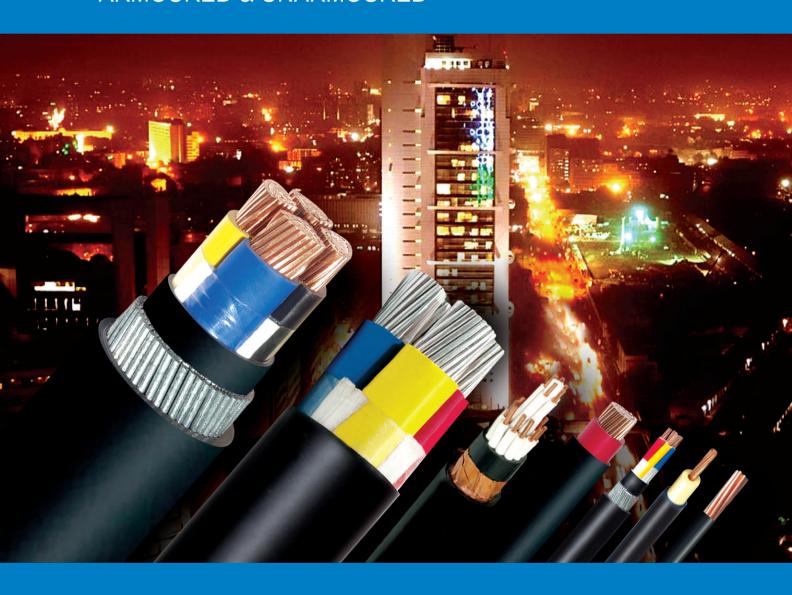
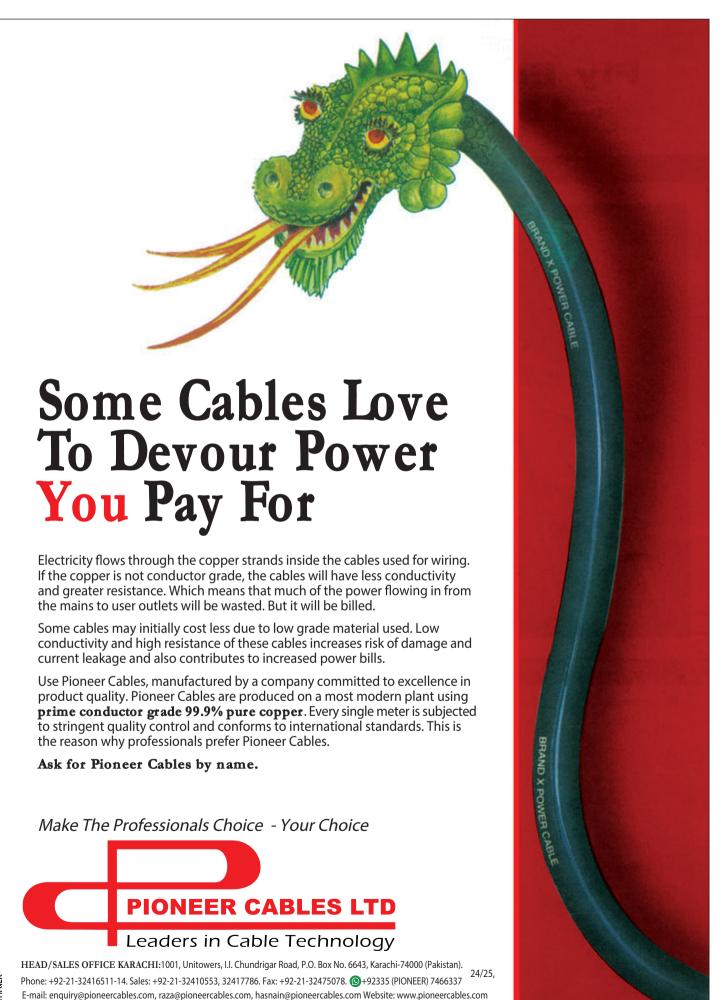


# PVC POWER CABLES ARMOURED & UNARMOURED





PIONEER BY NAME. PIONEER BY DEED.





# Leaders in Cable Technology Paving the way for future generations



Installation of Power Cables



√ Conforming to International Standards √ High Conductivity 99.9% Pure Copper √ Economical



High Conductivity 99.9% Pure Copper Rod. 99.5% Minimum Purity Aluminium Rod. Made by Bawany Metals Ltd.



**Transmission Line Conductors** 

HEAD/SALES OFFICE KARACHI:1001, Unitowers, I.I. Chundrigar Road, P.O. Box No. 6643, Karachi-74000 (Pakistan).

Phone: +92-21-32416511-14. Sales: +92-21-32410553, 32417786. Fax: +92-21-32475078. +92335 (PIONEER) 7466337 E-mail: enquiry@pioneercables.com, raza@pioneercables.com, hasnain@pioneercables.com Website: www.pioneercables.com





The only
Pakistani
manufacturer to
be awarded
ISO 9001-2008
Certification for
the manufacture
of upto
33 kV High
Voltage Cables



In line with our Total Customer Satisfaction, Pioneer Cables is the first cable manufacturer to have our cable successfully Type Tested at the prestigious HV & SC Testing Laboratory, NTDC Rawat.

Pioneer Cables: Leaders in cable technology, Paving the way for future generations





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## A Brief Profile

Pioneer Cables, established in 1980, is an ISO 9001:2008 certified company engaged in the manufacturing of H.T. /L.T. Power Cables, Conductors & General Wiring Cables according to international standards.



Pioneer Cables is the flag ship company of Bawany Group, a well-known and trusted name in Pakistan with a rich history of success and good business ethics that goes back 100+ years. Our sister concern, Bawany Metals Limited is the FIRST in Pakistan to manufacture 99.9% Copper Rods conforming to ASTM B-49. It also produces 99.5% Aluminium Rods conforming to ASTM B-233.

Our manufacturing facilities are based at Hub Chowki, Balochistan about 30 KM from Karachi and occupy 52,600 sq. meters of prime manufacturing space with associated management and design offices, laboratories, quality control and other departments.

Pioneer Cables is committed to the production of the best product quality utilizing cutting edge European technology in production processes, material applications and logistics procedures. We have the capability to provide a versatile product range to serve individual home consumers as well as the construction, electric utilities, distribution and industrial sectors.

The Company is managed by qualified professionals specializing in different fields. Most of the heads of technical and manufacturing departments have been trained at the plant of AEI Cables Ltd, Gravesend, U.K. Improvements in facilities and upgrading of equipment is a continuing process at our plant.

The scope of this catalogue is to provide an in depth view of the technical information of our PVC Power Cables, Armoured & Unarmoured - single, twin, three & four core cables with Stranded Copper and Aluminium Conductors.



## We are the Pioneers

We are Registered with almost all government, semi-government Organizations in Pakistan i.e. WAPDA. K-Electric (formerly KESC), MES, FWO, POF, PAEC, NDC, DHA, OGDC Multinational Companies like Nestle, Unilever, Siemens etc. & **Prestigious** Industrial Groups, Housing Schemes and Commercial Plazas.

Pioneer by name. Pioneer by deed.

With over 30 years of cable manufacturing Pioneer Cables has the honour to be the **1st**:

Unit in Pakistan to bring the technology of manufacturing XLPE 15 kV grade cables with the technical collaboration of AEI-UK in 1980.

To produce Jelly Filled Telephone Cables up to 1200 pairs by sister concern Pakistan Telephone Cable in 1983.

To have Copper / Aluminium Rod manufacturing industry by sister concern Bawany Metals Limited in 1983.

Pakistani manufacturer having the privilege of cable testing in **KEMA Laboratories**, **Holland in 1984**.

Cable manufacturer to have cables successfully type tested at the prestigious HV & SC Testing Laboratories, NTDC Rawat.

Manufacturer to produce Triple Extruded H.T XLPE 15 kV cables as per IEC-60502-2 and KESC specifications-123 (the latest in cable technology) in 2008.

To use 100% prime quality Copper / Aluminium Rods (made by our sister concern Bawany Metals Limited) and genuine imported insulating material.

Cable manufacturer with in-house testing facilities in the most modern laboratory in Pakistan for all its products handling various types of tests.

...And the **ONLY** Pakistani manufacturer to be awarded ISO 9001:2008 Certification for making up to 33 kV grade cables (the highest electrical rating manufacturing and testing facility in Pakistan).

### **Foreword**

To help conserve the country's foreign exchange resources and keeping in view such innovation and future requirements arising out of technological development in the field of Power Cables, the Pioneer Cables Limited was established at Hub Chowki in the District of Lasbella, Balochistan in Technical Collaboration with AEI of U.K. (a subsidiary of GEC) to manufacture all sorts of Power Cables including cross linked polyethylene insulated Low Tension/High Tension Cables for the first time in Pakistan in order to meet the demand and to power the progress of the country.

Pioneer Cables Limited manufactures low and medium voltage PVC insulated armoured & unarmoured Power Cables, besides, XLPE low and medium voltage cables alongside the XLPE HV Cables.

The Cable Plant is the most modern and automated and is fully equipped with adequate testing facilities. It is managed by skilled, highly qualified and experienced personnel trained abroad.

#### MANAGEMENT OF COMPANY

The Company is managed by professional Managers in different fields. Almost all heads of technical/manufacturing departments have been trained in AEI Cables Ltd., plant at Gravesend U.K.

## **Quality Policy**

The Quality Policy of PCL is to produce and supply cables and conductors according to international standards, adhering strictly to specifications to suit customer's requirement.

In order to achieve the objective, the company ensures that suitable plant / machinery and testing facilities are provided and that it is manned by proper trained and qualified staff who can effectively provide quality production.

It is our policy that quality control checks take place at all stages of production right from the start i.e. the selection and receipt of raw material to the finish i.e. completion of Cables / Conductors and its final testing, in order to ensure that it conforms to international standards in respect to quality.

According to the Quality Policy of PCL, if a cable / conductor is found deviating from standards at any stage of production it is not allowed to move further unless remedial action is taken as suggested by the Quality Control Department and if that is not possible it is scrapped altogether.

We firmly believe in producing quality product using the best of materials available and the right production technique so that it is comparable in quality with cables / conductors of international repute and satisfies our customers now and in future and are not prepared to compromise on this point under any circumstances.

We stand by "PRACTICE WHAT YOU PREACH"



International + 44 474 64466

Telex - 25829 Telegrams - Assocelect Gravesend

Your ref Our ref Tel ext.

### To whom it may concern

Dear Sirs,

This letter serves to confirm that an agreement was drawn up between Associated Electrical Industries Ltd. whose registered office is 1 Stanhope Gate, London WIA IEH, England, and Pioneer Cable Company Ltd. of Uni Tower Building, I.I. Chundrigar Road, Karachi, Pakistan, on the 26th day of November 1980 whereby AEI, who had developed certain technological expertise in the manufacture and know-how of production of elastomeric type power cables in the range up to 35000 volts, would provide technical collaboration with Pioneer Cable Company for the latter to develop cables in the same range. Additionally, AEI has agreed to make available particular insulating materials to enable Pioneer Cables to manufacture cross-linked polyethylene cables in the range quoted above. Within the terms of the agreement, AEI will afford instruction to Pioneer Cables engineers at its Gravesend Factory and that at any reasonable time an AEI engineer, on request, will be available to visit Pioneer Cables factory site to provide immediate assistance.

The duration of technical collaboration agreement is ten years from November 26, 1980. Provisions, however, are made whereby in the event of default either party may terminate the agreement at six months notice.

Yours faithfully

R. H. Simpson

Manager - Group Services

Registered at London No. 163690. Registered Office: Crete Hall Road, North Fleet, Kent DA11 9AF (Holding Co. The General Electric Co. p.l.c. of England)

## Certificates





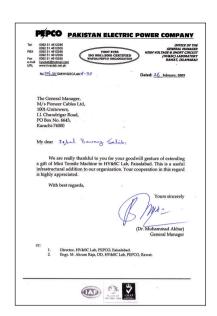


















# Product Range

Pioneer Cable provides a versatile product range for individual home consumers, construction, electric utilities distribution and industrial sectors.







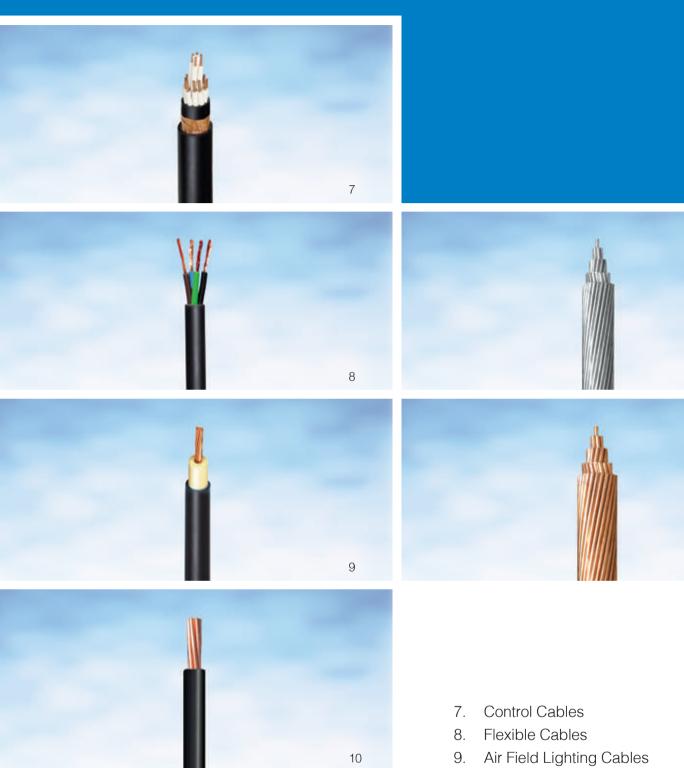






- 2. Low Tension XLPE Power Cables
- 3. Low Tension Power Cables
- 4. PVC Insulated Cables
- 5. PVC Insulated General Wiring
- 6. Quadruplex Cables





- 10. Automobile Cables
- 11. Overhead Conductors AAC & ACSR
- Bare Copper Conductors & Specialised Cables All Types

11

12

# 600 / 1000V FOUR-CORE with Shaped Stranded Copper Conductors Single Wire Armoured, PVC Sheathed

## **PVC Insulated Power Cables**

Polyvinyl chloride has certain advantages over other materials as a cable insulant as well as having a better appearance. PVC is tough and light, which together with its inherent flexibility enables PVC, insulated cables to be bend through a smaller radius. PVC is impervious to moisture, and therefore cables insulated with this material are free from one of the major causes of

break-downs. Jointing and terminating is also easier.

