.07	0.92	0.81	0.74	0.69
300	1.20	1.15	1.10	1.07	0.92	0.81	0.74	0.69

#### Single Core

Nominal area of conductor sq. mm	Value of g. degree C m/W							
	0.7	0.8	0.9	1.0	1.5	2.0	2.5	3.0
50	1.21	1.16	1.11	1.07	0.91	0.81	0.73	0.68
70	1.22	1.16	1.12	1.07	0.91	0.81	0.73	0.68
95	1.22	1.16	1.12	1.07	0.91	0.81	0.73	0.68
120	1.22	1.16	1.12	1.07	0.91	0.81	0.73	0.68
150	1.22	1.16	1.12	1.07	0.91	0.81	0.73	0.68
185	1.22	1.17	1.12	1.07	0.91	0.81	0.73	0.68
240	1.23	1.17	1.12	1.07	0.91	0.80	0.73	0.68
300	1.23	1.17	1.12	1.07	0.91	0.80	0.73	0.67
400	1.23	1.17	1.12	1.07	0.91	0.80	0.73	0.67
500	1.23	1.17	1.12	1.07	0.91	0.80	0.73	0.67
630	1.23	1.17	1.12	1.07	0.91	0.80	0.73	0.67

### Variation in Ground Temperature and or Conductor Temperature

Conductor Temperature, °C	Ground Temperature °C						
	10	15	20	25	30	35	40
90	1.03	1.00	0.97	0.93	0.89	0.86	0.82
85	1.00	0.97	0.94	0.90	0.86	0.82	0.78
80	0.98	0.95	0.91	0.87	0.83	0.79	0.74
130*	1.19	1.16	1.14	1.11	1.08	1.06	1.03

\* Limited use - see note on overload.

### Variation in Depth of Laying

Depth of Laying, Metre	600 / 1000 Volt Cables			1900 / 3300 Volt to 19000 / 33000 Volt Cables	
	Up to 50 sq.mm	70 sq.mm to 300 sq.mm	Above 300 sq.mm	Up to 300 sq.mm	Above 300 sq.mm
0.5	1.00	1.00	1.00	√	√
0.6	0.99	0.98	0.97	√	√
0.8	0.97	0.96	0.94	1.00	1.00
1.0	0.95	0.94	0.92	0.98	0.97
1.25	0.94	0.92	0.90	0.96	0.95
1.50	0.93	0.91	0.89	0.95	0.94
1.75	0.92	0.89	0.87	0.94	0.92
2.0	0.91	0.88	0.86	0.92	0.90
2.5	0.90	0.87	0.85	0.91	0.89
3.0 or more	0.89	0.86	0.83	0.90	0.88

## CABLES LAID IN DUCTS

### Variation in Soil Thermal Resistivity

#### Twin and Multicore

Nominal area of conductor sq. mm	Value of g. degree C m/W							
	0.7	0.8	0.9	1.0	1.5	2.0	2.5	3.0
16	1.06	1.04	1.03	1.02	0.97	0.92	0.88	0.85
25	1.06	1.05	1.03	1.02	0.96	0.92	0.88	0.84
35	1.06	1.05	1.03	1.02	0.96	0.92	0.87	0.83
50	1.07	1.05	1.03	1.02	0.96	0.91	0.87	0.83
70	1.07	1.05	1.04	1.02	0.96	0.91	0.86	0.82
95	1.07	1.06	1.04	1.02	0.96	0.91	0.86	0.82
120	1.08	1.06	1.04	1.03	0.95	0.90	0.85	0.81
150	1.09	1.06	1.04	1.03	0.95	0.90	0.85	0.80
185	1.09	1.07	1.05	1.03	0.95	0.89	0.84	0.80
240	1.09	1.07	1.05	1.03	0.95	0.89	0.84	0.79
300	1.10	1.07	1.05	1.03	0.95	0.88	0.83	0.78