The Armored and Unarmoured PVC Power cables included in this publication are strictly manufactured to BS 6346 and generally conform to

international standard IEC-60502-1.

The multicore cables to BS 6346 are armoured with galvanized steel wires for mechanical protection and to provide an adequate fault-current path PVC is impervious to most chemicals and is fire resistant. However, as a thermoplastic material, PVC will soften at sufficiently high temperatures and thus cannot withstand sustained overload conditions. In addition, the dielectric properties of PVC are such that it is not recommended at present for voltages of more than 11 kV.



Cables are manufactured to Specification BS 6346 which applies to PVC insulated armoured cables up to and including 3.3 kV. However, Pioneer Cables Limited, can and do, supply cables to all other national standards and to customers' special specifications.

#### **CONDUCTORS**

These are either plain annealed copper or aluminium complying with BS 6360 Conductors of single-core cables are circular and those of multi-core cables are generally shaped. Reduced neutral conductors and special-purpose conductors are generally circular.

#### **INSULATION**

This consists of extruded PVC complying with BS 7655 the grade of PVC compound used for insulation is chosen to give good flexibility, resistance to ageing and ability to







wihtstand deformation at high temperatures. It is normally recommended that PVC insulated or sheathed cables are installed at temperatures above 0 °C, but special grades of PVC are available that can be handled at lower temperatures, and others which are suitable for operation at higher temperatures. Such compounds are more expensive and would only be chosen for a specific purpose.

#### FILLERS / BINDER

Polypropylene or PVC as fillers and polypropylene tape as a binder is used.



#### **BEDDING**

For single & multicore PVC insulated cables the bedding normally consists of extruded PVC.

#### **ARMOURING**

For single-core types a non-magnetic armour of hard drawn aluminium wires is provided for a.c. operation. Single wire armour is provided on multi-core cables with Galvanized Steel.

#### **SHEATHING**

The outer sheath is an extruded layer of black PVC to BS 7655.

#### **CORE IDENTIFICATION**

Cables to BS 6346, unless otherwise stated, have their cores identified by colours in the following way:

Number of cores	Core Colours
1	Red, black or any other color
2	Red, black
3	Red, Yellow, Blue
4	Red, Yellow, Blue, Black
5	Red, Yellow, Blue, Black,
	Green / Yellow

#### MINIMUM INSTALLATION RADIUS

During installation, PVC cables should not be bent to a smaller radius than eight times their overall diameter.

# DIMENSIONS AND WEIGHTS OF PVC CABLE

The dimensions of the cables in the tables on pages 13-19 comply with BS 6346. The weights in the tables are calculated to the nearest 10 Kg and are therefore approximate.

# SUSTAINED CURRENT RATINGS OF PVC INSULATED CABLES

Current ratings (a.c.) of PVC insulated cables are given on subsequent



pages. Values are given for the three customary methods of installation: laid direct in the ground, laid in underground ducts or installed in air.

Cables will only be continuously operated at their tabulated rating if the minimum current at which circuit protection is signed to operate does not exceed 1.5 times (in the case of cables in air or in ducts) or 1.3 times (in the case of cables laid direct in the ground) the values given in the tables. If this condition is not met, see section-5 of ERA publication 69-0030 on page No. 33 of this catalogue.

#### STANDARD CONDITIONS

The following conditions have been used to calculate the current ratings given in the tables.

Thermal resistivity of soil (g) = 1.2 km/w

Standard ground

temperature =  $15^{\circ}$ C

Ambient air

temperature =  $30^{\circ}$ C

Maximum conductor

temperature =  $70^{\circ}$ C



Depth of burial, from ground surface to centre of cable, to centre of duct or to centre of trefoil group of cables or ducts:

600/1000 volt cables = 0.5 m1.9/3.3 kV cables = 0.8 m

# VARIATIONS IN STANDARD CONDITIONS

If there are any variations in the standard conditions, reference should be made to ERA publication 69-0030 (part-3).



For cables installed in and around buildings reference should be made to the IEE publication 'Regulation for the Electrical Equipment of Buildings', current edition.



# Stranded Copper Conductors 600 / 1000V SINGLE-CORE





			Unarm	noured		Armoured	
	Nominal Area of Conductor	Thickness of Insulation	Approximate Diameter Overall	Approximate Cable Weight	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	kg/100m	mm	mm	kg/100m
*Single Core	50	1.4	15.1	60	1.25	19.1	101
	70	1.4	16.9	81	1.25	21.1	128
	95	1.6	19.4	110	1.25	23.4	162
	120	1.6	21.0	135	1.6	26.3	210
	150	1.8	23.2	165	1.6	28.3	246
	185	2.0	25.8	206	1.6	30.8	294
	240	2.2	29.0	267	1.6	34.1	366
	300	2.4	32.1	332	1.6	37.0	439
	400	2.6	35.8	419	2.0	42.0	572
	500	2.8	39.6	523	2.0	45.6	689
	630	2.8	43.8	663	2.0	49.7	844
	800	2.8	48.3	833	2.5	55.8	1088
	1000	3.0	53.7	1044	2.5	61.0	1322

### **PVC Insulated Cables**

# Stranded Aluminium Conductors 600 / 1000V SINGLE-CORE





			Unarm	noured		Armoured	
	Nominal Area of Conductor	Area of of	Approximate Diameter Overall	Approximate Cable Weight	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	kg/100m	mm	mm	kg/100m
*Single Core	50	1.4	15.1	28	1.25	19.1	66
	70	1.4	16.9	36	1.25	21.1	79
	95	1.6	19.4	48	1.25	23.4	95
	120	1.6	21.0	57	1.6	26.3	125
	150	1.8	23.2	69	1.6	28.3	143
	185	2.0	25.8	86	1.6	30.8	166
	240	2.2	29.0	109	1.6	34.1	198
	300	2.4	32.1	134	1.6	37.0	230
	400	2.6	35.8	167	2.0	42.0	03
	500	2.8	39.6	206	2.0	45.6	355
	630	2.8	43.8	244	2.0	49.7	404
	800	2.8	48.3	294	2.5	55.8	515
	1000	3.0	53.7	375	2.5	61.0	624

 $<sup>\</sup>hbox{$^*$Circular or compacted circular stranded conductors.}$ 

# Stranded Copper Conductors 600 / 1000V TWIN-CORE





			Unarm	noured		Armoured	
	Nominal Area of Conductor	Thickness of Insulation	Approximate Diameter Overall	Approximate Cable Weight	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	kg/100m	mm	mm	kg/100m
Twin Core	• 16	1.0	15.6	47	1.25	18.9	84
	* 25	1.2	18.4	69	1.6	23.0	128
	35	1.2	20.1	95	1.6	24.9	161
	50	1.4	22.8	126	1.6	27.8	201
	70	1.4	25.5	170	1.6	30.4	252
	95	1.6	29.3	231	2.0	35.5	352
	120	1.6	31.8	288	2.0	38.0	420
	150	1.8	35.1	352	2.0	41.3	496
	185	2.0	39.1	439	2.5	46.4	639
	240	2.2	43.9	576	2.5	51.2	802
	300	2.4	48.7	716	2.5	58.4	971
	400	2.6	54.2	904	2.5	61.9	1187

### **PVC Insulated Cables**

# Stranded Aluminium Conductors 600 / 1000V TWIN-CORE





			Unarn	noured		Armoured	
	Nominal Area of Conductor	Thickness of Insulation	Approximate Diameter Overall	Approximate Cable Weight	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	kg/100m	mm	mm	kg/100m
Twin Core	• 16	1.0	15.6	23	1.25	18.9	65
	* 25	1.2	18.4	38	1.6	23.0	98
	35	1.2	20.1	53	1.6	24.9	119
	50	1.4	22.8	69	1.6	27.8	144
	70	1.4	25.5	87	1.6	30.4	170
	95	1.6	29.3	116	2.0	35.5	238
	120	1.6	31.8	137	2.0	38.0	271.0
	150	1.8	35.1	166.4	2.0	41.3	310.4
	185	2.0	39.1	206.2	2.5	46.4	406.2
	240	2.2	43.9	270.0	2.5	51.2	496.0
	300	2.4	48.7	332.0	2.5	56.4	587.0
	400	2.6	54.2	413.0	2.5	61.9	694.0

<sup>•</sup> Circular compacted conductor

st Shaped Conductors for 25 mm  $^{-2}$  and above in multicore cables.



# Stranded Copper Conductors 600 / 1000V THREE-CORE





			Unarm	noured		Armoured	
	Nominal Area of Conductor	Thickness of Insulation	Approximate Diameter Overall	Approximate Cable Weight	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	kg/100m	mm	mm	kg/100m
Three Core	• 16	1.0	17.2	67	1.25	20.6	108
	* 25	1.2	20.4	100	1.6	25.0	167
	35	1.2	22.4	130	1.6	27.3	205
	50	1.4	25.5	172	1.6	30.5	258
	70	1.4	28.7	236	2.0	35.0	359
	95	1.6	33.3	333	2.0	39.3	471
	120	1.6	36.3	410	2.0	47.2	559
	150	1.8	40.0	502	2.5	47.5	711
	185	2.0	44.6	626	2.5	51.9	854
	240	2.2	50.1	815	2.5	57.8	1079
	300	2.4	55.6	1014	2.5	63.2	1304
	400	2.6	62.2	1286	2.5	69.6	1602

### **PVC Insulated Cables**

# Stranded Aluminium Conductors 600 / 1000V THREE-CORE





			Unarm	noured		Armoured	
	Nominal Area of Conductor	Thickness of Insulation	Approximate Diameter Overall	Approximate Cable Weight	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	kg/100m	mm	mm	kg/100m
Three Core	• 16	1.0	17.2	38	1.25	20.6	79
	* 25	1.2	20.4	54	1.6	25.0	121
	35	1.2	22.4	66	1.6	27.3	142
	50	1.4	25.5	90	1.6	30.5	176
	70	1.4	28.7	112	2.0	35.0	236
	95	1.6	33.3	160	2.0	39.3	299
	120	1.6	36.3	182	2.0	42.2	342
	150	1.8	40.0	235	2.5	47.5	446
	185	2.0	44.6	290	2.5	51.9	520
	240	2.2	50.1	344	2.5	57.8	640
	300	2.4	55.6	460	2.5	63.2	752

<sup>•</sup> Circular compacted conductor

st Shaped Conductors for 25 mm  $^{-2}$  and above in multicore cables.

# Stranded Copper Conductors 600 / 1000V FOUR-CORE





			Unarm	noured		Armoured	
	Nominal Area of Conductor	Thickness of Insulation	Approximate Diameter Overall	Approximate Cable Weight	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	kg/100m	mm	mm	kg/100m
Four Core	• 16	1.0	19.3	86	1.6	23.9	149
	* 25	1.2	22.9	129	1.6	27.8	205
	35	1.2	25.4	169	1.6	30.5	253
	50	1.4	29.2	225	2.0	35.4	348
	70	1.4	33.0	310	2.0	39.2	447
	95	1.6	38.3	436	12.0	44.3	590
	120	1.6	41.5	538	2.5	49.3	754
	150	1.8	46.3	663	2.5	53.6	897
	185	2.0	51.3	825	2.5	59.0	1089
	240	2.2	58.0	1073	2.5	65.7	1369
	300	2.4	64.6	1338	2.5	72.0	1661
	400	2.6	72.0	1693	3.15	81.3	2148

### **PVC Insulated Cables**

# Stranded Aluminium Conductors 600 / 1000V FOUR-CORE





			Unarn	noured		Armoured	
	Nominal Area of Conductor	Thickness of Insulation	Approximate Diameter Overall	Approximate Cable Weight	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	kg/100m	mm	mm	kg/100m
Four Core	• 16	1.0	19.3	48	1.6	59	111
	* 25	1.2	22.9	64	1.6	27.8	144
	35	1.2	25.4	84	1.6	30.5	169
	50	1.4	29.2	113	2.0	35.4	240
	70	1.4	33.0	145	2.0	39.2	283
	95	1.6	38.3	206	2.0	44.3	361
	120	1.6	41.8	248	2.5	49.3	465
	150	1.8	46.3	306	2.5	53.6	542
	185	2.0	51.3	378	2.5	59.0	644
	240	2.2	58.0	485	2.5	65.7	783
	300	2.4	64.6	599	2.5	72.0	924

<sup>•</sup> Circular compacted conductor

st Shaped Conductors for 25 mm  $^{-2}$  and above in multicore cables.



# Stranded Copper Conductors 600 / 1000V FOUR-CORE

with reduced neutral conductor





				Unarm	noured		Armoured	
	Nominal Area of Conductor	Nominal Area of Neutral Conductor	Thickness of Insulation	Approximate Diameter	Approximate Cable Weight	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm <sup>2</sup>	mm	mm	kg/100m	mm	mm	kg/100m
Four Core with Reduced Neutral	* 25	16	1.2	22.9	126	1.6	27.8	202
	35	16	1.2	24.7	159	1.6	29.5	243
Conductor	50	25	1.4	28.3	212	1.6	33.1	305
	70	35	1.4	32.0	289	2.0	38.0	422
	95	50	1.6	37.5	392	2.0	43.7	546
	120	70	1.6	41.4	489	2.5	49.0	699
	150	70	1.8	44.7	5190	2.5	52.0	818
	185	95	2.0	49.0	740	2.5	57.2	991
	240	120	2.2	56.0	959	2.5	63.7	1247
	300	150	2.4	62.2	1191	2.5	69.8	1508
	400	185	2.6	69.6	1507	3.15	78.6	1947

st Shaped Conductors for 25 mm  $^2$  and above in multicore cables.



# Stranded Copper Conductors 1.9 / 3.3 kV SINGLE-CORE





			Unarm	noured		Armoured	
	Nominal Area of Conductor	Thickness of Insulation	Approximate Diameter Overall	Approximate Cable Weight	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	kg/100m	mm	mm	kg/100m
*Single Core	50	2.2	16.8	66	1.25	21.0	113
	70	2.2	18.8	89	1.25	22.8	140
	95	2.2	20.7	116	1.6	26.0	190
	120	2.2	22.6	143	1.6	27.6	222
	150	2.2	24.1	171	1.6	29.4	255
	185	2.2	26.1	209	1.6	31.3	299
	240	2.2	29.0	267	1.6	34.1	366
	300	2.4	32.1	332	1.6	37.0	439
	400	2.6	35.8	419	2.0	42.0	572
	500	2.8	39.6	523	2.0	45.6	689
	630	2.8	43.8	663	2.0	49.7	844
	800	2.8	48.3	833	2.5	55.8	1088
	1000	3.0	53.7	1044	2.5	61.0	1322

### **PVC Insulated Cables**

# Stranded Aluminium Conductors 1.9 / 3.3 kV SINGLE-CORE





			Unarn	noured		Armoured	
	Nominal Area of Conductor	Thickness of Insulation	Approximate Diameter Overall	Approximate Cable Weight	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	kg/100m	mm	mm	kg/100m
*Single Core	50	2.2	16.8	34	1.25	21.0	77
	70	2.2	18.8	44	1.25	22.8	90
	95	2.2	20.7	54	1.6	26.0	122
	120	2.2	22.6	63	1.6	27.6	136
	150	2.2	24.1	74	1.6	29.4	151
	185	2.2	26.2	63	1.6	31.3	170
	240	2.2	29.0	109	1.6	34.1	198
	300	2.4	32.1	134	1.6	37.0	230
	400	2.6	35.8	167	2.0	42.0	303
	500	2.8	39.6	206	2.0	45.6	355
	630	2.8	43.8	244	2.0	49.7	404
	800	2.8	48.3	294	2.5	55.8	515
	1000	3.0	53.7	375	2.5	61.0	624

 $<sup>\</sup>hbox{$^*$Circular or compacted circular stranded }\ conductors.$ 



# Stranded Copper Conductors 1.9 / 3.3 kV THREE-CORE



	Nominal Area of Conductor	Thickness of Insulation	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	mm	kg/100m
Three Core	• 16	2.2	1.6	27.6	175
	* 25	2.2	1.6	29.9	215
	35	2.2	1.6	32.1	257
	50	2.2	2.0	35.6	333
	70	2.2	2.0	38.9	414
	95	2.2	2.0	42.3	511
	120	2.2	2.5	46.6	645
	150	2.2	2.5	49.4	743
	185	2.2	2.5	52.8	873
	240	2.2	2.5	57.8	1083
	300	2.4	2.5	63.2	1309
	400	2.6	2.5	69.6	1609

### **PVC Insulated Cables**

## Stranded Aluminium Conductors

### 1.9 / 3.3 kV THREE-CORE



				Armoured	
	Nominal Area of Conductor	Thickness of Insulation	Armour Wire Diameter	Approximate Cable Diameter Overall	Approximate Cable Weight
	mm <sup>2</sup>	mm	mm	mm	kg/100m
Three Core	• 16	2.2	1.6	27.6	134
	* 25	2.2	1.6	29.9	154
	35	2.2	1.6	32.1	177
	50	2.2	2.0	35.6	224
	70	2.2	2.0	38.9	265
	95	2.2	2.0	42.3	309
	120	2.2	2.5	46.6	390
	150	2.2	2.5	49.4	434
	185	2.2	2.5	52.8	490
	240	2.2	2.5	57.8	586
	300	2.4	2.5	63.2	688

<sup>•</sup> Circular compacted conductor

st Shaped Conductors for 25 mm  $^{-2}$  and above in multicore cables.

# Sustained Current Ratings and Voltage Drop of Un-Armoured & Armoured PVC Power Cables

ERA technology is an independent contract research and development organization and the cable group is part of ERA technology limited. The group has particular experience in thermal rating of cables in various environment. Current ratings given on subsequent pages are the research work of ERA by an internationally agreed procedures for deriving rating for cables under many diverse condition of installation and operation.

We acknowledge with thanks the use of ERA publication and IEE regulation for compiling current ratings and voltage drop.

The current ratings (ac) of PVC insulated cables given on subsequent pages are given for the three customary methods of installation (1) laid direct in the ground, (2) laid under ground ducts (3) installed in air for cables having close excess current protection i.e cables will only be continuously operated at their tabulated rating if the minimum current at which circuit protection is designed to operate does not exceed 1.5 times (in case of cables in Air or ducts) or 1.3 times (in case of cables laid direct in the ground) the values given in the table. If this condition is not met see section five of ERA Publication 69-0030 on Page No. 33 of this catalogue.

# EFFECT OF GROUPING OF CABLES

For groups of circuits the single circuit ratings apply provided that

- The horizontal clearance between circuits is not less than twice the over all diameter of an individual cable.
- The vertical clearance between circuits is not less than 4 times the diameter of an individual cable.
- 3) If the number of circuits exceed 3, they are in a horizontal plane.

Circuits mounted on racks of cleats etc where there is free circulation of air around circuits. For conditions other than this, the rating should be adjusted by suitable factor given on Page No. 34-43 (taken from ERA Publication 69-0030 part-III) of this catalogue.

# MANNER OF INSTALLING CABLES

Current rating are given for specific installation practice mentioned in each table and under defined conditions of IEE regulation

#### STANDARD CONDITIONS

The following conditions have been used to calculate the current ratings given in the tables.

Thermal Resistivity of Soil	= 1.2 km/w
Standard Ground Temperature	= 15°C
Ambient Air Temperature	= 30°C
Max Conductor Temperature	= 70°C



Depth of burial from ground surface to center of cable, to centre of duct or to center of trefoil group of cables or ducts.

600/1000 Volts Cables = 0.5 m1.9/3.3 kV Cables = 0.8 m

# VARIATION IN STANDARD CONDITIONS:

If there are any variation in standard conditions, reference should be made to rating factors given on Page No. 44-48 of this catalogue (taken from ERA Publication 69-0030 part-III).

#### NOTE

FOR CABLES INSTALLED IN AND AROUND BUILDING REFERENCES SHOULD BE MADE TO THE IEE PUBLICATION REGULATION FOR THE ELECTRICAL EQUIPMENT OF BUILDING.

#### **VOLTAGE DROP**

According to IEE regulation. The size of every bare conductor or cable conductor shall be such that the drop in voltage from the origin of installation to any point in that installation should not exceed 2.5% of the normal voltage when the conductors are carrying the full load current, but disregarding starting conditions.

Values of voltage drop are tabulated for a current of one ampere for a metre run i.e. for a distance of 1m along the route taken by the cables, and represent the result of the voltage drops in all the circuit conductors. For any given run the values need to be multiplied by the length of the run in metres and by the current the

cables are to carry, in amperes. For three-phase circuits the values tabulated relate to the line voltage and balanced load conditions have been assumed, where the actual current to be carried, i.e. the design values of current for the circuit, is significantly less than the tabulated current-carrying capacity, the total voltage drop obtained by the above method is only approximate because the conductor temperature and hence its resistance will be less than those applicable at the tabulated current. Thus for a more accurate assessment, due allowance should be made for the change in conductor resistance with operating temperature.

The tabulated values of voltage drop to the worst conditions, namely, where the phase angle of the cable circuit is equal to that of the load, for cables up to and including 120mm Sq they apply with sufficient accuracy where the power factor of the load lies between 0.6 lagging and unity and, for larger cables, where the power factor of the load is not worse than .8 lagging. In all other cases the value may be unduly conservative and more exact calculation necessary.

If VD is the voltage Drop than

$$VD = \underline{mv \times I \times L}$$
1000

where

I = Current in amperesL = route length in meters

mv = approx. volt drop/amp/meter

### Conductor Resistance Data

Resistance of copper and aluminium conductors for single & multi-core cables to BS-6360 is given below.

Nominal Area of Conductor	Maximum res	istance at 20 <sup>o</sup> C
mm <sup>2</sup>	Copper	Aluminium
0.5	36.0	√
0.75	24.5	$\sqrt{}$
1	18.1	√
1.5	12.1	$\checkmark$
2.5	7.41	√
4	4.61	7.41
6	3.08	4.61
10	1.83	3.08
16	1.15	1.91
25	0.727	1.20
35	0.524	0.868
50	0.387	0.641
70	0.268	0.443
95	0.193	0.320
120	0.153	0.253
150	0.124	0.206
185	0.0991	0.164
240	0.0754	0.125
300	0.0601	0.100
400	0.0470	0.0778
500	0.0366	0.0605
630	0.0283	0.0469
800	0.0221	0.0367
1000	0.0176	0.0291

Temperature Correction Factors

Temperature correction factor kt for conductor resistance to correct the measured resistance at t<sup>o</sup>C to 20 °C is given below.

Temperature t <sup>o</sup> C	Correction Factor kt
5	1.064
6	1.059
7	1.055
8	1.050
9	1.046
10	1.042
11	1.037
12	1.033
13	1.029
14	1.025
15	1.020
16	1.016
17	1.012
18	1.008
19	1.004
20	1.000
21	0.996
22	0.992
23	0.988
24	0.984
25	0.980
26	0.977
27	0.973
28	0.969
29	0.965
30	0.962
31	0.958
32	0.954
33	0.951
34	0.947
35	0.943

The value of correction factor kt are based on a resistance temperature coefficient of 0.004 per  $^{\rm o}{\rm C}$  at 20  $^{\rm o}{\rm C}$ 



### Sustained Current Rating (AMP) (50HZ)

Condition: Instaled in air

Single, Twin, Three & Four core cable with stranded copper conductor

PVC insulated / PVC Bedded

# Single Wire Armoured PVC Oversheathed Cables 600/1000 Volt grade

		Single (	Core *	3	٦	Гwin	Three &	Four Cores
Nominal	2 C	Cables	3 C	ables				
Area	Spa	aced <sup>o</sup>	Trefoil	Touching	Current	Approximate Volt	Current	Approximate Volt
Conductor	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Rating	Drop Per Ampere Per Meter	Rating	Drop Per Ampere Per Meter
mm <sup>2</sup>	amp	mV	amp	mV	amp	mV	amp	mV
1.5	-	-	-	-	22	29	19	25
2.5	-	-	-	-	31	18	26	16
4	-	-	-	-	41	12	35	9.6
6	-	-	-	-	52	7.4	45	6.3
10	-	-	-	-	72	4.3	66	2.3
16	-	-	-	-	96	2.7	81	1.60
25	-	-	-	-	128	1.8	109	1.10
35	-	-	-	-	156	1.30	133	0.81
50	230	0.96	181	0.81	188	0.92	161	0.57
70	285	0.69	229	0.57	236	0.65	204	0.42
95	348	0.54	280	0.42	293	0.48	251	0.34
120	401	0.46	326	0.34	338	0.40	291	0.29
150	452	0.41	372	0.29	385	0.32	330	0.24
185	510	0.36	426	0.24	444	0.29	380	0.20
240	590	0.36	500	0.22	524	0.25	451	0.18
300	670	0.33	572	0.20	597	0.23	514	0.17
400	740	0.31	642	0.19	685	0.22	589	-
500	810	0.29	721	0.18	-	-	-	-
630	890	0.27	810	0.18	-	-	-	-
800	940	0.24	872	0.16	-	-	-	-
1000	1010	0.23	949	0.16	-	-	-	-

<sup>\*</sup> Aluminium wire armoured

			Single	e Core			Tı	vin	Three & Four Cores		
	2 C	ables	3 Ca	ables	3 C	ables					
Nominal	Spa	iced o	Trefoil 7	Touching	Laid Fla	t Spaced		Approximate		Approximate	
Area Conductor	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Volt Drop Per Ampere Per Meter	Current Rating	Volt Drop Per Ampere Per Meter	
mm <sup>2</sup>	amp	mV	amp	mV	amp	mV	amp	mV	amp	mV	
16	_	_	_	_	_	_	91	2.8	78	2.5	
25	-	-	-	-	-	-	122	1.8	103	1.5	
35	_	_	_	_	-	_	150	1.34	127	1.1	
50	222	0.96	172	0.80	222	0.84	182	0.95	156	0.85	
70	280	0.67	220	0.58	280	0.60	230	0.67	197	0.57	
95	344	0.52	272	0.42	345	0.48	284	0.50	243	0.44	
120	400	0.45	318	0.34	401	0.41	330	0.41	284	0.36	
150	460	0.40	365	0.29	458	0.36	378	0.35	324	0.30	
185	530	0.36	423	0.25	530	0.33	436	0.30	374	0.26	
240	630	0.36	505	0.22	630	0.33	518	0.25	445	0.22	
300	730	0.33	508	0.19	728	0.32	598	0.21	512	0.19	
400	850	0.30	680	0.17	850	0.29	695	0.20	593	0.18	
500	988	0.28	780	0.16	989	0.27	-	-	-	-	
630	1154	0.26	900	0.15	1150	0.26	-	-	-	-	
800	1328	0.25	1018	0.15	1325	0.25	-	-	-	-	
1000	1490	0.22	1135	0.15	1495	0.22	-	-	-	-	

O Distance between cable centres Up to and including 185mm

O Distance between cable center Up to and including 185mm

<sup>&</sup>lt;sup>2</sup>-twice overall diameter of cable 240mm <sup>2</sup> and above - 90mm

<sup>&</sup>lt;sup>2</sup> - twice overall diameter of cable 240mm <sup>2</sup> and above - 90mm