#### Single Core

Nominal area of conductor sq. mm	Value of g. degree C m/W							
	0.7	0.8	0.9	1.0	1.5	2.0	2.5	3.0
50	1.11	1.08	1.06	1.04	0.94	0.87	0.82	0.77
70	1.12	1.09	1.06	1.04	0.94	0.87	0.81	0.76
95	1.12	1.09	1.06	1.04	0.94	0.87	0.81	0.76
120	1.13	1.10	1.07	1.04	0.94	0.86	0.80	0.75
150	1.13	1.10	1.07	1.04	0.94	0.86	0.80	0.75
185	1.13	1.10	1.07	1.04	0.93	0.86	0.79	0.75
240	1.14	1.11	1.07	1.04	0.93	0.86	0.79	0.74
300	1.14	1.11	1.08	1.05	0.93	0.85	0.79	0.74
400	1.14	1.11	1.08	1.05	0.93	0.85	0.78	0.73
500	1.15	1.11	1.08	1.05	0.93	0.85	0.78	0.73
630	1.15	1.12	1.08	1.05	0.93	0.84	0.78	0.72



### Variation in Ground Temperature and or Conductor Temperature

Conductor Temperature, °C	Ground Temperature °C						
	10	15	20	25	30	35	40
90	1.03	1.00	0.97	0.93	0.89	0.86	0.82
85	1.00	0.97	0.94	0.90	0.86	0.82	0.78
80	0.98	0.95	0.91	0.87	0.83	0.79	0.74
130*	1.19	1.16	1.14	1.11	1.08	1.06	1.03

\* Limited use - see note on overload.

### Variation in Depth of Laying

Depth of Laying, Metre	600 / 1000 Volt Cables		1900 / 3300 Volt to 19000 / 33000 Volt Cables	
	Single-core	Multi-core	Single-core	Multi-core
0.5	1.00	1.00	√	√
0.6	0.98	0.99	√	√
0.8	0.95	0.97	1.00	1.00
1.0	0.93	0.96	0.98	0.99
1.25	0.90	0.95	0.95	0.97
1.50	0.89	0.94	0.93	0.96
1.75	0.88	0.94	0.92	0.95
2.0	0.87	0.93	0.90	0.94
2.5	0.86	0.93	0.89	0.93
3.0 or more	0.85	0.92	0.88	0.92