# Sustained Current Rating (AMP) (50HZ) Condition: Laid Direct in ground Single, T win, Three & Four core cable with stranded PVC insulated / PVC Bedded

copper conductor

# Single Wire Armoured PVC Oversheathed Cables 600/1000 Volt grade

		Single (	Core *		1	win	Three &	Four Cores
Nominal	2 (	Cables	3 (	Cables				
Area	Sp	aced º	Trefoil	Touching	Current	Approximate Volt	Current	Approximate Volt
Conductor	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Rating	Drop Per Ampere Per Meter	Rating	Drop Per Ampere Per Meter
mm <sup>2</sup>	amp	mV	amp	mV	amp	mV	amp	mV
1.5	_				32	29	27	25
2.5	_	_	_	_	41	18	35	16
4	_	_	_	_	55	12	47	9.6
6	-	-	-	-	69	7.4	59	6.3
10	-	-	-	-	92	4.3	78	3.8
16	-	-	-	-	119	2.7	109	2.5
25	-	-	-	-	158	1.8	132	1.6
35	-	-	-	-	190	1.3	159	1.14
50	238	0.92	203	0.81	225	0.92	188	0.81
70	292	0.65	248	0.57	277	0.65	233	0.57
95	349	0.48	297	0.42	332	0.48	279	0.42
120	396	0.40	337	0.34	377	0.40	317	0.34
150	443	0.32	376	0.29	422	0.32	355	0.29
185	497	0.30	423	0.24	478	0.29	401	0.24
240	571	0.25	485	0.20	551	0.25	462	0.20
300	640	0.23	542	0.18	616	0.23	517	0.18
400	708	0.22	600	0.17	693	0.22	580	0.17
500	780	0.21	660	0.17	-	-	-	-
630	856	0.19	721	0.17	-	-	-	-
800	895	0.19	756	0.16	-	-	-	-
1000	939	0.18	797	0.16	-	-	-	-

<sup>\*</sup> Aluminium wire armoured

				5	Single Core	е				Tv	vin	Three & F	our Cores
	2 Ca	ables	Spa	ced *			3 Cables						
Nominal	Touc	ching			Trefoil or	Laid Flat	Touching	Laid Fla	t Spaced		Approximate		Approximate
Area Conductor	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Volt Per A	ximate Drop mpere Meter	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Volt Drop Per Ampere Per Meter	Current Rating	Volt Drop Per Ampere Per Meter
						Trefo	il Flat		Trefoil Flat				
mm <sup>2</sup>	amp	mV	amp	mV	amp	mV	mV	amp	mV	amp	mV	amp	mV
16										120	2.7	101	2.35
25	_	_		_	_			_	_	158	1.6	132	1.5
35	_	_	_	_		_	_		_	190	1.35	159	1.15
50	234	0.92	242	0.96	202	0.81	0.83	211	0.84	225	0.95	186	0.82
70	292	0.66	305	0.70	247	0.60	0.60	257	0.63	277	0.69	233	0.58
95	347	0.48	360	0.54	294	0.42	0.46	310	0.48	332	0.47	279	0.43
120	397	0.40	412	0.46	332	0.35	0.37	360	0.43	377	0.41	317	0.35
150	444	0.34	457	0.42	369	0.29	0.34	397	0.38	422	0.34	355	0.29
185	505	0.28	522	0.37	427	0.24	0.31	455	0.35	478	0.27	401	0.26
240	582	0.24	610	0.33	495	0.22	0.28	530	0.32	551	0.25	462	0.21
300	665	0.22	685	0.31	555	0.19	0.25	600	0.29	610	0.21	517	0.17
400	755	0.19	785	0.28	635	0.17	0.24	690	0.27	693	0.19	580	0.17
500	845	0.18	890	0.28	710	0.17	0.24	770	0.27	-	-	-	-
630	954	0.17	1020	0.27	790	0.16	0.22	890	0.26	-	-	-	-
800	1050	0.17	1130	0.26	870	0.15	0.2-1	990	0.25	-	-	-	-
1000	1160	0.16	1280	0.26	950	0.15	0.20	1109	0.24	-	-	-	-

<sup>\*</sup> Adjacent cable surfaces separated by one cable diameter

O Adjacent cable surfaces separated by one cable diameter



# Sustained Current Rating (AMP) (50HZ) Condition: Run in single way ducts Single, T win, Three & Four core cable with stranded PVC insulated / PVC Bedded

copper conductor

# Single Wire Armoured PVC Oversheathed Cables 600/1000 Volt grade

Conductor Approximate Volt Approximate Volt Drop Per Ampere Dring Dro	proximate Volt p Per Ampere Per Meter  mV  24 15 9.7 6.5
Area Conductor   Current Rating   Approximate Volt Drop Per Ampere Per Meter   Rating   Approximate Volt Drop Per Ampere Per Meter   Approximate Volt Drop	p Per Ampere Per Meter mV 24 15 9.7 6.5
Conductor         Current Rating         Approximate Volt Drop Per Ampere Per Meter         Current Rating         Approximate Volt Drop Per Ampere Per Meter         Rating         Drop Per Ampere Per Meter         Rating Drop Per Ampere Per Meter         Per Meter         Rating Drop Per Ampere Per Meter         Per Met	mV 24 15 9.7 6.5
1.5     -     -     -     26     27     23       2.5     -     -     -     -     34     16     29       4     -     -     -     -     45     12     38       6     -     -     -     -     57     7.5     48       10     -     -     -     -     76     2.8     64       16     -     -     -     98     1.7     93       25     -     -     -     129     1.3     107       35     -     -     -     154     0.95     129       50     216     1.0     199     0.88     183     0.66     153	24 15 9.7 6.5
2.5     -     -     -     -     34     16     29       4     -     -     -     -     45     12     38       6     -     -     -     -     57     7.5     48       10     -     -     -     -     76     2.8     64       16     -     -     -     -     98     1.7     93       25     -     -     -     129     1.3     107       35     -     -     -     154     0.95     129       50     216     1.0     199     0.88     183     0.66     153	15 9.7 6.5
4     -     -     -     -     45     12     38       6     -     -     -     -     57     7.5     48       10     -     -     -     -     76     2.8     64       16     -     -     -     -     98     1.7     93       25     -     -     -     129     1.3     107       35     -     -     -     154     0.95     129       50     216     1.0     199     0.88     183     0.66     153	9.7 6.5
6     -     -     -     -     57     7.5     48       10     -     -     -     -     76     2.8     64       16     -     -     -     -     98     1.7     93       25     -     -     -     129     1.3     107       35     -     -     -     154     0.95     129       50     216     1.0     199     0.88     183     0.66     153	6.5
10     -     -     -     -     76     2.8     64       16     -     -     -     -     98     1.7     93       25     -     -     -     -     129     1.3     107       35     -     -     -     -     154     0.95     129       50     216     1.0     199     0.88     183     0.66     153	
16     -     -     -     -     98     1.7     93       25     -     -     -     -     129     1.3     107       35     -     -     -     -     154     0.95     129       50     216     1.0     199     0.88     183     0.66     153	2.0
25     -     -     -     129     1.3     107       35     -     -     -     -     154     0.95     129       50     216     1.0     199     0.88     183     0.66     153	3.8
35     -     -     -     -     154     0.95     129       50     216     1.0     199     0.88     183     0.66     153	2.5
50 216 1.0 199 0.88 183 0.66 153	1.5
	1.1
70 262 0.75 241 0.66 225 0.49 190	0.83
70 202 0.75 241 0.00 225 0.45 150	0.57
95 308 0.63 282 0.55 275 0.41 228	0.43
120 341 0.55 311 0.47 300 0.35 260	0.35
150 375 0.46 342 0.43 346 0.28 292	0.28
185 414 0.40 375 0.38 393 0.23 339	0.24
240 463 0.38 419 0.35 455 0.22 382	0.22
300 509 0.36 459 0.32 510 0.18 428	0.18
400 545 0.35 489 0.30 574 - 490	0.17
500 585 0.33 523 0.27	-
630 632 0.31 563 0.25	-
800 662 0.27 587 0.24	
1000 703 0.27 621 0.22	-

<sup>\*</sup> Aluminium wire armoured

			Single Core *			1	win	Three & F	our Cores
	2 C	ables		3 Cables					
Nominal	Duct 1	ouching	Tre	foil Touching /	Flat		Approximate		Approximate
Area - Conductor	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Per A	ite Volt Drop Impere Meter	Current Rating	Volt Drop Per Ampere Per Meter	Current Rating	Volt Drop Per Ampere Per Meter
mm <sup>2</sup>	amp	mV	amp	mV	mV	amp	mV	amp	mV
16	-	-	-	_	-	98	2.8	83	2.5
25	-	-	-	-	-	129	1.7	107	1.4
35	-	-	-	-	-	155	1.3	129	1.12
50	222	1.0	210	0.88	0.91	185	0.94	153	0.83
70	275	0.77	255	0.66	0.68	225	0.67	190	0.56
95	330	0.63	305	0.55	0.55	271	0.48	228	0.42
120	375	0.54	345	0.46	0.47	301	0.40	260	0.34
150	418	0.49	390	0.42	0.44	340	0.34	292	0.29
185	472	0.45	440	0.39	0.41	393	0.27	331	0.24
240	565	0.39	510	0.35	0.36	455	0.23	382	0.20
300	625	0.36	565	0.32	0.34	510	0.20	428	0.18
400	712	0.34	642	0.30	0.33	574	0.19	490	0.16
500	805	0.32	728	0.27	0.30	-	-	-	-
630	975	0.30	824	0.25	0.28	-	-	-	-
800	1040	0.27	930	0.24	0.27	-	-	-	-
1000	1155	0.27	1120	0.23	0.27	-	-	-	-

# Sustained Current Rating (AMP) (50HZ) Condition: Direct in ground / in single way ducts / in air Single, T win, Three & Four core cable with stranded PVC insulated / PVC Bedded

copper conductor

## Single Wire Armoured

## PVC Oversheathed Cables 1900/3300 Volt grade

	Direct in	Ground	In Single \	Way Dutcs	In A	Air
Nominal	Single Core *	Three Core	Single Core *	Three Core	Single Core *	Three Core
Area Conductor	3 Ca	bles	3 Ca	ables	3 Ca	bles
	Trefoil To	ouching	Ducts Touch	ning in Trefoil	Trefoil To	ouching
mm <sup>2</sup>	amp	amp	amp	amp	amp	amp
16	_	97	_	82		90
25	-	125	-	105	-	118
35	-	151	_	126	_	143
50	193	178	169	150	195	173
70	236	219	228	184	244	217
95	282	264	265	221	302	266
120	319	299	284	252	348	308
150	357	336	324	282	395	351
185	401	379	357	319	453	403
240	459	436	397	388	532	474
300	513	488	434	412	607	540
400	566	548	462	471	690	620
500	621	-	493	-	776	-
630	678	-	530	-	869	-
800	608	-	551	-	937	-
1000	744	-	563	-	1010	-

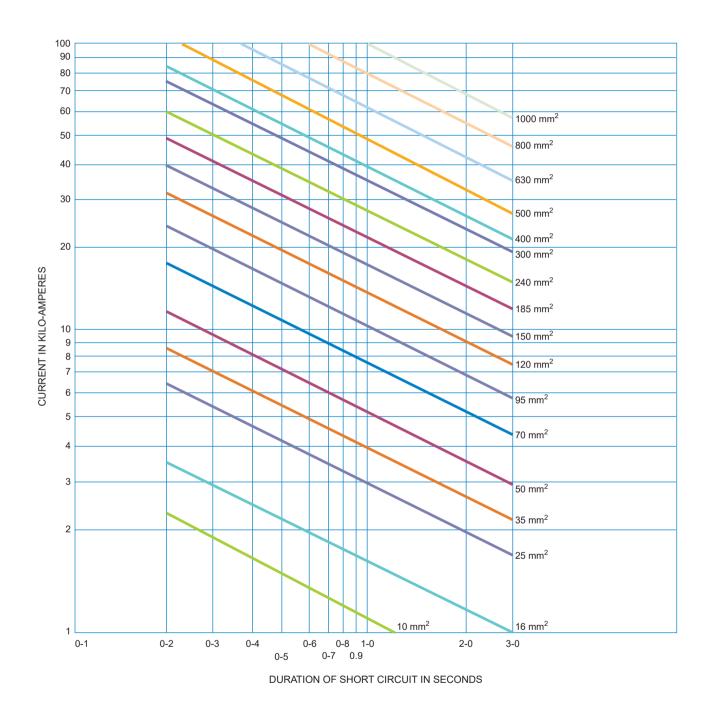
<sup>\*</sup> Aluminium wire armoured

	Direct in	Ground	In Single Way Dutcs	In Air		
Nominal	3 Single C	ore Cables	3 Single Core Cables	3 Single Core Cables		
Area Conductor	Trefoil or Laid Flat	Laid Flat	Trefoil or Laid Flat	Trefoil	Laid Flat	
	Touching Spaced *		Ducts Touching	Touching	Spaced *	
mm <sup>2</sup>	amp	amp	amp	amp	amp	
50	193	199	189	195	195	
70	236	242	228	244	240	
95	282	285	265	302	310	
120	320	320	294	348	360	
150	357	354	324	395	405	
185	401	393	367	453	462	
240	459	441	397	532	595	
300	513	483	434	607	685	
400	566	513	462	690	790	
500	621	546	493	776	900	
630	678	582	530	880	1050	
800	708	599	551	1000	1190	
1000	744	626	583	1150	1310	

 $<sup>^*</sup>$  Adjacent cable surfaces separated by one cable diameter 0 Distance between cable centres up to and including 185 mm twice overall diameter of cable 240 mm  $^{-2}$  and above - 90 mm



## Short Circuit Rating Chart Stranded Copper Conductors Short Circuit Ratings



BASIS: Cable fully loaded at start of short circuit. Conductor temperature at ent of short circuit: 130°C