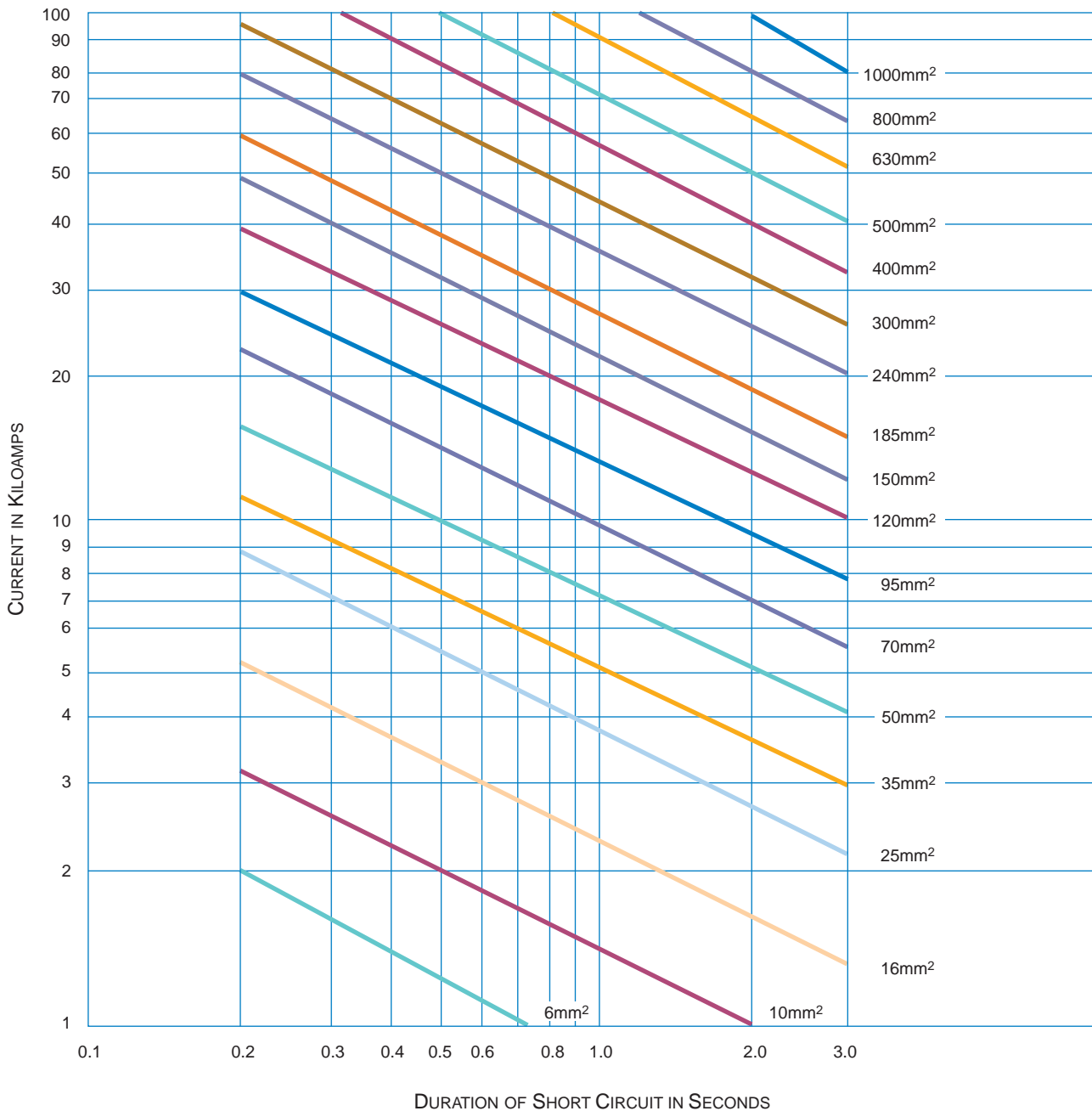
## CABLE IN AIR

### Variation in Ambient Temperature and/or Conductor Temperature

Conductor Temperature, °C	Ground Temperature °C						
	25	30	35	40	45	50	55
90	1.00	0.95	0.91	0.86	0.81	0.75	0.70
85	0.95	0.91	0.86	0.81	0.75	0.70	0.64
130*	1.20	1.18	1.15	1.15	1.11	1.08	1.06

\* Limited use - see note on overload.