### Sustained Current Rating (AMP) (50HZ)

Condition: Instaled in air

Single, Twin, Three & Four core cable with stranded Aluminium conductor

PVC insulated / PVC Bedded

## Single Wire Armoured

## PVC Oversheathed Cables 600/1000 Volt grade

		Single	Core *		Ţ	win	Three &	Four Cores
Nominal	2 C	Cables	3 C	Cables				
Area	Spa	Spaced o		Trefoil Touching		Approximate Volt	Current	Approximate Vol
Conductor	Current Rating	Approximate Volt Drop Per Ampere Per Meter			Current Rating	Drop Per Ampere Per Meter	Rating	Drop Per Ampere Per Meter
mm <sup>2</sup>	amp	mV	amp	mV	amp	mV	amp	mV
16		_	_	_	72	4.5	61	3.9
25	_	-	-	-	92	2.9	80	2.6
35	-	-	-	-	112	2.11	98	1.8
50	172	1.45	144	1.32	136	1.5	120	1.3
70	212	1.1	176	0.92	173	1.1	151	0.94
95	253	0.81	212	0.67	213	0.8	188	0.68
120	288	0.68	241	0.54	-	-	218	0.54
150	322	0.57	270	0.46	-	-	248	0.45
185	360	0.49	306	0.39	-	-	287	0.38
240	414	0.45	354	0.31	-	-	344	0.30
300	463	0.39	398	0.26	-	-	395	0.26
380	504	0.36	446	0.24	-	-	-	-
480	555	0.33	500	0.22	-	-	-	-
600	601	0.30	550	0.18	-	-	-	-
740	651	0.27	609	0.18	-	-	-	-
960	680	0.24	658	0.17	-	-	-	-
1200	720	0.22	709	0.16	-	-	-	-

<sup>\*</sup> Aluminium wire armoured ODistance between cable centrals: up to and including 185mm <sup>2</sup> - twice overall diameter of cable 240mm <sup>2</sup> and above - 90mm

			Single	e Core			Tv	vin	Three & F	our Cores
	2 C	ables	3 C	ables	3 C	ables				
Nominal Area	Spa	iced *	Trefoil	Touching	Laid Flat	Spaced *		Approximate		Approximate
Conductor	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Volt Drop Per Ampere Per Meter	Current Rating	Volt Drop Per Ampere Per Meter
mm <sup>2</sup>	amp	mV	amp	mV	amp	mV	amp	mV	amp	mV
16	-	-	-	-	-	-	69	4.5	52	3.9
25	-	-	-	-	-	-	90	2.8	78	2.5
35	-	-	-	-	-	-	109	2.1	95	1.8
50	165	1.6	128	1.3	164	1.3	134	1.5	116	1.3
70	170	1.12	163	0.9	208	0.95	170	1.12	148	0.94
95	255	0.80	202	0.68	255	0.72	208	0.80	183	0.69
120	298	0.66	236	0.54	297	0.60	-	-	212	0.54
150	340	0.56	270	0.45	340	0.52	-	-	243	0.45
185	392	0.46	314	0.38	392	0.45	-	-	281	0.38
240	468	0.43	376	0.30	468	0.43	-	-	335	0.29
300	540	0.38	436	0.25	540	0.38	-	-	387	0.26
380	627	0.36	509	0.23	627	0.38	-	-	-	-
460	727	0.32	591	0.20	727	0.30	-	-	-	-
600	830	0.29	673	0.18	830	0.28	-	-	-	-
740	960	0.28	775	0.17	959	0.27	-	-	-	-
960	1134	0.26	909	0.16	1131	0.24	-	-	-	-
1200	1295	0.18	1030	0.16	1292	0.24	-	-	-	-

<sup>\*</sup> Distance between cable centres Up to and including 185 mm

 $<sup>^2</sup>$  twice over all diameter of cable 240 mm  $^2$  and above - 90mm



# Sustained Current Rating (AMP) (50HZ) Condition: Laid Direct in ground Single, Twin, Three & Four core cable with stranded Aluminium conductor PVC insulated / PVC Bedded

# Single Wire Armoured PVC Oversheathed Cables 600/1000 Volt grade

		Single	Core *		Т	win	Three &	Four Cores
Nominal	2 C	ables	3 C	ables				
Area	Spa	Spaced <sup>o</sup>		Trefoil Touching		Approximate Volt	Current	Approximate Volt
Conductor	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Prop Per Ampere Boting Drop Per A		Rating	Drop Per Ampere Per Meter	Rating	Drop Per Ampere Per Meter
mm <sup>2</sup>	amp	mV	amp	mV	amp	mV	amp	mV
16	_	_	_	_	85	4.5	72	3.9
25	-	-	-	-	110	2.95	94	2.5
35	-	-	-	-	133	2.12	112	1.8
50	180	1.5	154	1.3	157	1.5	134	1.3
70	221	1.1	188	0.93	196	1.1	165	0.92
95	265	0.79	226	0.68	235	1.81	200	0.67
120	302	0.64	257	0.55	-	-	228	0.64
150	338	0.53	288	0.46	-	-	255	0.44
185	382	0.44	326	0.38	-	-	290	0.36
240	442	0.36	377	0.32	-	-	338	0.28
300	498	0.31	424	0.27	-	-	382	0.24
380	558	0.27	475	0.24	-	-	-	-
480	626	0.25	532	0.20	-	-	-	-
600	681	0.23	586	0.20	-	-	-	-
740	764	0.22	648	0.18	-	-	-	-
960	829	0.20	701	0.17	-	-	-	-
1200	895	0.19	755	0.17	-	-	-	-

<sup>\*</sup> Aluminium wire armoured

				5	Single Core	е				Tv	vin	Three & F	our Cores
	2 Ca	ables	Spa	ced *			3 Cables						
Nominal	Touc	ching			Trefoil or	Laid Flat	Touching	Laid Flat	Spaced *		Approximate		Approximate
Area Conductor	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Volt Per A	ximate Drop mpere Meter	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Volt Drop Per Ampere Per Meter	Current Rating	Volt Drop Per Ampere Per Meter
						Trefo	il Flat						
mm <sup>2</sup>	amp	mV	amp	mV	amp	mV	mV	amp	mV	amp	mV	amp	mV
16										04	4.5	77	0.0
	-	-	-	-	-	-	-	-	-	91	4.5		3.9
25 35	-	_		_	_	-	-	-	_	118	2.9 2.1	100	2.5
50	184	1.5	184	1.5	- 154	1.30	1.3	160	1.3	142 168	1.5	120 143	1.8 1.30
70	226	1.5	228	1.1	188	0.92	1.92	197	0.93	200	1.12	176	0.93
95	270	0.78	272	0.80	226	0.92	0.70	235	0.93	250	0.80	213	0.93
120	307	0.78	312	0.66	257	0.68	0.70	267	0.56	200	0.60	272	0.69
150	343	0.62	347	0.56	288	0.45	0.35	298	0.36		-	310	0.36
185	384	0.52	400	0.30	326	0.43	0.46	345	0.40	-	-	360	0.40
240	441	0.34	465	0.47	377	0.30	0.32	395	0.40	-	_	410	0.40
300	500	0.29	475	0.40	424	0.30	0.32	440	0.30		_	410	0.30
380	580	0.23	525	0.33	475	0.22	0.25	500	0.30		_	-	-
480	680	0.24	*595	0.30	545	0.20	0.22	570	0.26				_
600	730	0.20	*655	0.30	615	0.20	0.20	640	0.24	_	_	_	_
740	830	0.20	*760	0.27	690	0.17	0.19	750	0.24	_	_	_	_
960	955	0.18	965	0.26	790	0.15	0.18	860	0.23	-	-	-	_
1200	1055	0.17	1110	0.26	870	0.15	0.17	970	0.22	-	-	-	-

<sup>\*</sup> Adjacent cable surfaces separated by one cable diameter

# Sustained Current Rating (AMP) (50HZ) Condition: Run in single way ducts Single, Twin, Three & Four core cable with stranded Aluminium conductor PVC insulated / PVC Bedded

# Single Wire Armoured PVC Oversheathed Cables 600/1000 Volt grade

		Single	Core *			Twin	Three &	Four Cores
Nominal	2 (	Cables	3 (	Cables				
Area	Sp	Spaced <sup>o</sup>		Trefoil Touching		Approximate Volt	Current	Approximate Volt
Conductor	Current Rating	Drop Per Ampere Current Drop Per Amp		Approximate Volt Drop Per Ampere Per Meter	Rating	Drop Per Ampere Per Meter	Rating	Drop Per Ampere Per Meter
mm <sup>2</sup>	amp	mV	amp	mV	amp	mV	amp	mV
16	_	_	_	_	75	4.5	62	3.9
25	-	-	-	-	96	2.8	81	2.5
35	-	-	-	-	115	2.1	97	1.8
50	166	1.6	154	1.45	137	1.5	116	1.3
70	204	1.1	188	0.98	170	1.1	144	0.93
95	241	0.79	222	0.76	204	0.77	174	0.69
120	274	0.72	252	0.63	-	-	199	0.56
150	306	0.65	280	0.56	-	-	223	0.48
185	335	0.56	306	0.48	-	-	254	0.40
240	381	0.47	347	0.42	-	-	298	0.34
300	423	0.43	384	0.37	-	-	338	0.30
380	455	0.39	411	0.34	-	-	-	-
480	498	0.38	449	0.32	-	-	-	-
600	538	0.34	483	0.29	-	-	-	-
740	584	0.32	523	0.28	-	-	-	-
960	619	0.29	550	0.26	-	-	-	-
1200	664	0.28	588	0.25	-	-	-	-

<sup>\*</sup> Aluminium wire armoured

			Single Core			Т	win	Three &	Four Cores
	2 C	ables		3 Cables					
Nominal Area	Spa	iced o	Trefoil Touching / Flat				Approximate		Approximate
Conductor	Current Rating	Approximate Volt Drop Per Ampere Per Meter	Current Rating	Per A	ate Volt Drop Ampere Meter	Current Rating	Volt Drop Per Ampere Per Meter	Current Rating	Volt Drop Per Ampere Per Meter
mm <sup>2</sup>	amp	mV	amp	mV	mV	amp	mV	amp	mV
16	-	-	-	-	-	75	4.5	65	3.9
25	-	-	-	-	-	96	2.8	84	2.5
35	-	-	-	-	-	117	2.1	98	1.8
50	166	1.6	160	1.4	1.4	137	1.5	120	1.3
70	204	1.1	192	1.01	1.02	167	1.1	145	0.93
95	246	0.87	230	0.76	0.76	205	0.77	174	0.69
120	382	0.73	264	0.64	0.64	-	-	198	0.56
150	320	0.63	292	0.56	0.56	_	-	225	0.48
165	360	0.55	330	0.48	0.49	-	-	255	0.40
240	418	0.49	382	0.42	0.43	-	-	295	0.34
300	474	0.43	434	0.38	0.39	-	-	335	0.30
380	535	0.39	484	0.35	0.36	-	-	-	-
480	610	0.36	555	0.34	0.34	-	-	-	-
600	685	0.34	614	0.32	0.32	-	-	-	-
740	774	0.32	698	0.30	0.30	-	-	-	-
960	885	0.29	794	0.28	0.28	-	-	-	-
1200	995	0.28	888	0.25	0.26	-	-	-	-



### Sustained Current Rating (AMP) (50HZ)

Condition: Direct in ground / in single way ducts / in air

Single, Twin, Three & Four core cable with stranded Aluminium conductor

PVC insulated / PVC Bedded

## Single Wire Armoured

### PVC Oversheathed Cables 1900/3300 Volt grade

	Direct in	Ground	In Single \	Way Dutcs	In a	Air		
Nominal	Single Core	Three Core	Single Core *	Three Core	Single Core *	Three Core		
Area Conductor	3 Ca	bles	3 Ca	ables	3 Ca	bles		
	Trefoil T	ouching	Ducts Touch	ning in Trefoil	Trefoil To	Trefoil Touching		
mm <sup>2</sup>	amp	amp	amp	amp	amp	amp		
16	_	74	-	62	-	64		
25	-	95	-	80	-	84		
35	-	114	-	96	-	102		
50	147	136	146	114	135	122		
70	180	168	177	141	170	154		
95	215	201	212	169	208	189		
120	244	230	239	193	240	220		
150	273	257	266	217	273	250		
185	309	292	290	246	317	287		
240	357	338	329	285	376	340		
300	402	381	363	322	431	388		
380	450	-	389	-	496	-		
480	503	-	424	-	568	-		
600	583	-	456	-	637	-		
740	610	-	492	-	720	-		
960	658	-	517	-	802	-		
1200	707	-	552	-	884	-		

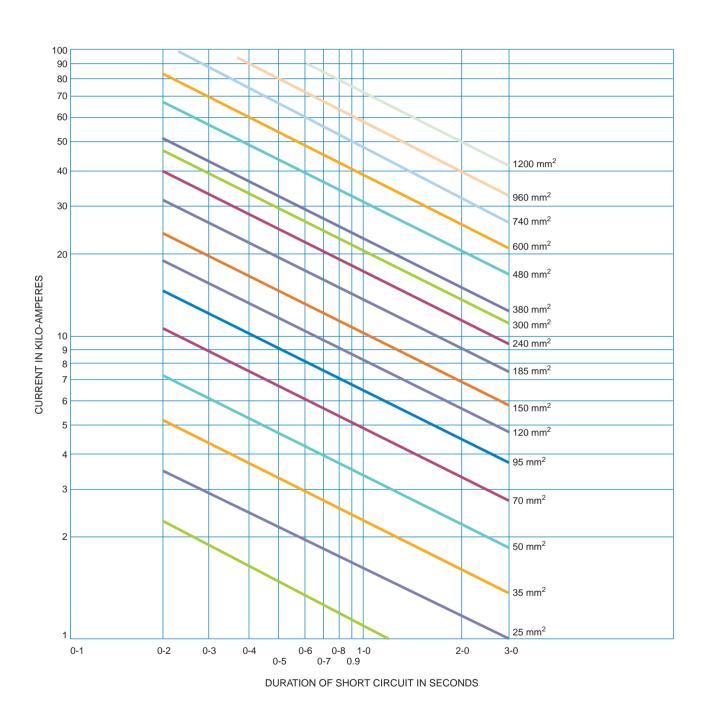
<sup>\*</sup> Aluminium wire armoured

	Direct in	Ground	In Single Way Dutcs	In Air 3 Single Core Cables		
Nominal	3 Single Co	re Cables	3 Single core cables			
Area Conductor	Trefoil or Laid Flat	Laid Flat	Trefoil or Laid Flat	Trefoil	Laid Flat	
	Touching Spaced *		Ducts Touching	Touching	Spaced <sup>O</sup>	
mm <sup>2</sup>	amp	amp	amp	amp	amp	
	·					
50	148	135	148	135	145	
70	185	190	180	172	180	
95	220	230	220	210	220	
120	250	255	245	245	260	
150	275	285	275	275	295	
185	312	330	315	320	345	
240	365	380	365	380	440	
300	410	425	410	435	510	
380	465	485	465	505	580	
490	520	550	520	585	620	
600	525	615	585	655	755	
740	648	700	650	760	826	
960	740	810	755	890	1010	
1200	815	900	840	1010	1140	

<sup>\*</sup> Adjacent cable surfaces separated by one cable diameter O Distance between cable centres Up to and including 185 mm

 $<sup>^2</sup>$  - twice overall diameter of cable 240 mm  $^2$  and above - 90 mm

# Short Circuit Rating Chart Stranded Aluminium Conductors Short Circuit Ratings



BASIS: Cable fully loaded at start of short circuit. Conductor temperature at ent of short circuit: 130°C



#### SECTION 5

## **Current Rating and Circuit Protection**

Cables insulated with PVC, which is a thermoplastic material, may sustain serious damage when subjected, even for relatively short periods, to temperatures higher than that permissible for continuous operation.