## SHORT CIRCUIT RATING COPPER CONDUCTOR (XLPE)



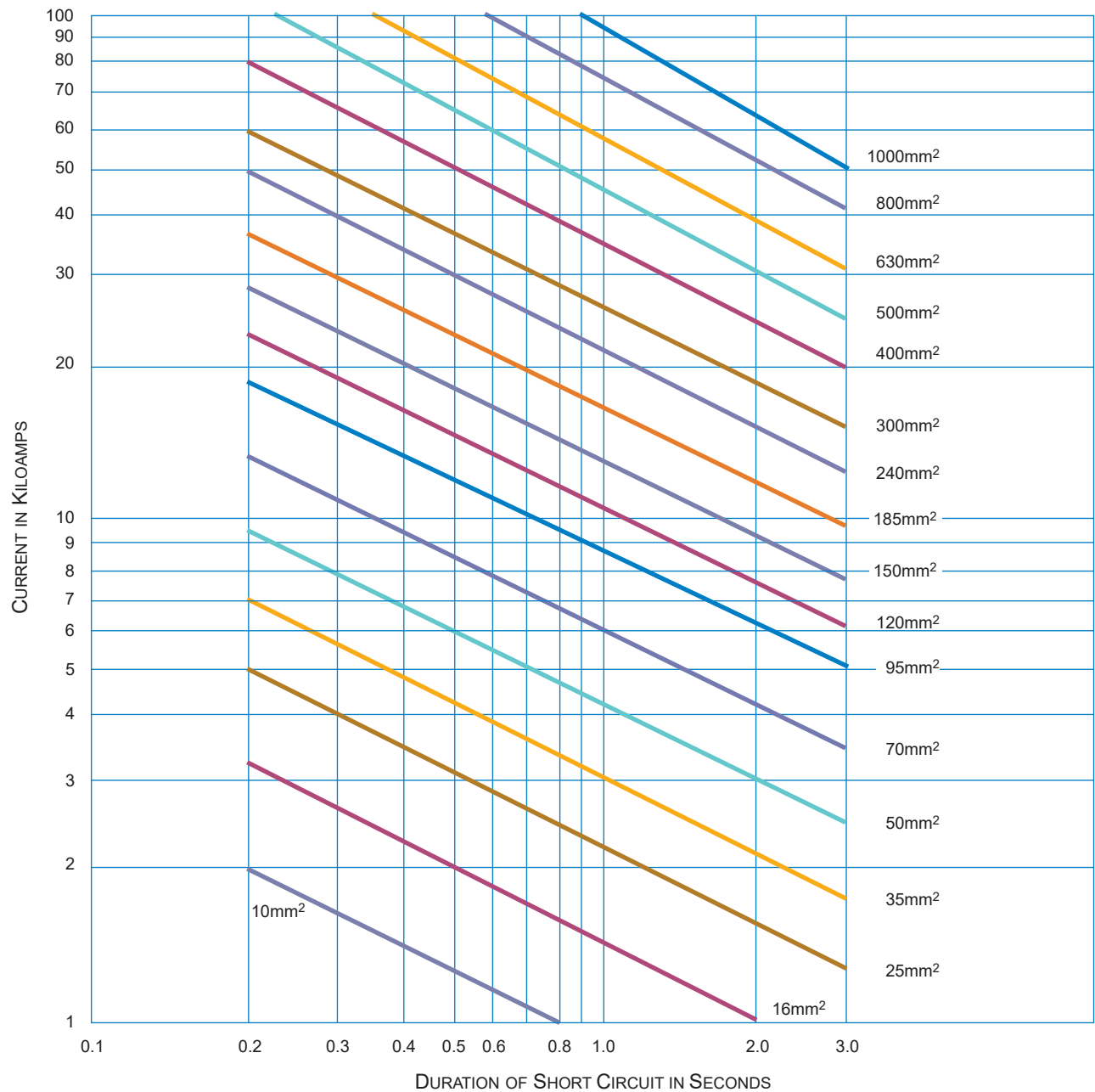
### Basis

1. Cable fully loaded at start of short circuit.  
(Conductor temperature 90°C)
2. Conductor temperature at end of short circuit: 250°C

### Note:

It should be ensured that the accessories associated with the cable are also capable of operation at these values of fault current and temperature.

## SHORT CIRCUIT RATING ALUMINIUM CONDUCTOR (XLPE)



### Basis

1. Cable fully loaded at start of short circuit.  
(Conductor temperature 90°C)
2. Conductor temperature at end of short circuit: 250°C

### Note:

It should be ensured that the accessories associated with the cable are also capable of operation at these values of fault current and temperature.

## AMERICAN WIRE GAUGE

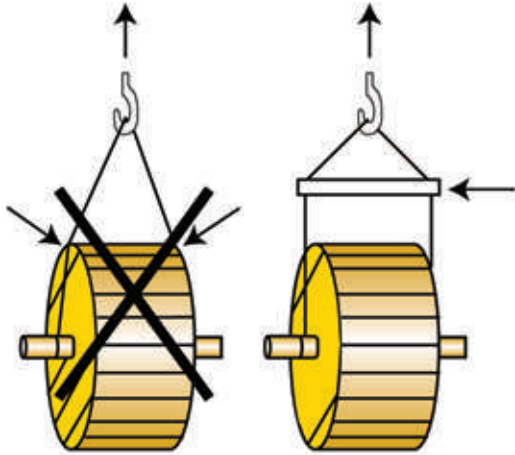
### Metric Comparison Chart

U.S. Standard (AWG)	Equivalent Cross-Section (mm <sup>2</sup> )	Nearest Available Cross-Section (mm <sup>2</sup> )
24	0.205	0.20
22	0.324	0.50
20	0.511	0.50 - 0.75
18	0.806	1.00
16	1.286	1.50
14	2.042	2.50
12	3.244	4.00
10	5.169	6.00
9	6.508	10.00
8	8.237	10.00
7	10.36	16.00
6	13.06	16.00
5	16.51	16.00 - 25.00
4	20.78	25.00
3	26.21	25.00 - 35.00
2	33.08	35.00
1	41.66	50.00
1/0	52.44	70.00
2/0	66.19	70.00
3/2	83.29	95.00
4/0	105.20	120.00
250 MCM	124.30	120.00 - 150.00
300	149.00	15.00
350	174.10	185.00
400	198.90	240.00
500	248.30	240.00 - 300.00
600	298.30	300.00
700	347.70	400.00
750	372.80	400.00
800	397.80	400.00
1000	496.60	500.00
1250	620.90	630.00
1500	745.60	800.00
2000	993.90	1000.00

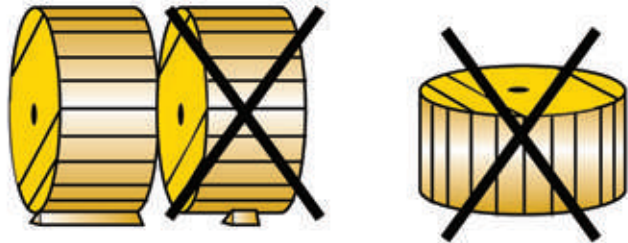
## The Right Way of Handling Cable Drums

Incorrect handling of cable drums while lifting, loading / unloading and storing can be very hazardous. Cables are supplied on heavy wooden / steel drums and should be handled by trained persons according to International Regulations.

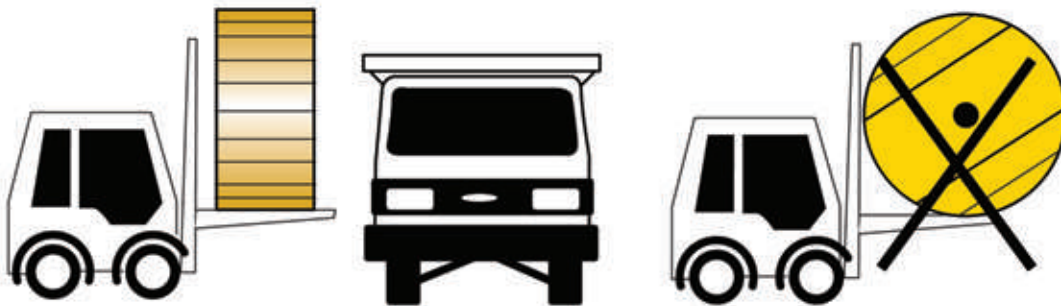
### Follow these Instructions



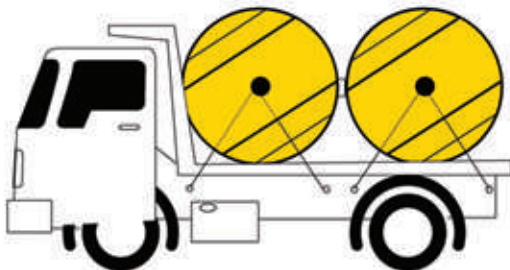
Lifting cable drum using cranes



Drums should never be laid flat on their sides  
Always use proper wedges to prevent drums rolling