The full current rating of PVC insulated cables corresponds to a Continuous operating conductor temperature of 70  $^{\circ}$ C, the maximum permissible for this type of cable. Accordingly, it is essential that such cables shall be operated at full rating as given in the tables only if suitably protected against excess currents arising from abnormal conditions. It is shown in ERA Report 5074 that, if the duration of such excess currents does not exceed four hours, protection is considered to be adequate if the minimum current at which it is designed to operate does not exceed 1.45 times the tabulated ratings where cables are laid in air or in ducts and not more than 1.3 times the tabulated ratings where the cables are laid direct in the ground.

Where the circuit protection is such that operation of a cable at full rating is not permissible under the foregoing provisions, the cable required for a given continuous load current shall be selected to have a rating as given in the tables which shall be not less than:

- (a) the given continuous load current,
- (b) 1. for cables in air or in ducts, 0.69 of the minimum current at which the excess current protection is designed to operate, or
  - 2. for cables laid direct in the ground 0.77 of the minimum current at which excess current protection is designed to operate.



Groups, Twin or Multi-Core **Laid Direct** 

Group Rating Factors
For Twin or Multi-Core Cables in Horizontal Formation
Laid Direct in the Ground

		spacing •				
	Number of Cables In			SPACING METER		l l
	Group	Touching	0.15	0.3	0.45	0.6
	2	0.81	0.87	0.91	0.93	0.95
600/1000 Volt	3	0.70	0.78	0.84	0.88	0.90
	4	0.63	0.74	0.81	0.86	0.89
	5	0.59	0.70	0.78	0.84	0.87
	6	0.55	0.46	0.77	0.83	0.87
Cables						
	7	0.52	0.66	0.75	0.82	0.86
	8	0.50	0.64	0.75	0.81	0.86
	9	0.48	0.63	0.74	0.81	0.85
	10	0.47	0.62	0.73	DAD	0.85
	11	0.45	0.61	0.73	0.80	0.85
	12	0.44	0.60	0.72	0.80	0.84
	2	0.80	0.85	0.89	0.91	0.93
	3	0.68	0.76	0.81	0.84	0.87
	4	0.62	0.71	0.77	0.81	0.84
	5	0.57	0.66	0.73	0.78	0.82
	6	0.54	0.64	0.71	0.77	0.81
900/3300 Volt Cables						
	7	0.51	0.61	0.69	0.75	0.79
	8	0.49	0.59	0.68	0.74	0.79
	9	0.47	0.58	0.67	0.73	0.78
	10	0.45	0.57	0.66	0.73	0.78
	11	0.44	0.55	0.65	0.72	0.77
	12	0.43	0.54	0.64	0.72	0.77



#### Groups, Twin or Multi-Core **Laid Direct**

Group Rating Factors
For Twin or Multi-Core Cables in Tier Formation
Laid Direct in the Ground

			FO	RMATION OF CABI	LE *	
	Spacing of Cables Meter	* <b>+ + + + + + + + + +</b>	00	000	000	000
	Touching	0.69	0.62	0.53	0.44	0.40
	0.15	0.77	0.71	0.62	0.53	0.48
600/1000	0.30	0.81	0.77	0.68	0.58	0.53
Volt Cables	0.45	0.83	0.80	0.72	0.62	0.56
	0.60	0.85	0.82	0.74	0.64	0.59
	Touching	0.68	0.61	0.52	0.43	0.38
1900/3300	0.15	0.75	0.69	0.59	0.50	0.46
Volt Cables	0.30	0.79	0.74	0.65	0.55	0.50
	0.45	0.81	0.77	0.68	0.58	0.53
	0.60	0.83	0.79	0.71	0.61	0.56

<sup>\*</sup> The factors in the last column also apply when the larger dimension of the formation is horizontal.

### Groups, Twin or Single-Core Laid Direct

Group Rating Factors
For Circuits of Three Single-Core Cables, Laid Flat Spaced
Horizontal Formation, Laid Direct in the Ground

Horizontal Formation, Laid Direct in the Ground								
			(600/1000 VOLT CABLES ONLY)					
	Number of		SPACING OF CIF	RCUITS - METER				
	Circuits	1.15 *	0.30	0.45	0.60			
	2	0.83	0.88	0.91	0.93			
	3	0.72	0.79	0.84	0.87			
	4	0.67	0.76	0.81	0.85			
	5	0.63	0.72	0.79	0.83			
	6	0.61	0.71	0.77	0.82			
	7	0.59	0.69	0.76	0.81			
	8	0.57	0.68	0.76	0.81			
	9	0.56	0.67	0.75	0.80			
	10	0.55	0.67	0.74	0.80			
	11	0.54	0.66	0.74	0.80			
	12	0.53	0.65	0.74	0.80			

<sup>\*</sup> These spacings will not be possible for some of the larger diameter cables.

Group Rating Factors
For Circuits of Two Single-Core Cables, Laid Flat Touching Horizontal Formation, Laid Direct in the Ground

ion, Laid Bireet iii					
		(600/10	00 VOLT CABLE	S ONLY)	
Number of		SPACINO	G OF CIRCUITS	- METER	
Circuits	Touching	0.15	0.30	0.45	0.60
		•			
2	0.79	0.84	0.89	0.91	0.93
3	0.68	0.74	0.80	0.85	0.88
4	0.62	0.69	0.77	0.82	0.86
5	0.57	0.65	0.74	0.80	0.84
6	0.54	0.63	0.72	0.79	0.83
7	0.52	0.60	0.71	0.78	0.83
8	0.50	0.59	0.70	0.77	0.82
9	0.48	0.57	0.69	0.76	0.82
10	0.47	0.56	0.68	0.76	0.81
11	0.46	0.56	0.67	0.75	0.81
12	0.45	0.55	0.67	0.75	0.81



#### Groups, Twin or Single-Core Laid Direct

Group Rating Factors
For Twin or Multi-Core Cables in Horizontal Formation Laid Direct in the Ground

					$\bigcirc$			
	Spacing of Cables	SPACING OF CIRCUITS - METER						
	Meter	0.15 *	0.30 *	0.45	0.60			
		,						
	2	0.81	0.86	0.90	0.92			
	3	0.70	0.77	0.82	0.86			
	4	0.65	0.74	0.79	0.84			
	5	0.61	0.70	0.77	0.82			
600/1000 Volt	6	0.59	0.68	0.75	0.81			
Cables								
	7	0.56	0.67	0.74	0.80			
	8	0.55	0.66	0.74	0.79			
	9	0.54	0.65	0.73	0.79			
	10	0.53	0.64	0.72	0.78			
	11	0.52	0.64	0.72	0.78			
	12	0.51	0.63	0.72	0.78			
	2	0.80	0.84	0.87	0.89			
	3	0.69	0.75	0.79	0.82			
	4	0.63	0.70	0.75	0.79			
	5	0.59	0.66	0.72	0.76			
	6	0.56	0.64	0.70	0.74			
1900/3300 Volt Cables								
	7	0.53	0.62	0.68	0.73			
	8	0.52	0.60	0.67	0.72			
	9	0.50	0.59	0.66	0.71			
	10	0.49	0.58	0.65	0.71			
	11	0.48	0.57	0.65	0.70			
	12	0.47	0.57	0.64	0.70			

<sup>\*</sup> These spacings will not be possible for some of the larger diameter cables.

Groups, Twin or Single-Core Laid Direct

Group Rating Factors
For Circuits of Three Single-Core Cables, in Tire-Touching or Laid Flat Touching Horizontal Formation, Laid Direct

Honzontai i officiation, Eald Birect									
	Number of Cables in Group	SPACING OF CIRCUITS - METER							
	элгар		ching						
		Trefoil	Laid Flat	0.15 *	0.30	0.45	0.60		
	0	0.70	0.04	0.00	0.00	0.04	0.00		
	2	0.78	0.81	0.83	0.88	0.91	0.93		
	3	0.66	0.70	0.73	0.79	0.84	0.87		
	4	0.61	0.64	0.68	0.73	0.81	0.85		
	5	0.56	0.60	0.64	0.73	0.79	0.83		
600/1000 Volt	6	0.53	0.57	0.61	0.71	0.78	0.82		
Cables	7	0.50	0.54	0.50	0.00	0.70	0.00		
	7	0.50	0.54	0.59	0.69	0.76	0.82		
	8	0.49	0.53	0.57	0.68	0.76	0.81		
	9	0.47	0.51	0.56	0.67	0.75	0.81		
	10	0.46	0.50	0.55	0.67	0.75	0.80		
	11	0.44	0.49	0.54	0.66	0.74	0.80		
	12	0.43	0.48	0.53	0.66	0.74	0.80		
	2	0.78	0.80	0.82	0.86	0.89	0.91		
	3	0.66	0.68	0.71	0.77	0.80	0.83		
	4	0.59	0.62	0.65	0.72	0.77	0.80		
	5	0.55	0.58	0.61	0.68	0.74	0.78		
1900/3300 Volt	6	0.52	0.55	0.58	0.66	0.72	0.76		
Cables									
	7	0.49	0.52	0.56	0.64	0.70	0.75		
	8	0.47	0.50	0.54	0.63	0.69	0.74		
	9	0.45	0.48	0.52	0.61	0.68	0.74		
	10	0.44	0.47	0.51	0.61	0.68	0.73		
	11	0.43	DAIS	0.50	0.60	0.67	0.73		
	12	0.41	0.45	0.49	0.59	0.67	0.72		

<sup>\*</sup> These spacings will not be possible for some of the larger diameter cables.



### Groups, Twin or Single-Core Laid Direct

Group Rating Factors
For Circuits of Three Single-Core Cables in Trefoil Touching
Tier Formation, Laid Direct in the Ground

		FORMA	ATION OF CABLE CIRC	CUITS *	
	Spacing of Cable Circuits Meter				
	Touching	0.66	0.59	0.53	0.49
	0.15	0.71	0.65	0.58	0.55
600/1000 Volt Cables	0.30	0.76	0.71	0.63	0.60
	0.45	0.79	0.74	0.66	0.63
	0.60	0.80	0.77	0.68	0.65
	Touching	0.66	0.59	0.53	0.49
1000/2200	0.15	0.70	0.64	0.57	0.54
1900/3300 Volt Cables	0.30	0.74	0.69	0.62	0.59
	0.45	0.77	0.72	0.65	0.62
	0.60	0.79	0.74	0.67	0.64

The figures given are averages over the appropriate range of conductors sizes and types of cable, and relate to the standard depth of laying. For particular cases the group rating factor may be calculated using the methods given ERA Report Ref. F/T187 and IEC 60287.

\* The factors in the last two columns also apply when the larger dimension of the formation is horizontal.

in

Groups, Twin or Multi-Core Single-Way Ducts

Group Rating Factors
For Twin or Multi-Core Cables in Single-Way Ducts
Horizontal Formation

				h @				
			Spacing					
	Number of	SPACING - METER						
	Ducts in Group	Touching	0.30	0.45	0.60			
				•				
	2	0.90	0.93	0.95	0.96			
	3	0.83	0.88	0.91	0.93			
	4	0.79	0.85	0.89	0.92			
	5	0.75	0.83	0.88	0.91			
000/4000 \/ .	6	0.73	0.82	0.87	0.90			
600/1000 Volt Cables								
	7	0.71	0.81	0.86	0.89			
	8	0.70	0.80	0.85	0.89			
	9	0.68	0.79	0.85	0.89			
	10	0.67	0.79	0.85	0.89			
	11	0.66	0.78	0.84	0.88			
	12	0.66	0.78	0.84	0.88			
	2	0.88	0.91	0.93	0.94			
	3	0.80	0.85	0.88	0.90			
	4	0.76	0.81	0.85	0.88			
	5	0.72	0.78	0.83	0.86			
	6	0.69	0.76	0.81	0.85			
1900/3300 Volt Cables								
Capies	7	0.67	0.75	0.80	0.84			
	8	0.65	0.74	0.79	0.83			
	9	0.63	0.72	0.78	0.83			
	10	0.62	0.72	0.78	0.82			
	11	0.61	0.71	0.77	0.82			
	12	0.60	0.70	0.77	0.81			



Groups, Single-Core Single-Way Ducts

Group Rating Factors
For Single-Core Cables in Trefoil Single-Way Ducts
Horizontal Formation

riorizoritari romilat								
	Number of	SPACING - METER						
	Circuits	Touching	0.45	0.60				
	2	0.87	0.91	0.93				
	3	0.78	0.84	0.87				
	4	0.74	0.81	0.85				
	5	0.70	0.79	0.83				
600/1000 Volt	6	0.69	0.78	0.82				
Cables								
	7	0.67	0.76	0.82				
	8	0.66	0.76	0.81				
	9	0.65	0.75	0.81				
	10	0.64	0.75	0.80				
	11	0.63	0.74	0.80				
	12	0.63	0.74	0.80				
	2	0.85	0.88	0.90				
	3	0.75	0.80	0.83				
	4	0.70	0.77	0.80				
	5	0.67	0.74	0.78				
1900/3300 Volt	6	0.64	0.72	0.76				
Cables								
	7	0.62	0.70	0.75				
	8	0.61	0.69	0.74				
	9	0.59	0.68	0.73				
	10	0.58	0.67	0.73				
	11	0.57	0.67	0.72				
	12	0.57	0.66	0.72				

## Groups, Twin or Multi-Core Single-Way Ducts

# Group Rating Factors For Twin or Multi-Core Cables in Single-Way Ducts in Tier Formation

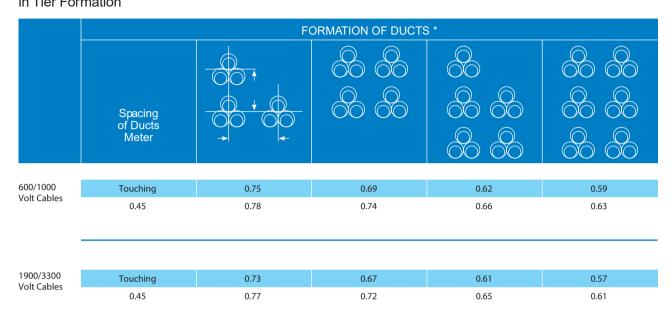
			FOF	RMATION OF DUC	TS *	
	Spacing of Ducts Meter	<b>↓</b>		000	000	
	<b>+</b>	0.00	0.77	0.00	0.50	0.54
600/1000	Touching	0.82	0.77	0.63	0.59	0.54
Volt Cables	0.30	0.85	0.82	0.74	0.65	0.60
	0.45	0.87	0.84	0.77	0.68	0.63
1000/0000	Touching	0.80	0.74	0.65	0.56	0.51
1900/3300 Volt Cables	0.30	0.83	0.79	0.70	0.61	0.56
	0.45	0.85	0.81	0.74	0.65	0.59

<sup>\*</sup> The factors in the last two columns also apply when the larger dimension of the formation is horizontal.