Lifting cable drums correctly using fork lifts



Secure drums properly for transportation



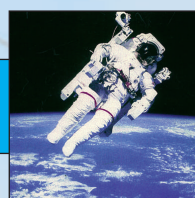
The right way to roll the drums  
Follow the direction shown by the arrow





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Pioneer Cables Limited in recognition of the  
Organization's Quality Systems.



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# بعض کیبلز بڑے شوق سے بجلی ہڑپ کر جاتی ہیں - اور بل آپ کو ادا کرنا پڑتا ہے۔

بجلی تانبے کے ان باریک تاروں میں سفر کرتی ہے جو وائرنگ میں استعمال ہونے والے کیبلز کے اندر ہوتے ہیں۔ اگر استعمال شدہ تانبہ ضروری معیار کا (کنڈیکٹر گریڈ) نہیں ہے تو کیبلز میں بجلی کی روکرواں رکھنے کی استعداد کم ہوگی اور مزاحمت زیادہ۔ جس کا سیدھا سیدھا مطلب یہ ہے کہ مین لائن سے آنے والی بہت ساری بجلی استعمال کے پوائنٹس تک پہنچنے پہنچنے کیبلز کی مزاحمتی قوت کی نذر ہو جائے گی۔ مگر اس کا بل تو آئے گا۔

بعض کیبلز ہلکے میٹرل کے استعمال کی بدولت بظاہر سستی معلوم ہوتی ہیں۔ ان کیبلز میں بجلی رواں رکھنے کی کم استعداد اور از حد زیادہ مزاحمتی قوت کرنٹ لیک ہونے کے خطرہ اور نقصان کے امکان میں اضافہ کرتے ہی ہیں۔ آپ کے بلوں میں بھی ہر ماہ اضافہ کرتے رہتے ہیں۔

پائیر کیبلز استعمال کیجئے جو ایک ایسی کمپنی کے تیار کردہ ہیں جو اپنی مصنوعات کے معیار کی ضامن ہے۔ پائیر کیبلز جدید ترین پلانٹ پر عمدہ ترین ۹۹.۹۹ فیصد خالص کنڈیکٹر گریڈ تانبے سے بنائے جاتے ہیں اور ہر میٹر کو انتہائی سخت کوالٹی کنٹرول کے مراحل سے گزرا جاتا ہے۔ پائیر کیبلز بین الاقوامی معیار پر پورے اترتے ہیں۔ اسی لئے ماہرین انہیں دوسرے کیبلز پر فوقیت دیتے ہیں۔

پائیر کیبلز نام لے کر طلب کریں۔ ماہرین کے انتخاب کو اپنائیں۔



Leaders in Cable Technology

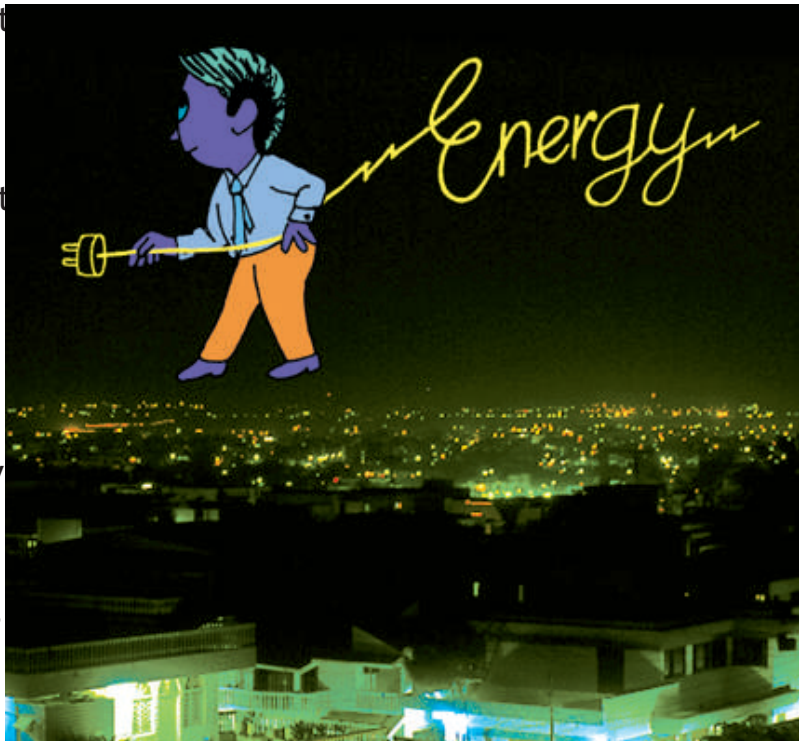
ہیڈ/سیلز آفس کراچی: 1001، یونی ٹاورز، آئی آئی چندریگر روڈ، پی او بکس نمبر 6643، کراچی 74000 (پاکستان)۔ فون: +92-21-32416511-14  
سبز: +92-21-32410553, 32417786 فیکس: +92-21-32475078 ای میل: enquiry@pioneer cables.com, raza@pioneer cables.com  
hasnain@pioneer cables.com ویب سائٹ: www.pioneer cables.com (PIONEER) 7466337 +92335

# Let Us Fully Utilise The Energy We Have !

Energy needs to be brought to you safely and efficiently without current leakages and risk of short circuits.

Energy needs to be brought to you economically without recurring re-wiring costs and risk of increased power bills.

PIONEER CABLES are energy efficient. A Company devoted to product quality using Prime Grade Raw Materials and 99.9% pure Copper Rod. Every meter of cable manufactured is subject to stringent quality control tests to conform to international standards.



SURVEY : Samples Test of 3/.029 CU/PVC Market Survey.

	Standard	ST Value	Pioneer Cables	Brand X	Brand XX
1	Conductivity	100.00%	102.56	97.51	37.10
2	Resistivity	17.241	16.8107	17.68107	46.470
3	Cond. Resistance	13.76 Ohms/KM	12.90	13.57	35.66
4	Elog. PVC	125%	225	350	190
5	T/s PVC	12.5 N/sqmm	14.16	16.98	11.68
6	Overall Dia	3.36 mm	3.50	3.50	3.65
7	Ins. Thick	0.889 mm	0.9-1.0	0.85-1.0	1.0-1.2
8	Lay Length	40 to 47.7	42.0 RH	103.0 R.H.	Straight
9	Dia of Strand	0.736 mm	0.74	0.72	0.71

COSTS : Brand xx/Brand x may cost less initially but increase Risk of damages and Current Leakages, causing continuous increased power bills and overload on our already scarce energy resources.

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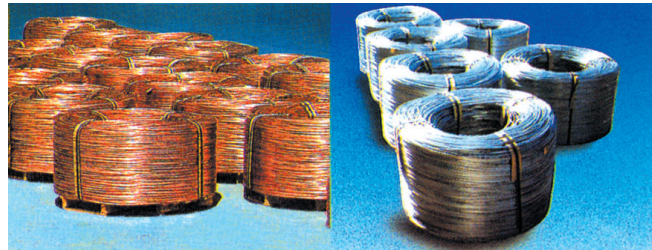
## Leaders in Cable Technology Paving the way for future generations



Installation of Power Cables



- ✓ Conforming to International Standards
- ✓ High Conductivity 99.9% Pure Copper
- ✓ Economical



High Conductivity 99.9% Pure Copper Rod.  
99.5% Minimum Purity Aluminium Rod.  
Made by Bawany Metals Ltd.



Transmission Line Conductors

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