Groups, Single-Core Single-Way Ducts Ambient Air Temperature

# Group Rating Factors For Twin or Multi-Core Cables in Single-Way Ducts in Tier Formation



<sup>\*</sup> The factors in the last two columns also apply when the larger dimension of the formation is horizontal.

## Depth of Laying Laid Direct Ground Temperature

Rating Factors
For Depth of Laying for Cables Laid Direct in the Ground

Depth	600	/ 1000 VOLT CAB	1900 / 3300 V	OLT CABLES	
of Laying Metre	Up To 50 mm <sup>2</sup>	70 mm <sup>2</sup> to 300 mm <sup>2</sup>	Above 300 mm <sup>2</sup>	Up To 300 mm <sup>2</sup>	Above 300 mm <sup>2</sup>
0.5	1.00	1.00	1.00	-	-
0.6	0.99	0.98	0.97	-	-
0.8	0.97	0.96	0.94	1.00	1.00
1.0	0.95	0.93	0.92	0.98	0.97
1.25	0.94	0.92	0.89	0.96	0.95
1.5	0.93	0.90	0.87	0.95	0.93
1.75	0.92	0.89	0.86	0.94	0.91
2.0	0.91	0.88	0.85	0.92	0.89
2.5	0.90	0.87	0.84	0.91	0.88
3.0 or more	0.89	0.85	0.82	0.90	0.86

Rating Factors
For Variation in Ground Temperature
For Cables Laid Direct in the Ground Temperature

Ground Temperature <sup>O</sup> C	10	15	20	25	30	35	40	45	50
Rating Factor									
(Maximum Conductor	1.04	1.00	0.95	0.90	0.85	0.80	0.74	0.67	0.60
Temperature 70°C)									



## Thermal Resistivity of Soil Twin or Multi-Core **Laid Direct**

Rating Factors
For Variation in Thermal Resistivity of Soil
Twin or Multi-Core Cables Laid Direct in the Ground

Nominal Area of		VALUE OF g, Km / W									
Conductor mm <sup>2</sup>	0.7	0.8	0.9	1.0	1.5	2.0	2.5	3.0	3.5	4.0	
1.5/2.5	1.12	1.09	1.07	1.04	0.94	0.86	0.80	0.75	0.70	0.66	
4	1.13	1.10	1.07	1.05	0.94	0.85	0.79	0.74	0.69	0.65	
6	1.14	1.10	1.07	1.05	0.93	0.85	0.79	0.74	0.68	0.64	
10	1.15	1.11	1.08	1.05	0.93	0.85	0.78	0.73	0.67	0.63	
16	1.16	1.12	1.08	1.05	0.93	0.84	0.77	0.72	0.66	0.62	
25	1.17	1.13	1.09	1.05	0.93	0.83	0.77	0.71	0.65	0.61	
35	1.17	1.13	1.09	1.06	0.92	0.83	0.76	0.71	0.65	0.61	
50	1.17	1.13	1.09	1.06	0.92	0.83	0.76	0.71	0.65	0.61	
70	1.18	1.14	1.09	1.06	0.92	0.83	0.75	0.70	0.64	0.60	
95	1.18	1.14	1.09	1.06	0.92	0.83	0.75	0.70	0.64	0.60	
120	1.19	1.14	1.10	1.06	0.92	0.82	0.75-	0.69	0.64	0.60	
150	1.19	1.14	1.10	1.06	0.92	0.82	0.75	0.69	0.63	0.59	
185	1.19	1.14	1.10	1.06	0.92	0.82	0.74	0.69	0.63	0.59	
240	1.20	1.15	1.10	1.07	0.92	0.81	0.74	0.69	0.63	0.59	
300/400	1.20	1.15	1.10	1.07	0.92	0.81	0.74	0.69	0.63	0.59	

## Thermal Resistivity of Soil Two of Three Single-Core **Laid Direct**

Rating Factors
For Variation in Thermal Resistivity of Soil for
Two or Three Single-Core Cables Laid Direct in the Ground

Nominal Area of		VALUE OF g, Km / W									
Conductor mm <sup>2</sup>	0.7	0.8	0.9	1.0	1.5	2.0	2.5	3.0	3.5	4.0	
50	1.21	1.16	1.11	1.07	0.91	0.81	0.73	0.68	0.63	0.59	
70	1.22	1.16	1.12	1.07	0.91	0.81	0.73	0.68	0.63	0.59	
95	1.22	1.16	1.12	1.07	0.91	0.81	0.73	0.68	0.63	0.59	
120	1.22	1.16	1.12	1.07	0.91	0.81	0.73	0.68	0.63	0.59	
150	1.22	1.16	1.12	1.07	0.91	0.81	0.73	0.68	0.63	0.59	
185	1.22	1.17	1.12	1.07	0.91	0.81	0.73	0.68	0.62	0.59	
240	1.23	1.17	1.12	1.07	0.91	0.80	0.73	0.68	0.62	0.59	
300	1.23	1.17	1.12	1.07	0.91	0.80	0.73	0.68	0.62	0.59	
380/400	1.23	1.17	1.12	1.07	0.91	0.80	0.73	0.67	0.62	0.58	
480/500	1.23	1.17	1.12	1.07	0.91	0.80	0.73	0.67	0.62	0.58	
600/630	1.23	1.17	1.12	1.07	0.91	0.80	0.73	0.67	0.61	0.58	
740/800	1.23	1.17	1.12	1.07	0.91	0.80	0.72	0.66	0.61	0.58	
960/1000	1.24	1.18	1.12	1.07	0.91	0.80	0.72	0.66	0.61	0.58	
1200	1.24	1.18	1.12	1.08	0.90	0.80	0.72	0.66	0.61	0.58	

Depth of Laying Single, Twin and Multi-Core Single-Way Ducts Ground Temperature

Rating Factors
For Depth of Laying Single, Twin or Multi-Core Cables in Single-Way Ducts

Depth of Laying	600 / 1000 V	OLT CABLES	1900 / 3300 VOLT CABLES		
Metre	Single-Core	Multi-Core	Single-Core	Multi-Core	
0.50	1.00	1.00	-	-	
0.60	0.98	0.99	-	-	
0.80	0.95	0.98	1.00	1.00	
1.00	0.93	0.96	0.98	0.99	
1.25	0.91	0.95	0.95	0.97	
1.50	0.89	0.94	0.94	0.96	
1.75	0.88	0.94	0.92	0.96	
2.00	0.87	0.93	0.91	0.95	
2.50	0.84	0.92	0.89	0.94	
3.0 or more	0.85	0.91	0.88	0.93	

Rating Factors
For Variation in Ground Temperature for Cables Laid in Ducts

Ground Temperature, <sup>O</sup> C	10	15	20	25	30	35	40	45	50
Rating Factor									
(Maximum Conductor	1.04	1.00	0.95	0.90	0.85	0.80	0.74	0.67	0.60
Temperature 70°C)									

Rating Factors For Variation in Ambient Air Temperature

Air Temperature, <sup>o</sup> C	25	30	35	40	45	50	55
Rating Factor							
(Maximum Conductor	1.06	1.00	0.94	0.87	0.79	0.71	0.61
Temperature 70°C)							



## Thermal Resistivity of Soil Twin and Multi-Core Single-Way Ducts

Rating Factors
For Variation in Thermal Resistivity of Soil
Twin or Multi-Core Cables Laid in Single-Way Ducts

Nominal Area of		VALUE OF g, Km / W									
Conductor mm <sup>2</sup>	0.7	0.8	0.9	1.0	1.5	2.0	2.5	3.0	3.5	4.0	
1.5/2.5	1.04	1.03	1.02	1.02	0.98	0.94	0.91	0.88	0.86	0.83	
4	1.00	1.00	1.03	1.02	0.97	0.94	0.90	0.87	0.85	0.82	
6	1.05	1.04	1.03	1.02	0.97	0.93	0.90	0.86	0.84	0.81	
10	1.05	1.04	1.03	1.02	0.97	0.93	0.89	0.86	0.83	0.80	
16	1.06	1.04	1.03	1.02	0.97	0.92	0.88	0.85	0.82	0.79	
25	1.06	1.05	1.03	1.02	0.96	0.92	0.88	0.84	0.82	0.78	
35	1.06	1.05	1.03	1.02	0.96	0.92	0.87	0.83	0.81	0.77	
50	1.07	1.05	1.03	1.02	0.96	0.91	0.87	0.83	0.80	0.77	
70	1.07	1.05	1.04	1.02	0.96	0.91	0.86	0.82	0.79	0.76	
95	1.07	1.06	1.04	1.02	0.96	0.91	0.86	0.82	0.78	0.75	
120	1.08	1.06	1.04	1.03	0.95	0.90	0.85	0.81	0.78	0.74	
150	1.09	1.06	1.04	1.03	0.95	0.90	0.85	0.80	0.77	0.73	
185	1.09	1.07	1.05	1.03	0.95	0.89	0.84	0.80	0.76	0.72	
240	1.09	1.07	1.05	1.03	0.95	0.89	0.84	0.79	0.76	0.72	
300/400	1.10	1.07	1.05	1.03	0.95	0.88	0.83	0.78	0.75	0.71	

## Thermal resistivity of soil Three Single-Core in Ducts

Rating Factors
For Variation in Thermal Resistivity of Soil Three Single-Core Cables in Ducts

			•		•					
Nominal Area of					VALUE OF	g, Km / W				
Conductor mm <sup>2</sup>	0.7	0.8	0.9	1.0	1.5	2.0	2.5	3.0	3.5	4.0
50	1.11	1.08	1.06	1.04	0.94	0.87	0.82	0.77	0.73	0.69
70	1.12	1.09	1.06	1.04	0.94	0.87	0.81	0.76	0.72	0.68
95	1.12	1.09	1.06	1.04	0.94	0.87	0.81	0.76	0.72	0.68
120	1.13	1.10	1.07	1.04	0.94	0.86	0.80	0.75	0.72	0.67
150	1.13	1.10	1.07	1.04	0.94	0.86	0.80	0.75	0.71	0.67
185	1.13	1.10	1.07	1.04	0.93	0.86	0.79	0.75	0.70	0.67
240	1.14	1.11	1.07	1.04	0.93	0.86	0.79	0.74	0.70	0.66
300	1.14	1.11	1.08	1.05	0.93	0.85	0.79	0.74	0.69	0.65
380/400	1.14	1.11	1.08	1.05	0.93	0.85	0.78	0.73	0.68	0.64
480/500	1.15	1.11	1.08	1.05	0.93	0.85	0.78	0.73	0.68	0.64
600/630	1.15	1.12	1.08	1.05	0.93	0.84	0.78	0.72	0.68	0.64
740/800	1.16	1.12	1.09	1.05	0.93	0.84	0.77	0.72	0.67	0.64
960/1000	1.16	1.13	1.09	1.05	0.92	0.84	0.77	0.71	0.67	0.63
1200	1.17	1.13	1.09	1.05	0.92	0.83	0.77	0.71	0.66	0.63

## Thermal Resistivity of Soil Twin and Multi-Core Single-Way Ducts

# Rating Factors For Variation in Thermal Resistivity of Soil Two Single-Core Cables in the Ducts

Nominal Area of		VALUE OF g, Km / W									
Conductor mm <sup>2</sup>	0.7	0.8	0.9	1.0	1.5	2.0	2.5	3.0	3.5	4.0	
50	1.08	1.06	1.04	1.03	0.96	0.90	0.85	0.81	0.77	0.74	
70	1.08	1.06	1.05	1.03	0.96	0.90	0.84	0.81	0.76	0.73	
95	1.08	1.07	1.05	1.03	0.95	0.89	0.84	0.81	0.75	0.72	
120	1.09	1.07	1.05	1.03	0.95	0.89	0.83	0.79	0.75	0.71	
150	1.09	1.07	1.05	1.03	0.95	0.88	0.83	0.79	0.74	0.71	
185	1.09	1.07	1.05	1.03	0.95	0.88	0.83	0.78	0.74	0.70	
240	1.10	1.08	1.05	1.04	0.95	0.88	0.82	0.78	0.73	0.70	
300	1.10	1.08	1.06	1.04	0.95	0.87	0.82	0.77	0.72	0.69	
380/400	1.11	1.08	1.06	1.04	0.94	0.87	0.82	0.77	0.72	0.68	
480/500	1.12	1.08	1.06	1.04	0.94	0.87	0.81	0.76	0.71	0.68	
600/630	1.12	1.09	1.06	1.04	0.94	0.87	0.81	0.76	0.71	0.67	
740/800	1.13	1.10	1.07	1.04	0.94	0.86	0.80	0.75	0.71	0.67	
960/1000	1.13	1.10	1.07	1.04	0.94	0.86	0.80	0.75	0.70	0.66	
1200	1.13	1.10	1.07	1.05	0.94	0.86	0.80	0.75	0.70	0.66	



## Dimensions and Weights of Over Head Conductors

AAC ALL ALUMINIUM STRANDED CONDUCTORS										
Code Word	Nominal Size	Stranding & Wire Dia	Dia of Complete Conductor	Calculated Area of Complete Conductor	Ultimate Strength	D.C Resistance at 20 <sup>o</sup> C	Weight			
	mm <sup>2</sup>	No/mm	mm	mm <sup>2</sup>	kg	ohm/km	kg/km			
Gant	25	7/2.21	6.63	26.85	469	1.0661	73.4			
Ant	50	7/3.10	9.30	52.83	847	0.5419	144.4			
Wasp	100	7/4.39	13.17	105.95	1633	0.2702	290.1			
Arbutus	400	37/3.72	26.06	402.14	6304	0.0717	1108.7			
Hawthorn	600	61/3.35	31.95	603.78	8966	0.0479	1668.1			
Coreopsis	810.74	61/4.11	36.99	1075.06	13670	0.0356	2241.0			

ACSR ALUMINIUM CONDUCTORS - STEEL REINFORCED										
Code Word	Aluminium	Steel	Diam	neter	Area of	Area of	Rated	D.C	Weight	
	Conductor	Core	Complete Conductor	Steel Core	Aluminium	Complete Conductor	Ultimate Strength	Resistance at 20 <sup>0</sup> C		
	No/mm	No/mm	mm	mm	mm <sup>2</sup>	mm <sup>2</sup>	kg	ohm/km	kg/km	
Gopher	6/2.36	1/2.36	7.08	2.36	26.25	30.62	980	1.093	106	
Rabbit	6/3.35	1/3.35	10.05	3.35	52.88	61.69	1875	0.543	214	
Dog	6/4.72	7/1.57	14.15	4.71	104.98	118.53	3225	0.273	394	
Merlin	18/3.47	1/3.47	17.36	3.47	170.5	179.7	3936	0.1691	544	
Lynx	30/2.79	7/2.79	19.53	8.37	183.41	226.20	8192	0.158	842	
Panther	30/3.0	7/3.0	21.00	9.0	212.1	261.5	9408	0.167	974	
Osprey	18/4.465	1/4.465	22.33	4.465	281.9	297.5	6220	0.123	899	
Cuckoo	24/4.62	7/3.08	27.72	9.24	402.33	454.48	12385	0.072	1519	
Rail	45/3.70	7/2.47	29.61	7.41	483.84	517.38	11874	0.060	1599	
Cardinal	54/3.38	7/3.38	30.42	10.14	484.50	547.30	15262	0.060	1832	

## Appendix A

#### **PVC Insulated Cables**

## Recommendations for the Selection and Operation of Armoured Power Cables

#### A.1 TYPE OF FINISH

### A.1.1 Bright wire armour

Bright wire armour without further covering should be used only for cables to be installed in air in non-corrosive atmospheres.

#### A.1.2 PVC oversheath

PVC oversheath provides protection against most corrosive and wet environments. In particularly onerous cases reference should be made to the cable manufacturer.

#### A.2 VOLTAGE RATINGS

The selection of standard cables of appropriate voltage designation for particular systems depends on the type of system and on the system earthing arrangements. For this purpose, systems have been divided into two categories:

#### **CATEGORY 1**

This category comprises those systems where one of the following applies:

- (1) The neutral point or mid-point connection is earthed in such a manner that, even under fault conditions, the maximum voltage that can occur between any conductor and earth does not exceed 0.8 E.
- (2) A device is installed which automatically and instantly cuts out any part of the system which becomes accidentally earthed.
- (3) (A.C. systems only). The neutral point is earthed through an arc suppression coil, with arrangements for isolation within an hour of the occurrence of a fault.

For systems in this category the rated voltage  $E_0$  of the cable should be not less than the system voltage to neutral or mid-point, and the rated voltage E of the cable should be not less than the system voltage between lines.

#### **CATEGORY 2**

This category comprises one-wire (earth-return) systems, insulated two-wire systems, two-wire systems having one pole-earthed, insulated multiwire and polyphase systems and all other systems which do not fall into.

#### **CATEGORY 1**

For systems in this category both the rated voltages E<sub>0</sub> and E of the cable should be not less than the system voltage between lines.



## Appendix B

#### **PVC Insulated Cables**

Recommendations for Installation of Armoured Power Cables

#### **B.1 COMPLIANCE WITH REGULATIONS**

The cables should be installed and used in association with other equipment in accordance with the current regulations for the Electrical Equipment of Buildings, published by the Institution of Electrical Engineers and/or the Electricity Supply Regulations, 1937, published by Her Majesty»s Stationery Office: In countries outside Great Britain any applicable corresponding national regulations should be observed. In special environments, the appropriate regulations and codes of practice should be observed (e.g. for installations in potentially explosive atmosphere).

#### **B.2 MINIMUM TEMPERATURE DURING INSTALLATION**

Attention is drawn to the fact that as the temperature decreases, PVC compounds become increasingly stiff and brittle, with the result that if the cable is bent too quickly to too small a radius or is struck at temperatures in the region of 0  $\,^{\circ}$ C or - lower there is a risk of shattering the PVC components.

To avoid the risk of damage during handling, therefore, it is desirable that the cable specified in this standard should be installed only when both the cable and the ambient temperatures are above 0 OC and have been so for the previous 24 hours, or where special precautions have been taken to maintain the cable above this temperature.

#### **B.3 MINIMUM INSTALLATION RADIUS**

Non of the cables specified should be bent during installation to a radius smaller than that recommended below.

Finish	Overall Diameter D	Minimum Internal Radius of Bend
Circular copper conductor non-armoured	up to 10 mm above 10 mm up to 25 mm	3D 4D
	above 25 mm	6D
Circular copper conductor armoured	any	6D
Solid aluminium or shaped copper conductors, armoured or unarmoured	any	8D

#### **B.4 PREVENTION OF MOISTURE INGRESS**

Care should be exercised during installation to avoid any damage to cable coverings. This is important in Wet or other aggressive environments especially for cables which do not have extruded bedding. Unprotected open ends should not be exposed to moisture prior to final termination or jointing.

The possibility of damage to moisture seals during handling and installation of the cable should be borne in mind. Where such damage may have occurred the seals should be inspected and remade if necessary.

#### **B.5 EARTHING BONDS AND CLAMPS**

Owing to the absence of a metal sheath, all earth fault currents will return through the armour unless there is a parallel bonding connection to relieve the armour of some of the fault current. In either event, it is necessary to ensure that there is no discontinuity in the return circuit via the armour and no local spot of high resistance.

#### **B.6 COMPOUND FILLING**

Joints and sometimes terminations require filling with specified compounds to seal against wet or hazardous environments. When hot pouring compound is used, care should be taken that at the time of pouring, the temperature of the compound does not exceed 150°C.

Any joint included should be of suitable design to provide a protective seal to prevent moisture gaining access to the insulation and ferrules or to the armour connectors.

#### **B.7 EARTHING OF ARMOUR**

Provision should be made for earthing the armour to the main earth system at the supply end by means of a metallic bond of adequate conductance, the bonding connection being as short and straight as possible. It is also desirable to earth the armour at additional positions such as at joints.

Special precautions may be necessary to eliminate the risk of corrosion, especially corrosion due to the use of dissimilar metals.

## **B.8 TESTS AFTER INSTALLATION**

A voltage test after installation is not an essential requirement of this British Standard, but if a test is made it should be carried out with direct current, the value of the voltage being that specified in a Table given below.

During the test the voltage should be increased gradually to the full value and maintained continuously for 15 min between conductors and between each conductor and armour. No breakdown should occur.

TABLE: TEST VOLTAGES AFTER INSTALLATION

2	D.C. Tes	t Voltage
Cable Voltage Designation	Between Conductors	Between all Conductors and Armour
	V	V
600/1000	3500	3500
1900/3300	10000	7000



### **Conversion Tables**

## American Wire Gauge – Metric Comparison Chart

U.S. Standard (AWG)	Equivalent Cross-Section (mm²)	Nearest Available Cross-Section (mm²)	
24	0.205	0.20	
22	0.324	0.50	
20	0.511	0.50 - 0.75	
18	0.806	1.00	
16	1.286	1.50	
14	2.042	2.50	
12	3.244	4.00	
10	5.169	6.00	
9	6.508	10.00	
8	8.237	10.00	
7	10.36	16.00	
6	13.06	16.00	
5	16.51	16.00 - 25.00	
4	20.78	25.00	
3	26.21	25.00 - 35.00	
2	33.08	35.00	
1	41.66	50.00	
1/0	52.44	70.00	
2/0	66.19	70.00	
3/0	83.29	95.00	
4/0	105.20	120.00	
250 MCM	124.30	120.00 - 150.00	
300	149.00	150.00	
350	174.10	185.00	
400	198.90	240.00	
500	248.30	240.00 - 300.00	
600	298.30	300.00	
700	347.70	400.00	
750	372.80	400.00	
800	397.80	400.00	
1000	496.60 500.00		
1250	620.90	630.00	
1500	745.60	800.00	
2000 993.90		1000.00	

### **Conversion Tables**

## Comparison Between Standard Imperial and the Nearest Standard Metric Sizes of Conductors for Electric Cables

(1) Standard Imperial S Diameter Inch	Standing / Wire Inch 2	(2) Column (1) Converted to mm <sup>2</sup>	(3) Nearest Metric Standard Size mm <sup>2</sup>
(3/.029)	.0020	(1.29)	1.5
(3/.029)	.0020	(1.29)	1.5
(7/.029)	.003	(2.90)	2.5
(7/.029)	0.007	(4.52)	4
(7/.036)	0.007	(6.52)	6
(7/.044)	0.0145	(9.35)	10
(7/.064)	0.0225	(14.52)	16
(19/.052)	0.04	(25.81)	25
(19/.064)	0.06	(38.71)	35
(19/.072)	.075	(48.39)	50
(19/.083)	0.10	(64.52)	70
(37/.072)	0.15	(96.77)	95
(37/.083)	0.2	(129.0)	120
(37/.093)	0.25	(161.3)	150
(37/.103)	0.3	(193.6)	185
(61/.093)	0.4	(268.1)	240
(61/.103)	0.5	(322.6)	300
(91/.093)	0.6	(387.0)	400
(91/.103)	0.75	(483.9)	500
(127/.103)	1.0	(645.2)	630
(.2.700)	1.25	(806.4)	800
	1.5	(967.7)	1000

Note: Sizes (3/0.029", 3/0.036" 7/0.029") are manufactured by us in both imperial & Metric Sizes.

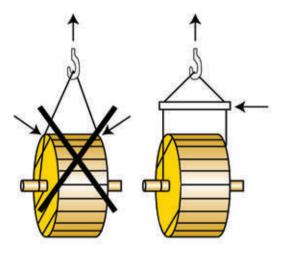


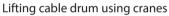


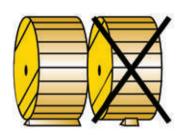
## The Right Way of Handling Cable Drums

Incorrect handling of cable drums while lifting, loading / unloading and storing can be very hazardous. Cables are supplied on heavy wooden / steel drums and should be handled by trained persons according to International Regulations.

## Follow these Instructions

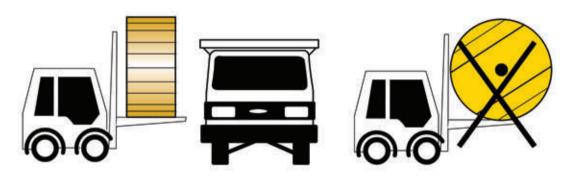








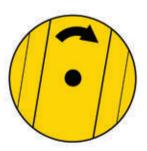
Drums should never be laid flat on their sides Always use proper wedges to prevent drums rolling



Lifting cable drums correctly using fork lifts



Secure drums properly for transportation



The right way to roll the drums Follow the direction shown by the arrow



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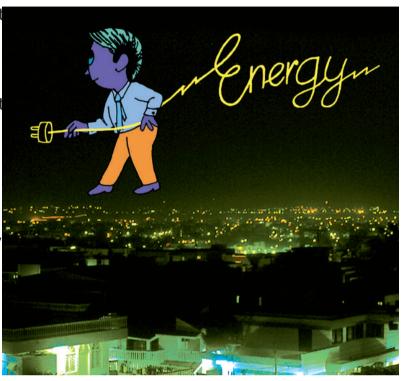
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PIONEER CABLES are energy efficient. A Company devoted to product quality using Prime Grade Raw Materials and 99.9% pure Copper Rod. Every meter of cable manufactured is subject to stringent quality control tests to conform to international standards.



SURVEY: Samples Test of 3/.029 CU/PVC Market Survey.

	Standard	ST Value	Pioneer Cables	Brand X	Brand XX
1	Conductivity	100.00%	102.56	97.51	37.10
2	Resistivity	17.241	16.8107	17.68107	46.470
3	Cond. Resistance	13.76 Ohms/KM	12.90	13.57	35.66
4	Elog. PVC	125%	225	350	190
5	T/s PVC	12.5 N/sqmm	14.16	16.98	11.68
6	Overall Dia	3.36 mm	3.50	3.50	3.65
7	Ins. Thick	0.889 mm	0.9-1.0	0.85-1.0	1.0-1.2
8	Lay Length	40 to 47.7	42.0 RH	103.0 R.H.	Straight
9	Dia of Strand	0.736 mm	0.74	0.72	0.71

COSTS: Brand xx/Brand x may cost less initially but increase Risk of damages and Current Leakages, causing continuous increased power bills and overload on our already scarenergy resources.

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